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By: Textile Times[®]

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- ☑ Expands your borrowing base for improved liquidity

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- ☑ Insolvency
- ☑ Bankruptcy
- ☑ Protracted Default

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- ☑ Currency Transfer Risk
- ☑ Cancellation of an Import or Export License

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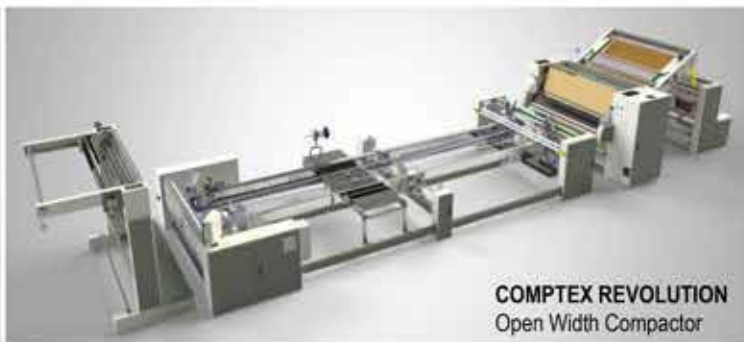
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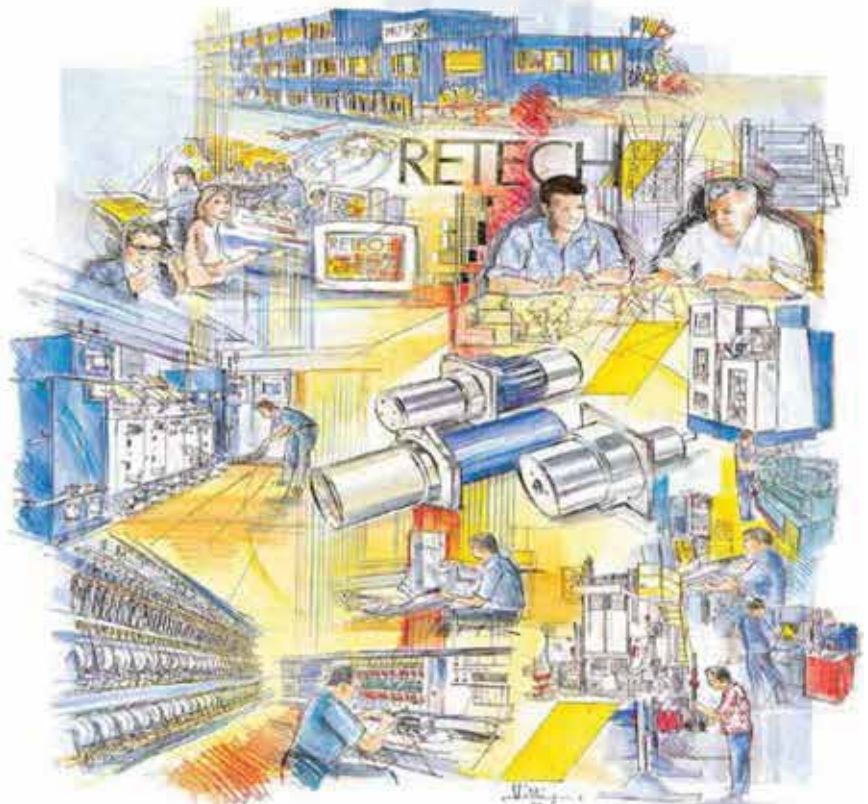
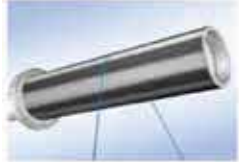
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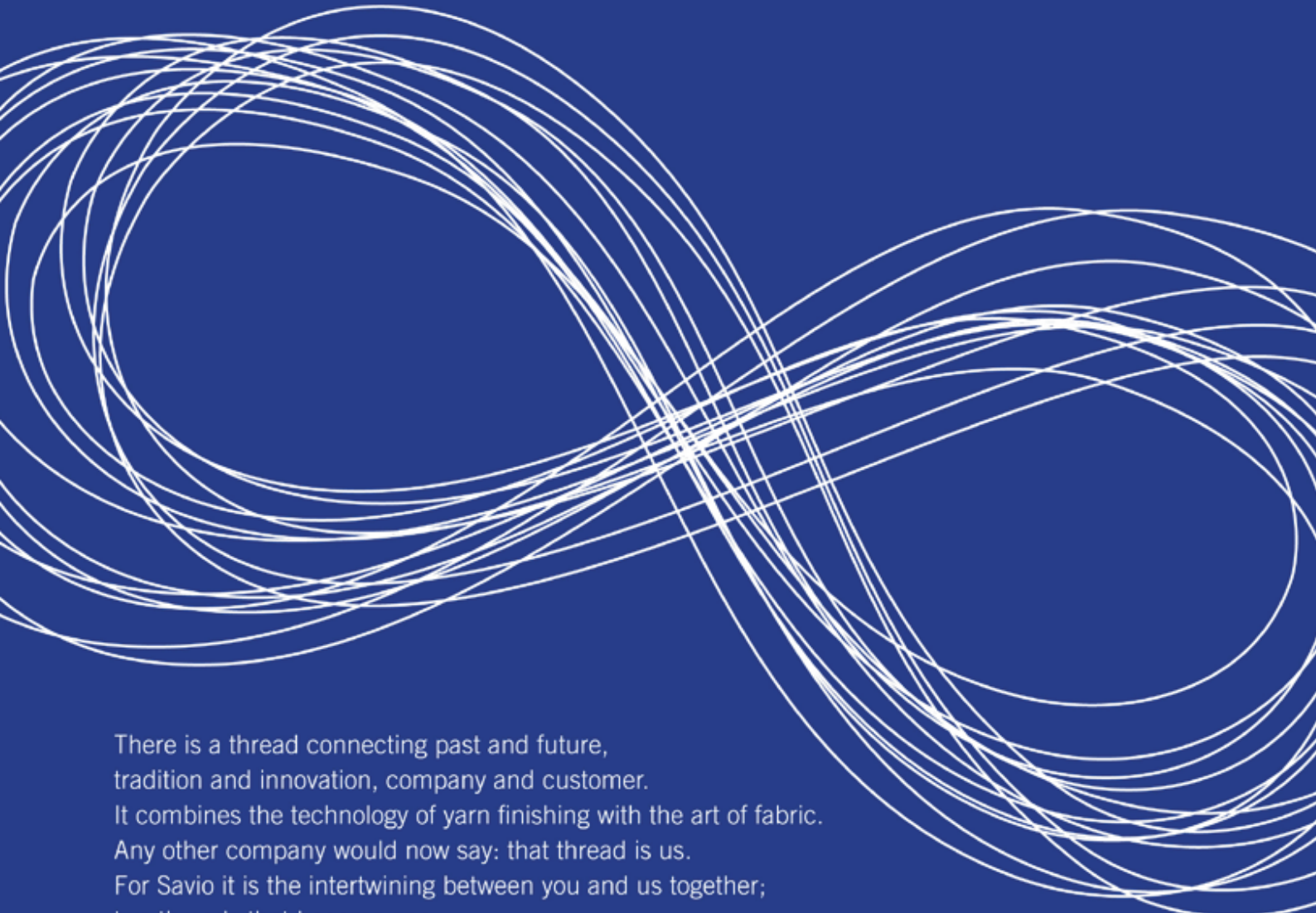
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1	A. Essak & Sons Home Textiles	B14	8	42	Mirtex International	HC72	8
2	Adnan Apparel	A92	8	43	Nazeer Dyeing & Bleaching	D 90	8
3	Afroze Textile Industries (Pvt) Ltd	B31	9	44	New Zeenat Textile Mills	C 63	8
4	Al Karam Towel Industries (Pvt) Ltd	C25	8	45	Noorpur Industries	F63	8
5	Alfalah Textiles	K69	8	46	Patel Towel Industries	C 41.	9.1
6	Al-Haseeb Textiles	C82	8	47	Paul Textiles & Towel Industries	E56	8
7	Al-Rahim Textile Industries	E28	9	48	Pearl Fabrics Company	F24	8
8	Ayoob Textile Mills Ltd.	A90	8	49	Planet Textile (Hbr Textile)	F71	8
9	Azam Textiles	C51	9.1	50	Polani Textiles	G34	8
10	Bari Textile Mills (Pvt) Limited	H15	8	51	Ranyal Textile	H91A	8
11	Cotton Empire	G25	8	52	Regal Textile Industries	C71	8
12	Castle Industries	E93	8	53	Rustam Towel (Pvt) Ltd.	G63	8
13	F. B. Industries	A70	8	54	S.A.F Towels (Private) Limited	C 51.	9.1
14	Fashion Art International	D3	9	55	S.S Textile Industries	C ,41	9.1
15	Fatima Towel Industries (Pvt) Ltd.	C41	9.1	56	Saad Textile Mills (Pvt) Ltd.	F10	8
16	Fatima Weaving Mills (Pvt) Ltd.	F28	8	57	Sadiq Towel (Pvt) Ltd.	C51.	9.1
17	Fazal Sardar Textile Mills	B44	8	58	Sajid Textile Industries (Pvt) Ltd.	A17	8
18	Feroze1888 Mills Limited	B41	9	59	Saleem Textile	A 54	8
19	Fine Towels	C 41	9.1	60	Santex Industries	C 51	9.1
20	FKN Textiles	C, 41	9.1	61	Saya Weaving Mills (Pvt) Ltd.	B 01	8
21	Friends Cotton Products	B91	8	62	Shahzad Enterpries	B83	8
22	Ghazali Textile Industries	H41	8	63	Shiwani Textile	H73B	8
23	Goldline Textile & Towels	D31	9.1	64	Siddiqsons Limited	E33	8
24	Haji Rafiuddin Waliuddin	G72B	8	65	Silver Textile Factory	D 31	8
25	Hammad Textile	D41	9.1	66	Sohail Weaving Industries	C 71	8
26	Hamza Textile	A71	8	67	Sylvana Pakistan	C.41	9.1
27	Haroon Corporation	D77	8	68	Tee Zee Textile	D.31	9.1
28	Hasham Towel	G741	8	69	Terry Tex International	H72B	8
29	Hassan Textiles	C51	9.1	70	Tex World - Bath Fashion	G45	8
30	Hbr Textile Industries	G41	8	71	Textile Channel	E62	8
31	Hussain Textiles	F01	8	72	Towellers Limited	B31	8
32	Imperial Towel Industries (Pvt) Ltd	E44	8	73	Tulip Towel Industries Pvt. Ltd.	K45	8
33	International Textile Limited	E31	8	74	Union Textile Industries	B72	8
34	J. Sons Industries	B77	8	75	United Towel Exporters (Pvt) Ltd.	C46	9
35	Kn Terry Tex	A57	8	76	Utopia Industries (Private) Limited,	K58	8
36	Lakhany Silk Mills (Pvt) Ltd.	A03	8	77	Weavers International	H71	8
37	Lal Industries	C-41	8	78	Zulfiqar Weaving & Towel		9.1
38	Latif Textile Mills (Pvt. Ltd.	C,51	9.1				
39	M. Yahya M. Yousuf Bari	E 30	9				
40	Maguari Textile	C72	8				
41	Mehtabi Towel Mills Pvt Ltd	C 41,	9.1				



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Title Story



Established in 1973, Afroze Textile Industries (Pvt) Ltd has four decades of manufacturing and marketing experience. The company was founded by Late Mr. Mehboob Alam Lari. Since our inception, Afroze Textile has been focused on quality, customer satisfaction, innovation and specialization through technological advancement.

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EDITORIAL

editorial



Dear Readers,

Welcome to the HTT – Home Times Special Edition by Textile Times for Heimtextil, Messe Frankfurt 2025. We would like to wish all the exhibitors, visitors and Textile Industry a happy new year 2025.

Messe Frankfurt will open its doors from 14 to 17 January 2025 for world class fair of Contract and Home Textiles at the grounds of Messe Frankfurt, more than 1500 + exhibitors will be exhibiting their products including 270 Pakistani exhibitors.

As we navigate through an era of rapid change, the home textile industry continues to play a pivotal role in shaping the way we experience comfort, design, and sustainability in our living spaces. This edition of Textile Times focuses on the dynamic evolution of home textiles—reflecting on the innovations that are revolutionizing the market, and the growing demands for eco-conscious and aesthetically versatile products.

The intersection of technology and design is creating new opportunities for manufacturers and consumers alike. From the use of smart fabrics that improve comfort and functionality to sustainable production processes that reduce environmental impact, the industry is proving its adaptability in a constantly evolving world. These innovations not only provide solutions to modern-day challenges but also contribute to the creation of beautifully designed products that make homes more welcoming and functional.

In this edition, we'll explore the latest trends in home textiles, including the rise of minimalist, multifunctional designs that cater to smaller living spaces, as well as the return to natural fibers that reflect consumers' increasing preference for eco-friendly materials. We'll also delve into how digitalization is transforming the design process, making it more collaborative, accessible, and efficient.

Cotton, one of the country's major crops, continues to struggle for revival. The cash crop, known as 'white gold', is a principal input of Pakistan's textile industry and enables the country to earn foreign exchange through exports.

The last Cotton crop in Pakistan production was 45% down compared to the last year, which means, Pakistan needs to import Cotton worth 2 billion US\$ to fulfil the industry requirements. The political unrest in Bangladesh was a blessing in disguise for the Textile Industry of Pakistan, which brought and shifted a number of retailers and buying to Pakistan, which is also enjoying GSP + same like Bangladesh.

Furthermore, sustainability remains at the forefront of our discussions, with a growing emphasis on circular economy principles, responsible sourcing, and the role of certification in promoting ethical practices. As the demand for transparency in production increases, companies must find innovative ways to demonstrate their commitment to sustainable practices while meeting the ever-changing tastes of today's consumer.

The European Union's Economy is yet to be not that strong than that of previous years, the impact of Ukraine – Russian war left negative impacts on the economical grown and fears of buying and investing. The impact of online buying trends is growing day-by-day which is leading to the retail stores closure in US & EU.

As we continue to build the homes of tomorrow, home textiles are not just about soft furnishings and decor—they are integral to the narrative of our daily lives. In this edition, we aim to inspire, inform, and ignite creativity across the industry, offering insights into the future of home textiles and the opportunities that lie ahead.

We hope you enjoy reading this issue of Textile Times and that it sparks new ideas and collaborations for the exciting journey ahead. We wish all the exhibitors and visitors a very successful fair.

WASEEM J. KHAN
Editor-in-Chief

GLOBAL NEWS JANUARY 2025

RUDOLF NEW MANAGEMENT STRUCTURE IN 2025

RUDOLF, a leading global medium-sized specialty chemical company, is adopting a new management structure at the beginning of 2025 to accelerate the implementation of its strategic goals. The aim remains to further strengthen RUDOLF's international market position and to sustainably, expand the company's innovative strength in an increasingly dynamic competitive environment. The company appoints Marcos Furrer as CEO, Dr Gunther Duschek as CTOO and Dr Oliver Kusterle as CSO – Dr Wolfgang A. Schumann becomes Chairman of the Board of Directors.

Global strategy - local execution

The reorganisation also underlines RUDOLF's commitment to re-



main a leading player in the speciality chemical industry and to make a sustainable contribution to the future of the textile, construction, paper and coating additives industries.

Change in the management structure

At the beginning of 2025, Mr Wolfgang Schumann and Dr Wolfgang A. Schumann will take over the chairmanship of the newly established Board of Directors as its Co-Chairs. In his new role, Dr Schumann will focus specifically on developing strategically important business in Asia in order to further expand the company's market position there. 'It is with great pleasure and confidence that I hand over the role of CEO to Marcos Furrer. I am equally pleased that Dr Gunther Duschek as CTOO and Dr Oliver Kusterle as CSO, in their existing global responsibilities, will round off the opera-

tional management team in terms of continuity and commitment. This new management structure is a decisive step for the future of our company. It will apply from the beginning of 2025. In my new role as Chairman of the Board of Directors, I will focus specifically on the development of the strategically important business in Asia and continue to be the point of contact for our joint ventures. I am convinced that this realignment will enable us to further expand and strengthen our market position. I would like to thank all employees for their commitment and support over the past years and look forward to continuing to advance the vision of RUDOLF together with the new management team and to serve our customers worldwide even better.' Marcos Furrer has been appointed as the new CEO of the RUDOLF Group and will also take on the role

of Chief Marketing Officer (CMO). His many years of experience in the speciality chemical industry and his strategic insight make him the ideal person to drive RUDOLF's global vision forward. 'I am very pleased to take on the role of CEO of the Rudolf Group. You can literally feel the Group's more than 100 years of activity in the textile chemical business. The excellent team and the special customer proximity are the cornerstones of our success, which I would like to build on in order to further develop the successful strategic path. I am convinced that with this new approach we will not only strengthen our international market position but also make our contribution to a sustainable future. Together with our dedicated team, I look forward to advancing the vision of RUDOLF and serving our customers worldwide even better.'

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TEXTILE MACHINERY

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TEXTILE MACHINERY MANUFACTURERS ATTEND COLOMBIATEX 2025

23 Italian textile machinery manufacturers will participate at the upcoming Colombiatex, the main Colombian textile fair, which will take place in Medellín from January 28 to 30, 2025, once again confirming the strong connection between local textile companies and Italian suppliers of textile technology.

Despite a decrease in demand for textile machinery from the Colombian textile sector during the first nine months of 2024, the Country remains one of the main markets in the area for textile machinery manufacturers. Specifically, in 2023,

Italy was the second largest technology supplier behind China, with an export value of around 13 million euros. In the first nine months of 2024, Italian sales in Colombia reached 8 million euros.

“The Colombian textile and clothing industry has experienced strong growth in recent years, also supported by a technological upgrade in which Italian machinery has often played a key role,” comments Marco Salvadè, President of ACIMIT. “For many of Italian manufacturers Colombiatex remains an unmissable event in the international

trade fair calendar to strengthen partnership with Colombian textile companies”.

In the Italian pavilion organized by Italian Trade Agency and ACIMIT, the Association of Italian Textile Machinery Manufacturers, among the 23 exhibitors, the following ACIMIT member companies will also be present: Biancalani, Btsr, Color Service, Danti, Dettin, Fadis, Flainox, Isotex, Itema, Kairos Engineering, Lonati, Mcs, Mts, Monti-Mac, Ratti, Reggiani Macchine, Salvadè, Santoni, Stalam, Tecnorama, Tonello, Triveneta.

SINGAPORE SHOW EXPANDS TO MEET DEMAND

17th December 2024

ITMA ASIA + CITME Singapore 2025 has received overwhelming support, surpassing the expectations of the textile machinery show's owners with a 30% increase in the number of applicants to date.

Scheduled to be held at the Singapore Expo from October 28-31 2025, over 770 technology and service providers from 33 countries and regions have so far applied for space at the exhibition. They include many international textile machinery manufacturers as well as

new technology providers. As a result of the increased demand, the show owners have expanded the booked hall space from 60,000 to 70,000 square metres.

ITMA ASIA + CITME, Singapore 2025 is owned by CEMATEX, the European Committee of Textile Machinery Manufacturers, CTMA, the China Textile Machinery As-

sociation and CCPIT, the China Sub-Council of Textile Industry.

“We are grateful to have the continued support of the industry,” said CEMATEX president Alex Zuc-



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chi. “To accommodate all of the eligible applicants, we have increased the booked hall space to allow more machinery manufacturers to showcase their latest products and solutions to the region’s buyers who aspire to leverage technology to drive cost efficiency and remain competitive. “The strong interest in the Singapore edition, despite being scheduled just a year after the Shanghai edition, highlights

the need to penetrate deeper into emerging markets to sustain and grow the businesses of our manufacturers.” “In recent years, digital technology has significantly influenced the development of the textile industry, resulting in new demand from regions such as South Asia, Southeast Asia and the Middle East,” added Gu Ping, president of CTMA.” Spanning seven halls of the Singapore Expo, the show will

feature 19 product chapters compartmentalising the complete textile and garment manufacturing chain. Based on the exhibition’s unique selling proposition, the exhibits have been clustered in product sectors, enabling buyers to source more conveniently. The three biggest sectors based on space booked are finishing, spinning and knitting.

NIKWAX DIRECT DRY IN ISPO AWARD-WINNING GARMENTS

16th December 2024

Outdoor Research, Mammut and Blackyak all gained ISPO awards at the recent sports and outdoor tradeshow in Munich (December 3-5) with garments employing Nikwax PFAS-free technologies.

For 47 years, Nikwax has offered brands and consumers a full range of aftercare solutions that are easy to use, PFAS-free and

durable. The company is now offering factory-applied solutions complemented by its well-known consumer cleaning and waterproofing products to extend the life of outdoor gear.

Foray and Aspire 3L jackets from Outdoor Research – the industry’s first technical outdoor apparel to be certified carbon neutral – is based on recycled materials with Nikwax Direct.Dry factory-applied durable water repellency.

“Nikwax Direct.Dry enables us to offer our customers a genuine alternative to conventional DWR treatments, providing them with

a high-performing solution that aligns with the growing demand for environmentally responsible products,” said Alex Lauver, Outdoor Research senior director of materials innovations and sustainability.

Nikwax Direct.Dry achieves the highest rating possible on the AATCC22 Spray Rating Test. With a high wash durability, its rating stays at 100 after five washes and 80 after 20 washes, and will return to 100 after being treated with Nikwax technical cleaners and waterproofers.

Mammut’s Eiger Nordwand Pro Down hooded parka, Blackyak’s



Watusi hooded expedition down jacket and its Watusi G2 expedition suit also won ISPO awards. The items feature Nikwax hydrophobic down (NHD), the high-performing PFAS-free waterproof down fill.

“We have been perfecting PFAS-free waterproofing solutions for over four decades,” said Brian Davidson, CEO of Nikwax. “We are very pleased to be able to apply that expertise to industrial solutions to help our partners make the transition away from PFAS in their manufacturing processes.”

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ELEKTROTEKS ACQUIRES MAMMUT

Preserving the heritage of the quilting machinery brand while infusing new energy and ideas.

18th November 2024

Mattress and foam machinery specialist Elektroteks, headquartered in Bursa, Turkey, has acquired Mammut (Nähmaschinenfabrik Emil Stutznäcker GmbH), the leading manufacturer of quilting machinery based in Cologne, Germany.

Founded in 1972, Mammut has realised over 4,000 quilting projects in over 80 countries around the world and owns more than 60 patents related to its technologies. Elek-

troteks, is a family-owned company with 350 employees and a global presence in 133 countries. It is fully committed to preserving Mammut's heritage while infusing new energy and ideas into the brand.

Michael Pavlidis will remain as managing director of Mammut, ensuring continuity and leadership during this new chapter. His expertise and dedication will be crucial in steering the company through upcoming projects and innovations.

This acquisition is a powerful combination of two in-



dustry leaders," said Serkan Guler, CEO of Elektroteks. "We are honoured to carry forward Mammut's legacy, as the oldest and most respected name in quilting machines, and look forward to collaborating on new projects that will bring cutting-edge solutions to the market."

As part of the integration, Elektroteks will expand Mammut's spare parts and service operations using its extensive global network. The headquarters of Mammut and machine production will remain in Germany.

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GLOBAL TEXTILE INDUSTRY THE VIEW FROM SWITZERLAND



How does the wide world of textiles look from the heart of Europe? Cornelia Buchwalder is Secretary General of the Swiss Textile Machinery Association, headquartered in Zurich. Here she provides insights into the major textile manufacturing markets and describes how association members meet complex and changing needs of the global industry.

What makes Swiss textile machinery stand out on the world stage?

Cornelia Buchwalder: For 13 years in a row, Switzerland has topped official world rankings for innovation. That is according to a study by the United Nations, making Switzerland once again the most innovative country in the world. Our member companies embrace this innovative spirit with their novel and sustainable solutions to the challenges of the industry. Swiss textile machinery firms are truly pioneers of progress in their respective fields – and that's why they continue to be important partners for textile producers worldwide.

What are the major textile markets for Swiss solution providers?

Cornelia Buchwalder: China, India, the US, and Türkiye are still the four most important markets. Export statistics for recent years show no

major shifts in these positions – and Swiss exporters are usually involved in very large projects.

Of these largest markets, how is the business situation with Türkiye?

Cornelia Buchwalder:

Türkiye remains a very relevant market for our industry. The export statistics confirm that Türkiye has been one of the three top export markets for Swiss textile machinery manufacturers over many years. However, the difficult economic situation in the country in recent years has seen this ranking change somewhat. So Türkiye is currently in 6th place in these statistics, reflecting a fall in imports from Switzerland last year of over 30%. But we believe the decline is temporary, based on the importance of the Turkish textile industry and the continuing efforts to develop it further. We are convinced Türkiye

will remain one of the key strategic partners for our industry.

What is special about business with India?

Cornelia Buchwalder: Swissmem and its Swiss Textile Machinery sector welcome the conclusion of the free trade agreement with India. It will significantly improve the competitiveness of the Swiss technology industry in this important growth market, since customs duties of up to 22% will be abolished. The FTA opens up additional market opportunities in India and will also benefit SMEs that are unable to set up local production facilities.

How would you describe the relevance of China?

Cornelia Buchwalder: China is the undisputed Number One for Swiss companies. Several of our member companies have maintained their own production facilities and



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service centres in China for many years. And that clearly underlines the importance of the Chinese market. A further proof is the cooperation between CEMATEX, the European Committee of Textile Machinery Manufacturers and the Chinese Textile Machinery Association in organizing the joint ITMA Asia + CITME trade fair, which takes place every two years in Shanghai.

What makes the US attractive for the Swiss Textile Machinery Association?

Cornelia Buchwalder: The USA is a large and diverse market for textiles and apparel, creating a strong demand for advanced textile machinery. There are more than 1,400 companies in the speciality fabrics sector and technical textiles industry in the US, and this requires the sophisticated technology and solutions that Swiss companies can provide.

How about other world markets?

Cornelia Buchwalder:

The weighting of other markets differs for each member firm, according to their own core competences. The four main markets of the Swiss Textile Machinery Association are characterized by a high concentration of market services in the spinning sector. But our members are very active internationally across all the textile disciplines, which their websites make clear.

Where do you see the Swiss textile machinery industry over the next five to ten years?

Cornelia Buchwalder:

To answer this question, I would like to go back in time... Many of the companies in our association were founded in the second half of the 19th century. They may have experienced many ups and downs, but have built up excellent reputations over time. Thanks to their long history, Swiss companies have always managed to anticipate change, develop their business strategies and continue to evolve – and we’re confident that will continue long into the future.

Next year’s world highlight event for textile machinery and solutions will be ITMA ASIA + CITME 2025 – and it’s back in Singapore. The show, from October 28 to 31, features exhibits from 19 sectors of the textile and garment manufacturing value chain. The buzzing multicultural hub of Singapore will host the global industry for the first time in 20 years, having staged the inaugural ITMA Asia in 2001, followed by the second edition in 2005. Next year, 30,000 visitors are expected to the Singapore Expo site. Extensive air links and visa-friendly policies make Singapore an accessible destination for visitors. Attendees will be offered 600 exhibitors from the textile machinery and technology sector, occupying 60,000 square meters of booth space.

Trade hub

Singapore was chosen again as an important hub for textile trade and innovation and a springboard to

regional markets. For ITMA Asia + CITME 2025, it’s already looking to be more popular than ever with exhibitors, as 99% of the floor space is already booked! The vibrant textile and clothing industry in South and Southeast Asia – and the Middle East – attracts global suppliers of textiles and garments, as well as manufacturers keen to invest in the latest technologies to develop their businesses.

Swiss innovations on show

24 Swiss companies will present their latest developments in Singapore in October 2025.

- AGM Jactex
- Autefa Solution Switzerland
- Benninger
- Bluesign Technologies
- Convacc
- G. Hunziker
- Habasit
- Heberlein Technology
- Jakob Müller
- Loepfe Brothers
- Luwa Air Engineering
- Norsel Textilmaschinen
- Retech
- Rieter
- Rotorcraft
- Santex Rimar
- Saurer Intelligent Technology
- Sedo Engineering
- Stäubli International
- Sun Chemical Advanced Materials
- Swinsol
- Textilcolor
- Uster Technologies
- Willy Grob

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TEXTILE MACHINERY THE UPCOMING COLOMBIATEX 2025 SPEAKS ITALIAN

TEXTILE MACHINERY:
THE UPCOMING COLOMBIATEX
2025 SPEAKS ITALIAN
19 December 2024

There will be 23 Italian textile machinery manufacturers participating at the upcoming Colombiatex, the main Colombian textile fair, which will take place in Medellín from January 28 to 30, 2025, once again confirming the strong connection between local textile companies and Italian suppliers of textile technology.

Despite a decrease in demand for textile machinery from the Colombian textile sector during the first nine months of 2024, the Country

remains one of the main markets in the area for textile machinery manufacturers. Specifically, in 2023, Italy was the second largest technology supplier behind China, with an export value of around 13 million euros. In the first nine months of 2024, Italian sales in Colombia reached 8 million euros.

“The Colombian textile and clothing industry has experienced strong growth in recent years, also supported by a technological upgrade in which Italian machinery has often played a key role,” comments Marco Salvadè, President of ACIMIT. “For many of Italian manufac-

turers Colombiatex remains an unmissable event in the international trade fair calendar to strengthen partnership with Colombian textile companies”. In the Italian pavilion organized by Italian Trade Agency and ACIMIT, the Association of Italian Textile Machinery Manufacturers, among the 23 exhibitors, the following ACIMIT member companies will also be present: Biancalani, Btsr, Color Service, Danti, Dettin, Fadis, Flainox, Isotex, Iteima, Kairos Engineering, Lonati, Mcs, Mts, Monti-Mac, Ratti, Reggiani Macchine, Salvadè, Santoni, Stalam, Tecnorama, Tonello, Triveneta.

THE STITCH TOGETHER NATIONAL SEMINAR IN POLAND DELIVERS THE WARSAW DECLARATION TO ENHANCE SOCIAL DIALOGUE FOR THE POLISH TEXTILE INDUSTRY

On 6 December 2024, social partners from the Polish textiles industry adopted the Warsaw Declaration, a joint commitment to work on the competitiveness of their industry. The declaration is the outcome of a 2 day meeting, organised under the EU co-funded StitchTogether project, which aims at promoting social partnerships in the European Textiles and Clothing Industry. The meeting



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in Warsaw brought together representatives of the Polish textile industry, including employer associations, trade unions, education institutes and the government to discuss the future of the industry. Poland has a long and proud tradition in textiles and clothing manufacturing, with 130,000 people employed in the sector, and 20,000 companies of which the vast majority are SMEs. But the sector is struggling due to tough global competition and price pressures. In

this context, the Polish textile and clothing social partners are united in ensuring the sector can successfully face the digital and green transition, while remaining competitive and resilient, with decent jobs for all.

“In times of transition social dialogue is more vital than ever, employers and trade unions need to work together to anticipate the change and prepare for the future in this case to more sustainable textiles and clothing production in

Poland.

Dirk Vantyghem, EURATEX Director General, stressed that “the incoming Polish presidency of the EU is a unique opportunity to shape a Clean Industrial Deal that will strengthen the competitiveness of our companies. As our Polish textile companies clearly expressed during the event, they want to see changes on the energy costs and fair competition, instead of adding new regulations.”







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- FSC
- ISO 13485
- CE-Marking
- Lead Auditor Trainings
 - ISO-9001:2015
 - ISO-45001:2018
- GOTs
- GRS
- OCS
- RCS

- ECO PASSPORT
- MADE IN GREEN
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BUSINESS ACTIVITY IMPROVES ON COTTON MARKET

December 20, 2024

LAHORE: The local cotton market on Thursday remained steady and the trading volume improved a little bit.

Cotton Analyst Naseem Usman told Business Recorder that the rate of cotton in Sindh is in between Rs 16,000 to Rs 17,800 per maund. The rate of Phutti in Sindh is in between Rs 6,500 to Rs 7,600 per 40 kg. The rate of cotton in Punjab is in between Rs 16,500 to Rs 17,700 per maund. The rate of Phutti in Punjab is in between Rs 7,500 to Rs 8,800 per 40 kg. The rate of cotton in Balochistan is in between Rs 16,500 to Rs 17,300 per maund. The rate of Phutti in Balochistan is in between Rs 7,400 to



Rs 9,200 per 40 kg. The rate of Balochi Cotton is in between Rs 18,500 to Rs 18,800 per maund. The rate of Primark cotton is Rs 18,800 to Rs 18,900 per maund. Around, 1000 bales of Lodhran were sold at Rs 18,250 (stock +Cond) per maund, 400 bales of Rahim Yar Kha, 400 bales of Sadiqabad were sold at Rs

18,000 per maund, 400 bales of Rahim Yar Khan were sold in between Rs 17,700 to Rs 18,000 (stock) per maund, 800 bales of Fort Abbas were sold in between Rs 17,175 to Rs 17,200 per maund, 600 bales of Faqeer Wali were sold in between Rs 16,700 to Rs 16,800 per maund, 600 bales of ChowkMunda

were sold at Rs 16,610 per maund and 800 bales of Saleh Pat were sold in between Rs 16,900 to Rs 17,200 per maund. The Spot Rate remained unchanged at Rs 17,300 per maund. Polyester Fiber was available at Rs 357 per kg.

ICE COTTON GAINS ON SPECULATIVE BUYING AFTER HITTING ONE-MONTH LOW

24 Dec '24

- ICE cotton prices rose on Monday, driven by speculative buying after hitting a one-month low.
- The March 2025 contract settled at 69.06 cents per pound, marking a 1.36-cent increase, with triple-digit gains in early contracts.
- Stabilised grain markets and mill buying at attractive price levels supported the rise.

- Speculators increased net short positions, while open interest fell. ICE cotton gained on Monday due to speculative buying after hitting a one-month low, which supported the market. The first six months' contracts posted triple-digit gains, as a stabilised grain market also boosted market sentiment in US cotton. Yesterday, the ICE cotton

March 2025 contract settled at 69.06 cents per pound (0.453 kg), up by 1.36 cents. Triple-digit gains in the first six months' contracts had not been seen in over a month. The trading volume was reported at 36,129 contracts, with 26,794 contracts cleared on Friday. Open interest decreased by 4,255 contracts, bringing the total to 240,612 contracts. Mills were active in buy-

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ing as prices fell into the 60-cent range, considered attractive for purchases. Stabilised grain markets, including corn, soybeans, and wheat, provided indirect support to cotton prices. Concerns about drought in Argentina further boosted corn prices, which helped cotton follow the grain market trend. Data from



the Commodity Futures Trading Commission (CFTC) showed that speculators increased their net short positions by 6,068 contracts, bringing the total net short positions to 44,804 contracts for the week ending December 17. As of December 20, ICE's deliverable No. 2 cotton futures contract invento-

ry remained unchanged at 20,113 bales. Presently, ICE cotton for March 2025 was traded at 69.16 cents per pound (down 0.26 cent). Cash cotton was traded at 66.92 cents (up 1.97 cents), the May 2024 contract at 70.20 cents per pound (down 0.27 cent), the July 2025 contract at 71.15 cents (down

0.21 cent), the October 2025 contract at 69.82 cents (up 1.08 cents), and the December 2025 contract at 70.23 cents (down 0.14 cent). A few contracts remained at the level of the last closing, with no trading noted today.

COTTON ARRIVALS IN PAKISTAN FALL 60% DUE TO CROP DAMAGE, LOWER ACREAGE

04 Dec '24

- Pakistan's cotton arrivals for 2024-25 season have significantly declined to 1.225 million bales, a 59.69 per cent drop from previous year.
- The decrease is attributed to reduced sowing areas, drought conditions and pest attacks.
- The country's total cotton production in 2023-24 had increased by 70.94 per cent compared to 2022-23 but has now decreased again. Pakistan has received cotton arrivals of 1.225 million bales, each weighing 170 kg, up to August 31 in the new marketing season of 2024-25 (August-July). This is 59.69 per cent lower than the arrival of 3.041 million bales in the corresponding period last year, according to data provided by the

Pakistan Cotton Ginners Association (PCGA).

The sharp drop in cotton production is attributed to a lower cotton sowing area, drought conditions during June and July this year, and attacks of whitefly and pink bollworm. Pakistan's cotton production has decreased again after a higher yield in the last season of 2023-24. In the year 2022-23, production had also declined due to the cotton crop being destroyed by extremely heavy rains. Cotton arrivals began in July 2024, as they did last year. The flow of arrivals was quite slow during the initial period of the current season. The latest reports suggest that cotton production will be lower than in the last season. Cotton influx typically begins in August each year; however, in the last two

seasons, it started in July due to early sowing. A provincial breakdown of the data showed that Sindh province recorded cotton arrivals of 773,091 bales up to August 31, 2024, which was 60.80 per cent lower than the 1.972 million bales recorded up to August 31, 2023. Meanwhile, Punjab witnessed the arrival of 452,855 bales, compared to 1,068,796 bales as of August 31, 2023. Therefore, Pakistan's second-largest cotton-growing region has seen a sharp drop of 57.63 per cent during the current season. The country reported a cotton arrival of 8.396 million bales during the marketing year 2023-24, which was 70.94 per cent higher than the aggregate arrival of 4.912 million bales in 2022-23, as documented in the final arrival data of the PCGA.

COTTON HIGHLIGHTS FROM DECEMBER 2024 WASDE REPORT

, December 13, 2024

USDA has released its December 2024 World Agricultural Supply and Demand Estimates (WASDE) report. Here's this month's summary of the U.S. domestic and global cotton balance sheets.

The only changes to the U.S. cotton balance sheet for 2024/25 are to production and ending stocks. Exports, imports, domestic use, and beginning stocks are unchanged.

The December estimate for U.S. all-cotton production is revised higher to almost 14.3 million bales, an increase of 64,000 from last month. The national all-cotton yield estimate is raised 3 pounds to 792 pounds per harvested acre with higher yields in the Southeast

and Delta regions and lower yields in the Southwest and West regions. Ending stocks are raised to 4.4 million, for a stocks-to-use ratio near 34%. The 2024/25 season average upland farm price is unchanged at 66 cents per pound. There are no revisions to the 2023/24 U.S. cotton balance sheet.

For the 2024/25 world cotton balance sheet, production, consumption, and ending stocks are increased while beginning stocks are reduced. World trade is marginally higher. World production for 2024/25 is increased 1.2 million bales to 117.4 million, largely the result of a 1-million-bale increase for India's crop. Larger crops also are projected for Argentina, Be-

nin, and Brazil, while smaller crops are expected for Mali and Burkina Faso. World consumption is raised 570,000 bales due to increases in India, Pakistan, and Vietnam that more than offset a reduction for China. Projected exports are raised 80,000 bales as increases for Brazil, Benin, Cameroon, and Senegal more than offset reductions for Burkina Faso and Mali. Ending stocks are raised 267,000 bales as increases for Argentina, United States, and Pakistan more than offset reductions for Brazil. Beginning stocks are reduced by 428,000 bales, primarily due to a 500,000-bale reduction for India as its 2023/24 consumption is increased 500,000 bales.

TRADE & QUALITY MATTERS IN PAKISTAN

December 17, 2024

The ICA will be visiting Pakistan in February 2025 to deliver training and connect with the local cotton community.

In association with and organised by the Karachi Cotton Association (KCA), Robert Jiang (ICA Business Operations and Development Manager) and Jamie Welsh (DJW Cotton Consulting Limited and ICA Director) will travel to Karachi, Multan and Lahore to deliver a series

of 2-day 'Trade & Quality Matters' training courses. These will take place on:

1. Karachi (3-4 February 2025)
2. Multan (7-8 February 2025)
3. Lahore (10-11 February 2025)

The training will cover a wide variety of modules including;

- The Role of the ICA
- Contract Making
- Contract Performance
- Agent's Function

- Cotton Processing
 - Cotton Classing Principle
 - Instrument Testing
 - Value Differences
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How traditional composting methods promote healthy soil and more productive, climate-friendly cotton farming

In cotton cultivation, soil quality and the associated fertility and health of the soil play a key role. For this reason, the International Cotton Advisory Committee (ICAC) in Washington has carried out an ambitious research project on this topic in collaboration with various international partner organisations – with promising results.

Soil health – an essential topic for the industry

Soil health, its maintenance and improvement are essential prerequisites for securing crop yields and their continuous enhancement, thereby ensuring the economic success of farmers. At the same time, it also protects against plant diseases and the negative consequences of climate change. After all, soil is the basis for food and biomass production, filtering the groundwater, storing water and nutrients, and binding carbon from the atmosphere. It also provides a habitat for numerous soil-preserving organisms. This means that selected cultivation methods play a crucial role in securing and improving high-yield soils.

New and old methods

Soil health has long been the focus of agriculture and therefore also of cotton cultivation. The International Cotton Advisory Committee has repeatedly emphasised the

importance of soil health for cotton farming in the past. The focus was particularly on the situation in developing countries, where yields are still low compared to those in developed countries. An ICAC team has now developed a special programme to improve soil health, based on studies by international research teams and practical experience. The aim is to help cotton producers to achieve better, higher quality crop yields in healthy soil and, at the same time, contribute to climate protection with traditional, sustainable agricultural methods for soil cultivation that have been used for years. Valuable biomaterials are produced using various composting and fermentation methods.

The building blocks of soil improvement

A farmer inspects the soil © BBB with Adobe Firefly Biochar, bokashi and jeevamrit are important components of proven methods for soil improvement. All three are seen as beneficial products for promoting sustainable agricultural practices. They are inexpensive to produce and, when combined and mixed, they offer effective solutions for restoring degraded, i.e. quality-reduced soils of varying consistency. This is a constant challenge, especially in African regions.

What is biochar? What does it do?

Following the recommendations of the ICAC, biochar is produced using the 'Cone Pit Open-Earth Kiln'

technique. This involves burning the cotton stalks left over from the harvest. The production of biochar is rooted in history: evidence shows that indigenous peoples in the Amazon used a form called 'terra preta' to enrich the soil over 1,000 years ago. In modern-day agriculture, the use of biochar has been rapidly gaining momentum over the last ten years. Africa in particular has seen a significant increase. The ICAC team discovered that biochar is particularly useful for improving acidic soils due to its high pH value (8.0 to 11.0). However, in neutral and alkaline soils, biochar can increase the pH of the soil, potentially leading to lower yields. To counteract this, the ICAC team recommends mixing biochar with bokashi compost.

What are the benefits of bokashi?

Bokashi is a type of compost originating from Japan that is traditionally produced through a fermentation process using kitchen waste, agricultural residues and effective microorganisms. Bokashi has a highly acidic pH value of 3.5, which makes it an ideal material for balancing the alkalinity of biochar. According to the ICAC, combining biochar with bokashi compost in the right ratios can result in a balanced soil pH of around 6.5, which is ideal for most plants. This method not only neutralises the pH value of the biochar, but also provides essential nutrients for soil organisms and plants.



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What is jeevamrit used for?

To further improve soil quality where necessary, the ICAC team introduced jeevamrit. Jeevamrit is a traditional Indian method that provides soils with a variety of microorganisms. The production of jeevamrit, which involves processing cow dung and sugarcane molasses, provides a rich source of beneficial microbes that improve nutrient availability and promote soil regeneration.

When biochar, bokashi and jeevamrit are combined, they form the basis for regenerative agriculture. Studies show that biochar improves soil structure, bokashi provides nutrients and jeevamrit promotes microbial diversity, lead-

ing to healthier soils, increased productivity and sustainability in agriculture.

Healthy soil – healthy yields

By improving soil fertility and nutrient availability, biochar technology can lead to higher crop yields. Higher yields mean that farmers can harvest more cotton, leading to higher revenues and better income levels. By integrating these practices, farmers not only improve soil structure and fertility, but also contribute to carbon sequestration in the soil – an essential step towards mitigating the dangers of climate change. It is clear that this form of regenerative agriculture has transformative potential in terms of food security and environmen-

tal resilience and can therefore be considered particularly sustainable.

Training initiatives promote knowledge

Over the past three years, training courses on regenerative agriculture have been held in Africa, India and Bangladesh. A total of 16 organisations were involved. The training focused on three main technologies: bokashi composting, the ICAC practices for biochar production and jeevamrit for inoculating soils with a variety of soil microbes. The programmes have made the production techniques accessible to smallholder farmers in particular, leading to widespread adoption and improved soil quality.

DRDO, IIT DELHI, FIRMS SIGN MOUS FOR PROTECTIVE CLOTHING PRODUCTION

24 Dec '24

Ten pacts have been signed among the DRDO, IIT Delhi and industry partners. These include those on transferring technology of light-weight bullet-resistant jacket to Mishra Dhatu Nigam, Rohtak; SMPP Pvt Ltd, Delhi; and AR Polymers, Kanpur; and for limited series production of extreme heat protective clothing with Arrow Garments and two other companies based in Delhi. Ten tripartite agreements were recently signed among the Defence Research and Development Organisation (DRDO), the Indian Institute of Technol-



ogy Delhi (IIT-D) and industry partners. These include agreements to transfer technology of light-weight bullet-resistant jacket called advanced ballistic high energy defeat (ABHED) to Mishra Dhatu Nigam in Rohtak, SMPP Pvt Ltd in Delhi and AR Polymers in Kanpur, a group company of MKU Ltd. Memoranda of understanding were also signed

for limited series production of extreme heat protective clothing with Arrow Garments in Tirupur, Aeronav Industrial Safety Appli-ance in Delhi and Katalyst TECHTEX Ltd in Delhi, a release from the ministry of defence said.

The agreements were signed at an event titled 'DRDO-Industry-Aca-

demia - Global Approach to Readiness of Indigenous Military Applications' (DIA-GARIMA)', organised by the DRDO-Industry-Academia Centre of Excellence (DIA-CoE) at IIT Delhi. DIA-CoEs are being facilitated by the Directorate of Futuristic Technology Management (DFTM) under DRDO's technology management cluster.

ITALY'S PIANA TECHNOLOGY ACHIEVES NET ZERO ENERGY WITH SOLAR EXPANSION

20 Dec '24

- Piana Technology's Nonwovens facility in Cartersville, GA, now operates at net zero energy after expanding its solar panel system, offsetting 100 per cent of its energy use.
- The upgrade, adding 1.24M kWh annually, avoids 920 tons of CO2 emissions.
- Partnering with Southern View Energy, Piana showcases a sustainable manufacturing blueprint while contribut-



ing surplus energy to the local grid. Piana Technology, the 442-year-old Italian-made textile company renowned for its innovations in the fiber and nonwovens markets, proudly announces it has offset its energy consumption at its Nonwovens facility in Cartersville, GA by 100%. Piana Technology's expanded solar panel system has made it possible for its Nonwovens facility to operate at net zero energy. "This is an exciting milestone for our ongoing sustainability goals, and it will set a new high bar for all of our manufacturing facilities,"

said Andrea Piana, CEO of Piana Technology. "At Piana, we always consider the environment and our impact in everything we do. We know we're creating a blueprint for other companies and manufacturers to follow. This is the future. You can do it better and do it greener." The expanded photovoltaic (PV) system became operational this month. With two additional upgrades, Piana Technology's grid electricity consumption is now offset by 100%. Any solar overproduction is fed back into the city's grid, contributing to the local en-

ergy supply. The two expanded systems add an extra 1,244,564 kWh per year to the facility's production capability. This will enable the company to avoid an additional 920 tons of CO2 emissions per year, equivalent to the carbon sequestration of 250 acres of trees. Piana Technology collaborated with Southern View Energy, a local solar electrical design and installation company, to bring this project to fruition. Their careful design and construction of this project was a massive boon towards the company's sustainability initiatives.

EDANA UNVEILS 2025 EVENTS AND TRAINING PROGRAMME

16 Dec '24

• EDANA has announced its 2025 programme of events and training courses, aimed at fostering innovation and sustainability in the nonwovens industry.

- Key events include FILTRET 2025 (Vienna), EDANA Innovation Forum (June), OUTLOOK 2025 (Budapest), and the Sustainability Forum (Brussels).
- Training courses cover

topics like nonwovens basics, advanced carding, filtration, and absorbent hygiene products. EDANA, the leading global association serving the nonwovens and related industries, has announced

<p>14 - 17 JAN, 2025 HALL NO.: 8.0 STAND NO.: A-32 FRANKFURT / MAIN, GERMANY</p>	<p>heimtextil messe frankfurt</p>	<p>GOHAR[®] TEXTILE www.gohartextile.com</p>
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its comprehensive programme of events and training courses for 2025. Designed to foster innovation, sustainability, and industry expertise, the calendar highlights EDANA's ongoing commitment to supporting the growth and evolution of the sector.

EDANA's 2025 event calendar brings together leaders and innovators in the nonwovens industry to discuss trends, tackle challenges, and explore new opportunities. Key events include FILTREX 2025 in Vienna (March 25-26), focusing on filtration innovations; the EDANA Innovation Forum (June 11-12), offering an immersive experience on innovation in nonwoven applications; OUTLOOK 2025 in Budapest (September 23-25), where over 500 professionals will connect and form partnerships; and the EDANA Sustainability Forum in Brussels (December 3-4), addressing sustainable practices shaping the industry's future.

EDANA will offer a range of tailored training courses to meet the diverse needs of the nonwovens



sector, catering to both newcomers and experienced professionals. Upcoming courses include: Nonwovens Basics (online, January 21, April 29, and September 2, 2025), Nonwovens Essentials (Brussels, February 18-20, and online, September 9-12, 2025), Sustainability Basics (online, March 11, 2025), Nonwovens Advanced Carding (CETI France, March 12-13 and November 19-20, 2025), Nonwovens Advanced Meltblown/Spunbond (CETI France, March 19-20 and November 26-27, 2025), Fundamen-

tals in Filtration (Vienna, March 27-28, 2025), and Absorbent Hygiene Products (Brussels, April 2-3, and online, October 21-24, 2025).

EDANA's events and trainings provide a platform to gain valuable insights, network with industry leaders, and stay informed about the latest advancements in nonwovens. From building technical expertise to exploring market opportunities, these initiatives are tailored to empower professionals and companies in the sector.

GERMANY'S FREUDENBERG PERFORMANCE MATERIALS ACQUIRES HEYTEX

13 Dec '24

• Antitrust authorities in Germany, Austria, and Poland have approved Freudenberg Performance Materials' acquisition of Heytex's core business, including three production sites in Germany and Chi-

na.

• The merger combines Heytex and Mehler Technologies into a new coated technical textiles division, expanding technology, market presence, and R&D.

The antitrust authorities in Ger-

many, Austria and Poland have approved the acquisition of Heytex core business by Freudenberg Performance Materials Holding, the parent company of Mehler Technologies. Heytex core business with three production locations (in Ger-



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many and China) and all headquarter-related functions will therefore become part of the newly-formed specialist for coated technical textiles. “We are delighted that Heytex has become part of Freudenberg Performance Materials. This lays the foundation for the two strong brands Mehler Technologies and Heytex to grow together for the benefit of customers,” said Dr. Andreas Raps, CEO of Freudenberg Performance Materials and member of the Freudenberg Group executive council. “Mehler Technologies and Heytex will make up the

newly-formed coated technical textiles division at Freudenberg Performance Materials. Hans-Dieter Kohake, former CEO of the Heytex Group, will contribute Heytex’s expertise to the management team. As senior vice president, Dr. Henk R Randau will lead the business going forward.” With this merger, Mehler Technologies and Heytex are expanding their technology platform and their global market presence, and increasing their R&D capacities. This will generate additional leverage for the development of innovative solutions for their joint

customers, the company said in a press release. Heytex operates worldwide and is a perfect match for Freudenberg Performance Materials, because its success is based on foundations such as innovation, customer orientation and outstanding quality. The Bramsche, Neugersdorf and Zhangjiagang sites will play a key role in the future direction of the technical textiles business at Freudenberg Performance Materials due to their good investment status and the expected synergies.

ANDRITZ OPENS NEW TECHNICAL CENTRE IN FRANCE

12 Dec '24

- Andritz has opened a new technical centre in Montbonnot, France, to advance dry moulded fibre (DMF) production for sustainable packaging.
- In partnership with PulPac, Andritz will offer complete DMF production lines.
- The centre’s pilot line will support environmentally friendly industrial-scale solutions, R&D trials, and



customised product development. International technology group Andritz has inaugurated a new technical centre in Montbonnot, France, dedicated to advancing solutions for dry moulded fibre production. Dry moulded fibre (DMF) production uses a nearly waterless process to convert cellulose fibres into three-dimensional products for sustainable packaging. Based on its strategic partnership with the Swedish DMF pioneer PulPac, Andritz is now able to offer complete dry moulded fibre lines. The

new technical centre with its pilot line will support Andritz’s development of industrial-scale solutions for high-speed, turnkey dry moulded fibre production plants for the packaging industry. It will also enable customers to conduct trials, receive support on R&D projects, and create new products with customised shapes and barrier properties, the company said in a press release. “Wood pulp processing has been a core competence of Andritz for a long time. Our new pilot line is an important

step in advancing our solutions for responsible convenience packaging from wood pulp. By combining Andritz Dan-Web’s airlaid forming capabilities with PulPac’s moulding technology, we are striving for the highest capacity, product quality and flexibility in this field,” Andreas Lukas, senior vice-president of Andritz Nonwoven & Textile, said. The launch of the new DMF pilot line underscores Andritz’s commitment to invest in the development of environmentally friendly solutions that support the green transition.

SWEDISH COMPANY NORDIFA ACQUIRES SPORDA NONWOVEN

18 Dec '24

- Swedish technical textile manufacturer Nordifa has acquired Sporda Nonwoven, a thermobonded and needlepunched nonwoven producer that went bankrupt in November.
- Sporda Nonwoven will continue as an independent company, led by Jonas Rylander and Anna Hallberg.
- Nordifa aims to maintain the current operations while exploring long-term synergies.



Nordifa, a Swedish manufacturer of technical textiles, has announced the acquisition of Sporda Nonwoven, a maker of thermobonded and needlepunched nonwovens. Sporda Nonwoven was declared bankrupt on 18 November. The company had facilities in Sporda and Värnamo. Nordifa is now taking over the business and saving a number of jobs in the town of Sporda. Sporda Nonwoven will continue to be run as an independent

company. Jonas Rylander together with Anna Hallberg will lead the business, the company said in a press release.

Related News

“The goal is to continue as before with the same focus and the same customers,” said Rylander. Our owner Nordifa is not planning any changes in the near future, but in the long term we see some opportunities to achieve synergy benefits, for example in material supply

and technical development.”

“We already have a similar business in Nordifa AB,” said Robert Bornefalk, CEO.

But the companies are not really competitors, but complement each other in a good way. The acquisition of Sporda Nonwoven broadens and deepens our offering to both new and existing customers.



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55 YEARS OF COLLABORATION: PARKDALE AND TRÜTZSCHLER'S ONGOING PARTNERSHIP

Parkdale is a top global provider of spun yarns – and a top partner for Trützschler too. Our collaboration stretches back more than 50 years and is now gathering momentum for the future, driven by our shared focus on continuous improvement for quality, innovation and sustainability. The latest step forward for this long customer relationship? Our SUPERTIP card

11 December 2024

For over 108 years, Parkdale has proven to be a reliable full-service yarn supplier. Operation began at its first facility in Gastonia, North Carolina, producing 425 tons of thread yarn per year. Since then, it has grown into the largest consumer of cotton in the US. Parkdale produces more than 8,000 tons per week at 21 manufacturing sites in the US, Mexico, Central America and South America. It supplies many industries worldwide with spun yarns consisting of fiber blends including cotton, polyester, rayon, nylon and acrylic.

Trützschler entered the US market in 1969 and almost immediately engaged in close cooperation with Parkdale. Together, the two companies have successfully identified and adapted to several big transformations within the textile industry. Those achievements are evidence of our shared focus on exploring new technologies and continuously improving production processes. As the latest step forward in this



pioneering partnership, Parkdale recently ordered 34 carding machines equipped with SUPERTIP wires from Trützschler on the licker-in, cylinder and doffer roller.

Today, the company is a global partner for innovative yarns that supply a wide variety of industries.

Taking clothings to the next level

SUPERTIP wires are the newest innovations in Trützschler's range of clothings. Parkdale selected these wires because they achieve big contributions to quality and precision. Specifically, the customer values the outstanding durability of SUPERTIP wires. All SUPERTIP offer

a service lifetime that is up to 30 % longer than conventional solutions, which cuts maintenance requirements by up to 25 %. In this way, Parkdale can now minimize service disruptions and ensure smoother processes – with lower costs.

Parkdale uses a variety of SUPERTIP wires for its uniquely diverse range of applications and process parameters. In total, more than 300 versions of the SUPERTIP clothings are available – and our teams are constantly expanding that portfolio. This wide range of innovations makes certain that we always have the perfect wire for each custom-



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SPINNING, WINDING & YARN MAUFACTURING



Textile Times January Edition 2025

er's unique needs. It also eliminates the need to grind newly fitted clothings, which further extends intervals between maintenance tasks. "Parkdale has trusted the Trützschler Card Clothing (TCC) team to be a full-service provider for our card clothing needs. They have exceeded our expectations for quality and performance throughout our entire manufacturing network, spanning throughout the Americas. TCC continually works with our team members, looking for innovative strategies to delight our customers," says Charles Heilig, President and CEO of Parkdale Textile Division. Parts and people are always available Parkdale's recent order for SUPERTIP card cloth-



ings is an important milestone in a partnership that now extends for over half a century. The customer can rely on fast availability of parts including stationary and revolving flats, licker-ins and more. And our technical specialists are always ready to visit Parkdale's sites and conduct full-service maintenance in line with the highest standards. "We're incredibly proud of our

longstanding partnership with this well-known industry leader," says Greg Duncan, Vice President Spinning Machine Sales American Trützschler (ATR). "Our companies have collaborated for more than five decades. Personally, I've worked with Parkdale for over thirty years. I know how much Parkdale values the full maintenance service that our mechanics, engineers and

technologists provide – as well as our pioneering solutions for card clothing."

Benefits of SUPERTIP

SUPERTIP stands for enormous durability, great versatility and the highest precision. These benefits have been achieved through a new, unique manufacturing process that builds on TCC's long technological expertise in the market.

55 YEARS OF COLLABORATION: PARKDALE AND TRÜTZSCHLER'S ONGOING PARTNERSHIP



Mrs. Maren Schubert

Ibrahim Fibres operates nearly 200 Trützschler cards, which is more than any other business in Pakistan. The leading yarn and Polyester Staple Fiber (PS) manufacturer has partnered with Trützschler for over two decades – and recently wanted to start processing long polyester and viscose fibers. It's an unusual request that brings unique challenges. Our R&D team worked closely with the customer to find the optimal solution: Our TC 30Si carding machine.

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Pakistan is the eighth largest exporter of textiles in Asia and has the third largest spinning capacity in the continent. Ibrahim Fibres, located in Faisalabad, is a big contributor to that economic strength – and a powerful partner for Trützschler. The pioneering company produces a wide range of yarns for woven, and knitted fabrics. This includes various blends of cotton, viscose and polyester in different proportions and combinations with yarn counts ranging from Ne 8 to Ne 50. Ibrahim Fibres uses its own polyester via 240,000 spindles at four factories, mainly to produce poly-viscose and poly-cotton combed yarn. In total, the company manufactures 1,200 tons of PSF per day and consumes around 100 tons of its own materials per day. The remaining material is sold to other textile manufacturers. Trützschler's long relationship with Ibrahim Fibres is driven by a shared passion for continuous improvement, constant innovation and leading the push for more sustainability in the textile industry. "Our experience with Trützschler has been exceptional," says Zafar Iqbal, General

Manager R&D and New Projects at Ibrahim Fibres. "Their high-quality machines, advanced technologies, and 360-degree analyses, along with innovations like MY MILL have been pivotal in our zero-man spinning and Industry 4.0 initiatives. Their excellent after-sales service over the past twenty years has built our trust and satisfaction. We eagerly anticipate continuing this successful partnership and exploring new opportunities together."

TC 30Si is here to help

Ibrahim Fibres wanted to process 51mm polyester with 51 mm viscose fibers. In line with these requirements, Trützschler engineers optimized the TC 30Si carding machine for processing long polyester and viscose fibers. This machine is specifically customized for man-made fibers and can process these fibers more effectively due to its larger drum diameter, which results in a 14 % extended carding length. The machine also has 35 % more active flats. It has one lick-in and its cylinder, doffer wire, flat tops and stationary flats are all

designed for processing man-made fibers. "We chose TC 30Si for its advanced features, such as its 1400 mm cylinder diameter, extended carding lengths, and the automatic T-GO gap optimizer," says Zafar Iqbal. "These attributes support our Industry 4.0 goals by enhancing technology integration, data use, and operational efficiency, making it ideal for modernizing production and staying competitive in the textile industry." And Ibrahim Fibres has even more reasons for choosing the TC 30Si: "It has user-friendly software and an intuitive Human Machine Interface (HMI), making it easy to maintain with minimal adjustments. This card boosts productivity and reduces energy consumption, while also improving consistency and reducing defects." Based on strong test results, the customer placed an order for eighteen TC 30Si carding machines in June 2024. In this way, the company can move ahead with its big ambitions for processing unusually long fibers – and move ahead with the next phase of its long partnership with Trützschler too.



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TC 30i: ONE CARD FOR ALL APPLICATIONS

The next-generation TC 30i carding machine is available in four versions that are designed for specific processing parameters:

TC 30i: For cotton fibers.

TC 30Si: For man-made-fibers.

TC 30Ri: For recycled fibers.

TC 30Fi: For producing particularly fine yarns.



TC 30Si is here to help

Ibrahim Fibres wanted to process 51mm polyester with 51 mm viscose fibers. In line with these requirements, Trützschler engineers optimized the TC 30Si carding machine for processing long polyester and viscose fibers. This machine is specifically customized for man-made fibers and can process these fibers more effectively due to its larger drum diameter, which results in a 14 % extended carding length. The machine also has 35 % more active flats. It has one lick-



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ing the TC 30Si: “It has user-friendly software and an intuitive Human Machine Interface (HMI), making it easy to maintain with minimal adjustments. This card boosts productivity and reduces energy consumption, while also improving consistency and reducing defects.”

As a loyal customer for more than twenty years, Ibrahim Fibres now operates nearly 200 carding machines from Trützschler – and recently purchased another eighteen TC 30Si cards. Long fibers, long partnership This shared success is the latest milestone in the long re-

lationship between Trützschler and Ibrahim Fibres. It’s also a powerful example of how we work together to keep pushing the boundaries of what’s possible. Based on strong test results, the customer placed an order for eighteen TC 30Si carding machines in June 2024. In this way, the company can move ahead with its big ambitions for processing unusually long fibers – and move ahead with the next phase of its long partnership with Trützschler too.

VARDHMAN: INCREASE OF PRODUCTION CAPACITY WITH RIETER AUTOCONER X6

December 05, 2024

Automation News Productivity
Autoconer X6

Vardhman, the largest vertically integrated textile manufacturer in India, continuously modernizes its operations to improve their overall efficiency and product quality, and to reduce utility costs. Due to this, Vardhman opted for the latest Rieter winding machines and decided to invest in more than 2 000 Autoconer X6 drum-less winding units. This investment helps Vardhman to maintain high production standards while also enhancing their auto-



mation level. Vardhman and Rieter Join Forces for Intelligent Mill Optimization Rieter is known for their intelligent automation in automatic package winding. In addition, Rieter is continuously developing solutions to improve the process flows. Vardhman is one of the first customers to benefit from combining the SPID data of the intelligent Autoconer X6, type V link version with an external quality and ring spindle monitoring system. Vardhman underlined that this installation enables a step forward in terms of quality improvement, increased production output, better operator guidance and mill monitoring. Rieter and Vardhman are collaborating closely to achieve optimal outcomes. High Quality and Flexibility in a Wide Material Range For success in yarn production, fab-

ric, and garment manufacturing, Vardhman relies on the flexibility of the unique Preci FX technology. This technology enables Vardhman to process a wide range of materials and meeting diverse package format requirements for downstream processes. Rieter supports these demands with the Autoconer X6. This machine is versatile enough to handle soft or hard packages, cylindrical or conical shapes, and various standard or core yarns. With Preci FX, top-quality individual package design is assured. The Autoconer X6 sets the benchmark with precise length measurement via Eco-pack FX, uniform package density through Autotense FX, and superior splice quality for both elastic and standard yarns using the open prism splice technology. These features ensure maximum efficiency

and flexibility in downstream processes. Vardhman is India's largest vertically integrated textile manufacturer and a leading exporter of cotton yarn. They operate 18 state-of-the-art manufacturing facilities and have a presence in 75 countries. Annually, Vardhman produces 272 000 metric tons of yarn and 220 million meters of woven fabric, providing direct employment to more than 30 000 people. With a spindle count of approximately 1.24 million, Vardhman meets diverse customer demands in both product mix and volume, with a daily production capacity of 750 metric tons. As a premier producer and exporter of high-quality yarns, Vardhman serves some of the most quality-conscious markets globally, including the EU, Japan, USA, and Asia.



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YARN QUALITY AT THE HIGHEST LEVEL WITH SUESSEN TOP WEIGHTING ARMS

Sanyang Textile Co. is one of the most influential spinning players in China. The company located in Lijin County, Dongying city, Shandong province, has a compact-spinning capacity of nearly 400 000 spindles, producing yarn count from Ne 40 to Ne 140. For more than ten years, Sanyang counts on Suessen and its proven top weighting arms to ensure a yarn quality at the highest level.

October 10, 2024

The Challenge

Sanyang has been using coil spring top weighting arms on their compact-spinning machines for years. Over time, the company witnessed higher yarn end breaks which did not match anymore the high standard of Sanyang. In addition, the maintenance requirements increased which negatively impacted labor capacity. Sanyang worked with Suessen in order to enhance the premium yarn quality which is the company's hallmark.

The Solution

The top weighting arm HP-GX 3010 is a proven solution, widely used in spinning mills worldwide. The high-quality leaf spring guarantees a pressure which remains constant,

even after years of operation. As a result, a stable yarn quality is achieved. This constant pressure also ensures a large roving twist coefficient and normal drafting under high temperatures and humidity and allows the amount of yarn breakage to be significantly reduced. Besides, the Suessen HP-GX 3010 requires almost no maintenance after installation and the customer does not need to adjust any parameter setting when changing raw material or yarn count. This makes a big difference when it comes to labor management.

The Customer's Benefits

The HP-GX 3010 delivered as promised: within short, the yarn quality improved and the yarn breakage was reduced. After years of use,

the pressure has hardly changed and no maintenance was necessary. The customer, satisfied with the results, further invested and equipped another 200 000 spindles on its compact-spinning machine producing yarn counts Ne 40 to Ne 140 with the Suessen top weighting arm HP-GX 3010.

From early-stage communication to product trial and evaluation, to the installation and service, Suessen and its HP-GX 3010 top weighting arm proved to be the right choice for us. We are deeply impressed by the dedication and professionalism of Suessen's technology and service team. Li Dasong, Vice General Manager of Sanyang Textile Co., Ltd.

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SPINDELFABRIK SUESSEN GMBH WINS THE INNOVATION AND ENTREPRENEUR AWARD

July 13, 2024 / News

Spindelfabrik SuesSEN GmbH wins this year's Innovation and Entrepreneur Award of the district of GÖppingen for its innovative compacting device COMPACTapron. With COMPACTapron, SuesSEN marks a new milestone in compacting technology, delivering more yarn tenacity at lower conversion cost. The compacting device was launched into the market with resounding success at the textile industry's flagship exhibition ITMA 2023 held in June.

This award is the result of a great team effort together



er with Wilhelm Stahlecker GmbH (WST). The company's thanks go to everyone who contributed to this, combined with heartfelt congratulations to the entire team.

This innovation will take SuesSEN's customers to the next level in compact spinning.

AUTOCORO 11 – ENERGY SAVING MADE EASY

Economic efficiency, sustainability and climate-friendly yarn production - the Autocoro 11 plays in the top class in all areas. It spins sustainable raw materials with ease and is the spinning machine with the lowest energy consumption on the market.

Mrs. Waltraud Jansen
Senior Expert Product Marketing & Communication Open End
Saurer Spinning Solutions GmbH & Co. KG

The cost of yarn production is rising worldwide. The spinning mills have only a limited influence on this development, as too many factors play a role: Economic, political and financial, to name but a few. The best strategy for spinning is therefore to avoid costs. When it comes to the energy-saving production of yarns, there is no way around au-

tomatic rotor spinning. No spinning method requires less energy in the process to produce a ready-to-sell yarn. After raw materials, energy is the second largest cost item in the automatic rotor spinning mill. Minimising costs here directly increases the profitability of the spinning mills. The Autocoro 11 automatic rotor spinning machine is a champion in this field which reduces spinning costs simultaneously on several levels. With the Recycling Xtreme equipment, spinning mills can save considerable raw material

costs. The advanced full automation reduces the need for personnel and, thanks to comprehensive energy optimisation, each Autocoro 11 uses 10% less energy than its predecessor, and up to 48% less in comparison with older rotor spinning machines.

The key energy-saving factor - the new extraction system of the Autocoro 11

Around 30% of the energy required for spinning is used to provide the negative pressure necessary for the process. For the Autocoro 11, Saur-



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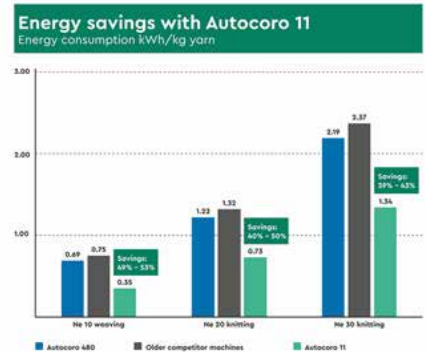
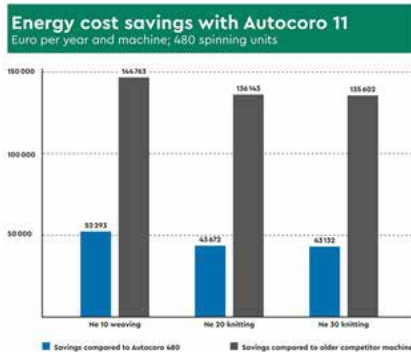
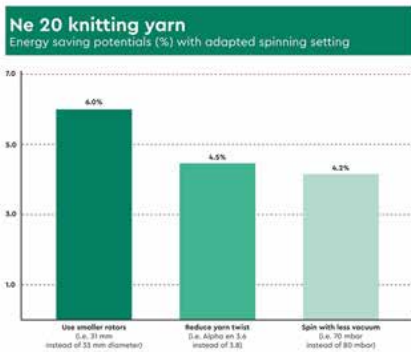
er has designed, practically from scratch, an extraction system with everything needed for vacuum logistics. The result: A completely redesigned extraction system, modified ducts with a capacity increase of up to 85% that is resistant to pressure fluctuations. New air filter systems and a completely revised electronic control of the vacuum supply can now supply each



of the different spinning processes individually with the suction air required. For example, the pure spinning process is supplied with suction air just as precisely as the yarn search during the initial spinning phase. Gone are the days of compromises, when simultaneously

operated processes were supplied from a single compressed air supply and were therefore not 100% energy-optimised. Energy-saving air technology is the top priority for the new Autocoro 11. One of the powerful workhorses in the Autocoro is the winding device.

It needs energy to move and wind tonnes of yarn reliably throughout the year. The Autocoro 11 winding device is equipped with state-of-the-art, energy-optimised drives, enabling Saurer to reduce the base load. The numerous electronic components of the rotor spinning



machine, such as the power supply units, were also checked and optimised with respect to their energy efficiency.

Energy cost savings in the six-figure range with the Autocoro 11

Compared to older generations of rotor spinning machines, many of which are still in use in various spinning mills today, the new Autocoro 11 saves up to 48% in energy costs. (Figure 1) Even with moderate energy prices of just €0.10/kWh and relatively short machines with 480 spinning positions, cost savings per

year and machine are in the six-figure range (Figure 2).

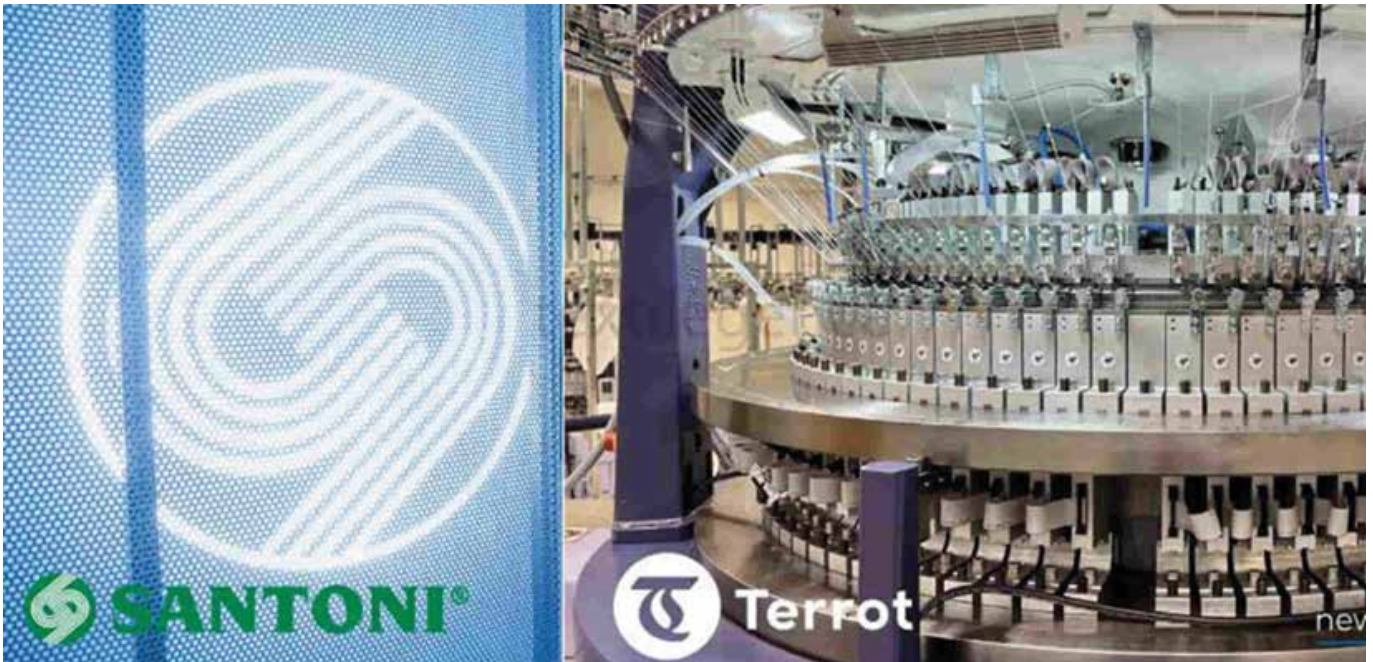
With Autocoro 11 customers can explore additional savings potential through a particularly energy-optimised spinning setting. These include measures such as reducing the spinning vacuum and the twist, increasing the rotor speed and using energy-saving small rotors (Figure 3).

Energy costs can be reduced by a further double-digit percentage by skilfully combining several measures, based on the respective raw

material and the quality requirements of the yarn.

The cost savings achieved by using the Autocoro 11 are an important aspect. Reducing energy requirements also means contributing to sustainability, an aspect that is becoming increasingly important in terms of achieving global climate targets. There are already spinning mills that use solar panels on their roofs to generate all the electricity required by their Autocoro spinning mills in a climate-neutral way.

SANTONI EXTENDS ITS SOLUTIONS PORTFOLIO WITH ACQUISITIONS OF TERROT GMBH



Santoni extends its solutions portfolio with acquisitions of Terrot GmbH Image Source: Terrot

18 December 2023

Offering a full range of innovative textile knitting solutions for more than 15 years, Santoni Shanghai Knitting Machinery Co., Ltd. has announced that it has received regulatory approval from Chinese authorities for its proposed acquisition of Terrot GmbH, a leading manufacturer of circular knitting machines in Germany. The acquisi-

tion of Terrot GmbH, specialized in electronic and mechanic controlled circular knitting machines, is anticipated to raise Santoni's market share and production capacity. The CEO of Santoni Shanghai Gianpietro Belotti evaluated the acquisition of Terrot GmbH as follows: "The acquisition of Terrot, including the reputable Pilotelli brand, will allow us to deliver on our commitment

to building a stronger, more consolidated global ecosystem capable of yielding a sustained competitive advantage in the circular knitting machine industry. Looking ahead, we aim to cultivate an even more extensive talent pool and solutions portfolio, creating synergies that empower us to deliver a superior knitting experience to our customers."



SANTONI PRESENTED TERROT PATENTED SOLUTION AT ITMA ASIA + CITME

Participating ITMA Asia + CITME, Santoni has showcased Terrot's patented UCC 572-T, high-feeder transfer jacquard machine for sports and leisurewear in fine gauges, by giving glimpse into the potential of future collaboration. Managing Director of Terrot GmbH Robert Czajkowski commented on this collaboration as such: "Santoni Shanghai's strategic acquisition broadens our global manufacturing capabilities, augments our technological expertise, and



strengthens every link along the supply chain, allowing us to offer innovative textile performances to the global market more effectively." Santoni's strategy to develop the circular knitting machine industry aims to gain a competitive

advantage in offering highly efficient machines known for superior performance, low maintenance and cost-effectiveness with Terrot's experience. Santoni Shanghai and Terrot have a vision to create a bridge between offer and demand

for circular knitted products, using their respective companies' latest innovation practices, integrated corporate services, textile automation offerings, C2M solutions and the "Materialliance" platform for designers.

HIGH-PERFORMANCE WARP KNITTING MACHINES FOR HEIMTEXTIL GUESTS

16 December 2024

Heimtextil will take place in Frankfurt am Main from January 14 to 17, 2025, and KARL MAYER is taking advantage of the proximity of its headquarters to the Main metropolis to invite its customers visiting the trade fair to a machine presentation in Obertshausen.

The focus of the product show will be on tricot machines, which are among the most successful in the product portfolio of the world mar-

ket leader and cover a wide range of applications. "Our tricot machines offer our customers a wide range of opportunities to increase sales in their traditional markets and develop new business areas. We look forward to presenting these to our visitors at Heimtextil 2025."

Mark Smith, Deputy Vice President Sales of the Business Unit Warp Knitting at KARL MAYER

A highly efficient Raschel machine

for the production of sacks will also be on show at KARL MAYER.

Bestsellers from the tricot machine portfolio and an efficient special raschel machine

An HKS 3-M with a working width of 210" and in a gauge of E 28 will be on show producing a trendy upholstery cord article. In addition to upholstery fabrics and velour, the all-rounder also produces textiles for automotive interiors, sportswear and outerwear, mosquito

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TEXTILE MACHINERY

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nets, shoe fabrics, coating carriers, terry towelling, cleaning textiles and cuddly blankets, each with a uniquely high output.

The HKS 3-M

A TM 4 EL, also with a 210" working width and in E 28, completes the range of efficient machines on display. The model is perfect for the production of price-sensitive articles. It has been equipped with KARL MAYER's proven CFRP technology and thus offers 30% more speed than its predecessor. A stylish seersucker fabric for clothing will be produced on the TM 4 EL in Obertshausen.



The HKS 3-M



Warp knitting elements of the TM 4 EL

An HKS 2-SE PLUS, 130", in E 40, will also be demonstrating its skills in the production of special elastic warp knitted fabrics for swimwear, sportswear and lingerie. Thanks to a modified knitting motion, the machine can incorporate the elastic material as a twill lapping and thus produce fabrics with exceptional performance. The new twill fabrics are extremely strong and resistant to elastic deformation. They are supple against the skin, drape well and dry quickly. The HKS 2-SE PLUS also produces the proven HKS 2-SE items.



“WHEN I DID MY APPRENTICESHIP, THE FUN FACTOR WAS NOT YET AN ISSUE”: MAYER & CIE. TRAINING MANAGER MICHAEL FORTENBACHER

What is your position at Mayer & Cie. and what tasks does it involve?

I am a technical training manager at Mayer & Cie. My tasks include reviewing applications and selecting suitable trainees for our apprenticeships. In addition to hiring, I take care of the planning of the training. The training itself is central. Especially in their first year, the trainees receive numerous instructions, i.e. accompanying lessons on their practical tasks, turning, filing and milling, as well as in pneumatics and CNC technology.

As a training manager, I work with many people within the company. At the same time, I am in contact with the vocational



Michael Fortenbacher has been in charge of technical apprenticeships since 2009.

school, keep in touch with other companies and the Chamber of Industry and Commerce. There I take the final exams as an examiner in an examination board.

When you shift through applications, what do you pay particular attention to?

The grades are a criterion, no doubt about that. Some people only think of maths, technology and physics because it's about a technical education. But be careful (laughs): History and physical education also give away a lot! We also take a look at the behavioural grade.

It is important to us that young people can identify with their future profession, which means that

they should have an idea of what to expect.

When we sit in the interview with the applicants, a pleasant atmosphere is important to us. A job interview is not a one-sided event, we also introduce ourselves as a company and as people to the potential trainee.

We prefer it when we have a chat for half an hour or three-quarters of an hour and can laugh together. It's a question of chemistry, we work together almost every day for at least three years.

Has the application process changed over time?

At Mayer & Cie., we train industrial mechanics, production mechan-

ics and industrial clerks. We have about 20 to 25 trainees in the company over all apprenticeship years. I remember that 15 years ago we received a good 200 applications. For the 2025 training year, we have fewer than ten applications in the technical field as of today.

While it used to be clear that students would apply for their apprenticeships one year before the start of their training, today there is no longer a deadline. We receive applications throughout the year. If something suitable comes by two weeks after the start of the training, he or she will also come into play – if we still have places.

What are you doing to attract train-

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ees?

Attracting talent today takes more than just an ad in the newspaper. That's why we're focused on digital outreach and hands-on partnerships. We're happy to work closely with Lammerberg Secondary School and have a strong connection with Ebinger Schlossbergrealschule

In addition, we are always at the training fairs, recently again at the "Visionen" trade fair in Balingen. This is a good event that we will visit again next year. However, as strange as it may sound, Balingen is far away for us. Our trainees are 16 or 17 years old, so they have to travel by public transport. The way from Balingen or even Schömberg to Tailfinger can be arduous.

In January, we will therefore participate in another training fair in Albstadt-Tailfingen. We hope that we can reach young people directly on site.

How long have you been with MCT? Can you outline your own career in the company?

I started my own apprenticeship at Mayer & Cie. in 1986, as a mechanic specialising in equipment and precision engineering, i.e. what is now an industrial mechanic. After that, I was an apprentice – we would say trainer – from 1990 to October 1992. When I finished my training, I did the industrial foreman metal-work part-time. That's why I had to

go back to school, Friday afternoon and Saturday, for about two and a half years. This qualification is a prerequisite for becoming a training manager.

After that, I got around the company: For example, I was in incoming goods inspection and spent two years in assembly. I liked that very much and I was just on my way to becoming a service technician, i.e. to travel around the world after our machines, when I was brought back into training. That was in 1999, and ten years later, in 2009, I took over as head of training.

How do you remember your own education compared to today?

We had to file for half a year, which I found really tough! We were trained for manual work, because at that time a lot of tasks had to be done by hand that machines do today. In addition, we now attach much more importance to the fact that young people enjoy coming to work. The fun factor was not yet a big issue at that time.

What else has changed in terms of content?

The first thing that comes to mind is the topic of soft skills. Trainees today have different strengths than in the past. However, we sometimes have to be more vehement than before in terms of punctuality and compliance with rules. I also have the impression that we offer more support in working on the

school material.

At the same time, new topics have been added, CNC technology, for example, which is becoming more digital. And of course, the programming of a machine has changed over time.

Robots are a topic at vocational school. The automation of processes is a relief in many places. However, I am convinced that a robot will not be able to take over the assembly of a knitting machine so quickly.

What challenges do young people encounter when beginning an apprenticeship at Mayer & Cie. today?

They have to be very flexible when it comes to the workplace. Our employees are not only deployed in one process, but in several. They must be open to new things and keep their knowledge up to date.

What is the most important thing you want to pass on to young people?

Standing still is lagging behind. You have to keep at it, educate yourself. A completed apprenticeship is by no means enough for life. Others move too, after all.

What do you particularly appreciate about your work, what motivates you?

I like the daily interaction with the trainees and the fact that we are an interface in the company. I also appreciate the contact with the outside world, the interaction with

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other examiners, with the vocational school. I enjoy coming to work every day.

How would you describe Mayer & Cie., in a nutshell?

A family business, organized and open, for everyone. If the professional competence fits, the rest is secondary. We have a very friendly and polite relationship with each other. There is usually a good atmosphere here.

What do you wish for the future?

Success for the company and a secure job. Fortunately, one usually goes hand in hand with the other.



Mayer & Cie. trains industrial mechanics, production technicians and industrial clerks.

THE BIG LINGERIE AND SLEEPWEAR TRENDS FOR 2025

10th December 2024

UK based lingerie brand Nudea has revealed its trend predictions for the coming year with sheer fabrics, a strong focus on sustainability and comfort + wellness set to be popular among consumers. Nudea's CEO and Founder, Priya Downes' predictions for 2025 include Across the most recent Fashion Week catwalks, sheer fabrics were again a recurrent trend seen on sheer and lace skirts, dresses and lacy bralettes. Using transparent fabric adds a layer of intrigue to outfits as well as giving a sneak peek at the underwear beneath. We're seeing a lot of people choosing to style high waisted black briefs, or those made famous by Bridget Jones, under very sheer dresses and skirts rather than something more revealing. This is a play on the underwear as outerwear vibe, which is a great trend for the lingerie industry."

Sustainability

Priya adds: "We're seeing consumer awareness about sustainability and circular fashion growing at an ever-faster pace. We first certified

as a B Corp in 2022, and are due to recertify in 2025, in that time we've seen consumer awareness of B Corp increase exponentially as we all become more aware of sustainable consumerism. What's more, legislation in the EU designed to stop overproduction and overconsumption of clothing has now come into play and clothing sold in the EU must be labelled to show its fibre composition which in turn will create more consumer awareness." "We predict that there will be a shift in consumer demand for more eco-responsible fabrics in the coming years. We're pleased that we've started working with Etam Groupe on an exciting new innovative, sustainable collection which we'll be able to share news of in 2025."

Comfort & Wellness

"Comfort has become non-negotiable for so many since the start of lockdown, added to the wellness industry boom, we predict that consumer demand for active intimates will continue to soar. Supportive bralettes and full coverage briefs are hugely popular already and



now account for more sales than our technical bra offering. And continuing with the wellness theme, the soft greens that we've seen in 2024 will continue to be strong into 2025. Founded by Priya Downes, Nudea blends functionality with sustainability, promoting self-care and environmental responsibility. As a B Corp-certified company, it emphasises longevity, durability, and a commitment to leaving the world better than it was found.

LORPEN REVAMPS BRAND

10th December 2024

Renowned Spanish technical sock brand Lorpen has unveiled a transformative relaunch, aligning its product range with vibrant aesthetics, refined segmentation, and an unwavering commitment to sustainability and durability. As part of its Fall/Winter 2025 collection, the brand introduces a reimagined portfolio of outdoor performance socks, emphasising cutting-edge cepotional comfort at a competitive price point.

New trail running innovations

Trail running enthusiasts can look forward to Merino + Coolmax socks, blending RWS-certified merino wool and Coolmax fibres for superior softness, breathability, and odour resistance - ideal for long training sessions. For those prioritizing ultra-lightweight performance, the Coolmax + Tencel model ensures optimal freshness and breathability during high-intensity activities. Both models include features like secure ankle fit for enhanced performance.

Proven technologies for outdoor excellence

Lorpen's Pro lineup continues to showcase proprietary technologies such as T3 Layering and SLS (Support and Stability) for tailored fit, sweat regulation, and blister prevention. Each sock's unique

materials and a lifetime guarantee to reflect their enduring quality. The revamped designs bring a striking, colourful look that merges contemporary trends with the brand's outdoor legacy. Lorpen's updated range now features distinct categories tailored to specific activities: outdoor mountaineering, trail running, running, ski, and baselayers. Each category is further segmented into:

construction combines precise material selection with thoughtful design, offering breathable comfort and strategic cushioning based on activity-specific demands. For mountaineers and skiers, merino wool remains a constant, delivering reliable warmth and performance. Lorpen also retains its Seamless Baselayers, crafted with merino to ensure comfort and thermal regulation, and Thermolite EcoMade for active users tackling cold climates. Leading the way in sustainability

A pioneer in biodegradable textiles, Lorpen introduced the Bio-warmer sock, the world's first sock made from biodegradable materials, earning the prestigious ISPO Award in 2022. Lorpen's products are crafted in their Etxalar, Navarre factory, part of the Ternua Group Faktoria, a state-of-the-art sustainable production centre. The facility prioritises renewable energy, local

- Pro: Advanced technology for high-performance activities.

- Classics: Time-tested designs loved for over 25 years.

- Merino: Responsible Wool Standard (RWS) merino wool products, prized for thermoregulation and comfort. Additionally, a new Lifestyle collection delivers everyday socks with the same high-tech craftsmanship as their outdoor-focused counterparts, providing employment, and waste repurposing, turning textile remnants into insulation and automotive materials. Lorpen's commitment to sustainable practices earned them B-Corp certification in 2014, cementing their reputation as a brand with purpose. Lorpen is a global leader in technical outdoor socks, offering solutions for activities including mountaineering, skiing, trail running, and more. With operations spanning over 50 countries and a 70% international sales share, the brand combines innovation, craftsmanship, and sustainability to protect adventurers' feet worldwide. Lorpen is also the official technical sponsor of the Professional Ski Instructors of America and the American Association of Snowboard Instructors (PSIA-AASI) and collaborates with the French Federation of Alpine and Mountain Clubs (FFCAM).

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STEIGER SHOWCASES FASHION AND TECHNOLOGY IN BANGLADESH

9th December 2024

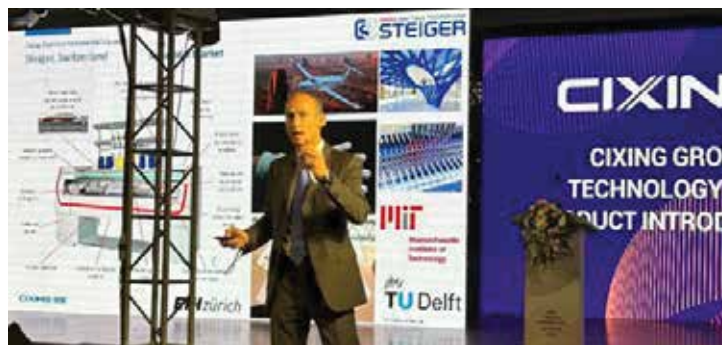
The textiles and clothing industries occupy a strategic place in Bangladesh's economy, contributing to more than 88% of total export earnings. The sector, a real economic engine, has been able to reinvent itself aiming to help improve living conditions, reduce poverty and promote gender equality across the country.



However, the Bangladeshi textiles and clothing industries face major challenges - political stability, preventing social unrest, dealing with the shortage of skilled labour and competing with low-cost countries. To meet these challenges, textile and garment manufacturing companies are investing in sustainability, improved working conditions and the integration of advanced technologies in order to maintain technical knitting. At its factory in Vionnaz, Switzerland it produces machinery for the European market for the production of high-quality knitwear. At last year's ITMA 2023 in Milan, Steiger launched a brand new four needlebed computerised flat knitting machine for the production of complete garment knitwear. The company showed the Chinese built Steiger branded four needlebed latch

needle KS3-60MC-II machine in their leading position in the global market. Against this backdrop, the Swiss flat knitting machine manufacturer Steiger and its Chinese partner Cixing recently organised an exclusive evening, bringing together 600 customers around a demonstration of machines capable of knitting items in 3D. The event was enriched by a fashion show showcasing creations designed and knitted in Cixing-Steiger

Shanghai Design Center. Steiger, founded in 1949, which is now part of the Cixing Group – the world's largest manufacturer of flat knitting machines – celebrated its 70th anniversary in 2019 and is still manufacturing at its plant in Vionnaz, Switzerland, as well as in China. The company produces industrial flat knitting machines for three market segments - the fashion industry, the medical sector and



needle KS3-60MC-II machine in 18 gauge for the first time at the

world's leading textile machinery event, which attracted over 1700

exhibitors and 110,000 visitors.



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BUSI MEDICAL MACHINE GETS ENHANCEMENT

4th December 2024

Botticino (BS), Italy

Driven by its commitment to continuous innovation, Italian socks machine builder Busi Giovanni has enhanced its stitch-by-stitch toe-closing device to enable seamless sewing of open tubes. "Among our range of models, Busi Medical stands out as the ideal machine for producing graduated compression socks and sleeves," commented Technical Director, Leonardo Busi.

The innovative machine combines fully automatic, stitch-by-stitch toe-closing with the capability to knit true rib structures and intricate patterns in up to five colours.

"Driven by our commitment to continuous innovation, we've enhanced the stitch-by-stitch toe-closing device to



enable seamless sewing of open tubes," Leonardo Busi adds. "This advancement eliminates the need for time-consuming manual work when finalising open-ended sleeves, significantly streamlining

production and boosting efficiency." According to the company, the distinctive sleeve structure seen in the above image is achievable exclusively through the combination of Busi Medical and Busi Rimaglio.

"Our machines are designed to enable the production of a wide variety of socks and sleeves. To explore the full potential of Busi machines, please don't hesitate to contact us," Mr Busi concludes.



Leonardo Busi

Busi's Technical Director

Since 1958 Busi Giovanni has specialised in the design and construction of single-cylinder machines with rib needles in the dial for the production of high-quality stockings, socks and tights. The company is a supplier to the most important producers of stockings, socks and tights, for the men's, women's and children's markets - classic, patterned, sports, technical-sports, as well as medical, with special solutions for graduated compression.

The family-run company sells in 63 countries around the world (90% export) through a network of partners that provide distribution and service.

www.busigiovanni.com





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ITEMA COMPLETES THE ACQUISITION OF SCHOCH & CO SRL

NEWS – 28/10/2024

Colzate, October 28 – IteMa, leading global provider of advanced weaving solutions, has completed the acquisition of Schoch, historic company active in the production and supply of accessories for textile machines, such as reeds, drop wires and other components. The operation completes the integration process already started in 2019 with the acquisition of 80% of the company's shares and, following the agreement reached with



the heirs of the founding family, IteMa acquires the remaining 20% and becomes the sole shareholder of the Italian subsidiary Schoch & Co Srl.

Schoch has been founded by Alfredo Schoch in 1907 in Ranica, Bergamo Province, and since then manufactures high quality accessories for the textile industry. Son of a Swiss reeds manufacturer, Alfredo Schoch sets up his business in Italy and carries on the family's entrepreneurial vocation.

Over the years, Schoch installs in its plants the most advanced manufacturing technologies to constantly ensure its products renowned superior performances.

In 2019, with the entry into IteMa Group, Schoch moved the Italian site from Ranica to Colzate, at the IteMa headquarters and could count on a solid and well-structured organization, dedicated to satisfying even the most demanding customers' requests. In addition to the Italian plant, Schoch

also has a production site in India with 100 employees.

Ugo Ghilardi, CEO of IteMa Group, commented: "With this transaction, we completed the acquisition process of Schoch & Co. As done in 2021 with Lamiflex, IteMa aims to integrate the human and industrial capital of the Group's companies with the ultimate goal of maximizing collaboration and results, both in terms of product development and new markets."

HOW IT WORKS | VISUALIZE THE ENERGY CONSUMPTION OF YOUR WEAVING MACHINES WITH POWER MONITORING

5 December 2024

In the new "How it works" video below, Kurt Lamkowski (Manager Worldwide Sales) introduces you to our "Power monitoring" feature.

This unique Picanol feature visualizes the energy consumption of your weaving machines and offers you the opportunity to tune your weaving machines in the most en-

ergy-efficient way without compromising on either productivity or the quality of the fabric.

With a module that is built into the BlueBox electronic platform, it is

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possible to monitor the average energy as well as the total energy consumed by your weaving machines. Furthermore, you can also consult this information on the BlueTouch display or on our digital platform, PicConnect. This way, you will always know the exact power consumption of your weaving machines and have all the information necessary to make a correct cost calculation with regard to your fabric.

Power monitoring will help you run your Picanol airjet or rapier weaving machines in the most efficient way and enable you to discover the energy cost of producing your fabric.



DISCOVER RAFITEC'S SUCCESSFUL JOURNEY WITH PICANOL IN A NEW CUSTOMER STORY

28 November 2024

In the below video, we introduce you to our customer Rafitec from Brazil. For the last 30 years, Rafitec has been the South American leader in the packaging market, and it currently employs 3,000 people. Ever since the company was founded, it has always been driven to develop new applications and nowadays Rafitec is a major producer of a wide variety of fabrics for packaging applications mainly based on tape yarns.

In 2021, Rafitec initiated a program aimed at seeking a more flexible and future-proof alternative for



the replacement of their weaving machines. As part of this program, they installed 16 Picanol OptiMax-i weaving machines. The results proved to be excellent. Rafitec embraced our technology and machines because they not only met but exceeded its expectations, with improved efficiency, flexibility for different technical fabrics and excellent usability.

Boosted by this success, Rafitec decided to completely switch to rapier technology and purchased another 44 OptiMax-i Connect weaving machines from Picanol in 2024. This decision reinforced the Brazilian company's firm commitment to innovation and quality. We are really proud to be "Growing Together" by playing such an important role in terms of helping

to shape the future of Rafitec and consolidating its leading position in the production of synthetic fabrics and packaging solutions in South America. Curious to find out more? If so, then be sure to watch the below video in which Mr. Darcio Silva, Technical Director at Rafitec, outlines his company's successful journey with Picanol.



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LINDAUER DORNIER APPOINTS NEW TECHNICAL MANAGING DIRECTOR

22 November 2024

Lindauer DORNIER GmbH is strengthening its management team. Dr Holger Niemeier will take over the position of Chief Technology Officer (CTO) as of 1 November 2024 and will thus be responsible for the technological developments of the internationally operating machine and plant manufacturer in future.

With a doctorate in mechanical engineering, Dr. Niemeier possesses comprehensive knowledge in mechanical engineering and many years of international experience in special machine construction, particularly in the areas of film and flexible packaging. At DORNIER, he will be responsible for the areas of research and development, production and digitalisation with a focus on AI.

“With Dr. Holger Niemeier, we are gaining a renowned mechanical engineering expert with comprehensive technical knowledge and excellent international industry expertise,” states Andreas Kückel-



Dr. Holger Niemeier CTO | Andreas Kückelmann CEO | Franz-Peter Matheis CFO

mann, CEO of DORNIER. “His extensive experience will help us to consolidate and further expand our position as market and technology leader in the business areas of weaving machines, film stretching systems and production systems for the fibre composite industry.”

Dr Holger Niemeier says: “As a mechanical engineer, I am very familiar with the high quality, flexibility and reliability of Lindauer DORNI-

ER’s machines and systems. Over more than seven decades, the traditional family-owned company has built up a strong international market position in the areas of fabrics, films and composites. I look forward to continuing this successful development with a particular focus on product development and digitalisation.”

TRANSFER OF PRODUCT PORTFOLIO WEFTMASTER® TO PROTECHNA

Loepfe announces a significant strategic decision aimed at enhancing efficiency and customer service. Starting January 1, 2025, the entire WeftMaster® product portfolio will be transferred to Loepfe’s sister company PROTECHNA. This move is designed to leverage synergies within the Vandewiele Group and deliver even more comprehensive solutions in yarn-clearing and fabric quality to valued customers.



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As of January 1, 2025, the entire product portfolio of Loepfe's WeftMaster® division will be transferred to their sister company PROTECHNA. The decision had been made in order to better leverage synergies within the Vandewiele Group and to further improve customer service. PROTECHNA is an established producer of high-quality thread and fabric control systems for various textile manufacturing processes. Acquiring Loepfe WeftMaster®

products will ideally complement PROTECHNA's existing product portfolio and offer mutual customers comprehensive and innovative solutions for the control of thread and fabric quality. The transfer will allow Loepfe to focus more on the core business and drive innovation forward. This measure will enable Loepfe also, to strengthen the market position sustainably and offer customers improved yarn-clearing solutions for winding machines,

rotor spinning machines, and air-jet spinning machines in the field of staple yarn spinning. This strategic realignment will be beneficial for mutual customers and for both companies in the long term.

Until December 31, 2024, Loepfe Brothers Ltd. would remain the point of contact for the WeftMaster® product line, after which PROTECHNA would handle all requests starting January 1, 2025.

MEET STÄUBLI AT SURAT INTERNATIONAL TEXTILE EXPO 2025, JANUARY 10-12

18 December 2024

Want to stay at the forefront of the textile market?

Visit Stäubli at SITEX 2025, booth n° 230 at Surat International Exhibition and Convention Centre.

Visitors to the booth will see a wide range of machines and systems for efficient weaving preparation, frame and Jacquard weaving, and carpet weaving. We will be glad to explain many advantages that

Stäubli solutions can provide for your textile mill, such as:

- Reduced downtime in Jacquard weaving and energy saving thanks to the LX PRO Jacquard weaving machine that delivers significant energy savings.
- Quality output with highest weaving speeds using the S3260 rotary doobby for air-jet weaving loom with 16 frames and dedicated zero-maintenance transmission.

- Smooth weaving start-up thanks to the TIEPRO warp tying machine offering easy use and ensuring perfectly tied warps.

- Efficient and easy style changes with the SAFIR S32 automatic drawing-in machine.

This and much more awaits you at the Stäubli booth at this years' SITEX in Surat. Our team looks forward to meeting you and discussing your needs.



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Mullen® Testers

a division of  **SDL ATLAS®**

SDL Atlas, a leader in textile testing instruments and services, is excited to announce the acquisition of Mullen® Testers, the renowned manufacturer of the Mullen Burst Tester, widely recognized as the industry benchmark for measuring the burst strength of paper, paper-board, non-wovens, and textiles. Since its development in 1887, the Mullen Burst Tester has played a pivotal role in quality control across various industries. Mullen's technology is integral to many TAP-PI and ASTM standards, ensuring that quality control measures are upheld in laboratories around the world. This acquisition strengthens

SDL Atlas's dedication to delivering standards-based testing solutions to a diverse array of customers and industries worldwide.

The Mullen Burst Testers expand SDL Atlas's testing capabilities with instruments for testing composite webs, foils, plastics and a variety of other packing materials and substrates.

Mullen Testers will operate as a division of SDL Atlas with the manufacture and distribution of Mullen products moving to the SDL Atlas facility in Rock Hill, SC.

"We are thrilled to welcome Mullen Testers to the SDL Atlas family," said Chuck Lane, President of SDL

Atlas. "We are committed to improving the availability of Mullen consumables and testers in the near-term. We encourage all current Mullen customers to get in touch with us so we can keep them up and running."

Committed to providing customers confidence in standard based testing, SDL Atlas has offices and experts in the United States, United Kingdom, Hong Kong and China, plus agents serving over 100 countries, SDL Atlas is ready to support its customers with instruments, consumables, and services anywhere in the world.

CLEVER P-CLEARING UNDER ALL CIRCUMSTANCES? YES!

Loepfe has been at the forefront of mastering polypropylene clearing for years, and PRISMA is the latest proof of this expertise. As PRISMA is an evolving system, Loepfe proudly announces a further improvement in P-clearing. Designed for spinning mills facing fluctuating humidity levels, the system is proven to offer better fabric quality while maintaining the cut rate.

Over the past 12 months, extensive trials have been conducted, and tons of data has been collected and used to upgrade the level of accuracy in polypropylene detection. The data was used for optimization in signal processing and to offer an additional setting function specifically for spinning mills that must contend with pronounced climatic fluctuations.

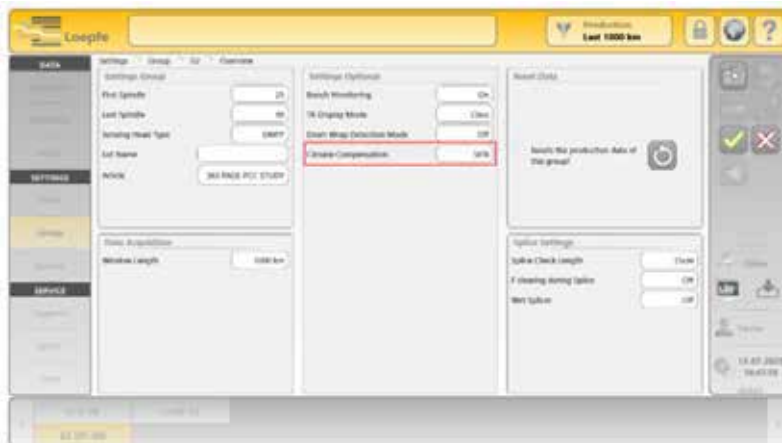


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Polypropylene clearing

Contamination of cotton with synthetic fibers remains a significant concern for spinning mills. Polypropylene contamination, typically stemming from bale packaging, can lead to a myriad of issues throughout the production process. These include broken needles in knitting applications, thread breakage during weaving, and visible defects in the final product after dyeing. Effective contamination clearing substantially enhances yarn quality,



while overly stringent measures can negatively impact production efficiency and increase waste.

For spinners, clever P-clearing balances the need for quality yarn with the imperative to maintain operational efficiency. Loepfe's approach combines advanced technology, precise signal processing, and tailored settings to address various production scenarios, now enhanced to account specifically for humidity fluctuations.

New climate compensation

In response to the unique demands of spinning mills operating in environments with significant humidity variations, PRISMA now features an innovative climate compensation setting. Extensive testing of this new functionality at affected spinning mills has demonstrated several benefits, including:

- Enhanced overall classification accuracy
- Improved clearing performance
- Consistent cut rates coupled with superior final fabric quality

ity

- Same cuts and better clearing performance

The new function makes it easy to counteract the changing climate in a spinning mill. The system then takes into account the increasing humidity and calculates an average value between the standard deviation and the peak values.

By providing this enhanced climate compensation setting, Loepfe empowers spinning mills to sustain peak performance and exceptional quality, even when confronted with challenging environmental conditions.

P-Clearing Matrix

The P-Matrix allows operators to input specific parameters, starting with a pre-generated clearing curve by the Autostart function that considers the most crucial factors for optimal and efficient clearing results. By easily adjusting the settings - raising or lowering the clearing curve - operators can tailor outcomes to meet their individual production needs.


The key influences on polypropylene clearing include:

- Raw material (fiber length and short fiber content)
- Yarn count
- Twist amount in the yarn
- Yarn hairiness
- Humidity (impact on hairiness)

How to set P climate compensation
Go to Default Group Settings and set Climate Compensation to 50%. Select the checkbox Adjustable in Group to show it in Group Settings optional. This 50% will be applied to all the groups by default. The service key is required to access the Default Group Settings.

The Climate Compensation value may be influenced by the yarn count and cotton variety. It is recommended to start with a value of 50% as various trials show that the best result can be achieved between 35% and 75%.

Explore the data of the latest field study results and learn how this new feature can transform your final fabric quality.

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UNDERSTANDING FABRIC PILLING: WHICH FABRICS ARE PRONE TO PILLING

Introduction

Fabric pilling, which happens from wear and friction, is a common issue affecting fabric quality and lifespan. While you might not hear about it often, knowing about fabric pilling is crucial for preserving your favorite garments and fabrics.

In this guide, we'll explain fabric pilling, those tiny balls caused by wear and abrasion. We'll discuss how pilling affects fabric quality, appearance, and comfort and



share tips on preventing it. Let's begin safeguarding your fabrics for lasting durability.

Explaining Fabric Pilling

Fabric pilling refers to clusters of tangled fibers that create small balls and bumps on fabric surfaces. It happens when fibers rub against each other or other surfaces. You've probably seen it on your leggings or cozy blanket. Understanding why it occurs is essential for your fabric's lifespan.

Significance of Identifying Fabric Pilling

Recognizing fabric pilling is vital for preserving clothing and textiles. Identifying it early allows for preventive measures, saving money and reducing environmental impact.

Impact of Pilling on Fabric

Pilling significantly affects fabric quality, aesthetics, and comfort. It alters the fabric's appearance, making it look worn. The texture can become rough and uncomfortable. Pilling weakens the fabric, making it more prone to tears and holes, reducing its lifespan. Understanding these effects is crucial for maintaining fabric quality.

Which Fabrics Are Prone to Pilling?

Understanding fabric pilling tendencies is vital for clothing and textile care. Among many, some materials are more prone to pilling.

Synthetics

Fabrics containing synthetic fibers like polyester, acrylic, and nylon tend to pill easily due to their smooth surfaces and low moisture

absorption, leading to increased friction and abrasion. When combined with natural fibers, the risk of pilling in blends can also rise.

Cotton Blends

Cotton blends result from combining cotton with fibers like polyester, elastane, or other synthetics. Pilling in cotton blends varies based on the blend and fiber ratios. For example, a cotton-polyester blend is more prone to pilling than a cotton-elastane blend due to the smoother nature of polyester fibers.

Wool's Pilling Vulnerability

Wool, a natural fiber valued for warmth and comfort, is susceptible to pilling, particularly in high-friction areas like sweater cuffs and underarms. It occurs due to the



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scaly nature of wool fibers, which can interlock and result in pilling with prolonged wear.

Which Fabrics Are Less Likely to Pill?

Many fabrics can pill, but some are naturally more resistant. Understanding their anti-pilling qualities helps you choose longer-lasting, comfier garments.

Silk

Silk is a natural fiber known for its luxurious feel and smooth surface. It is relatively resistant to pilling under normal conditions due to its long, continuous fibers and low friction properties. The smoothness of silk makes it less prone to the rubbing and abrasion that cause pilling in other fabrics.

Rayon

Rayon, a semi-synthetic fiber made from cellulose, has a slicker texture that can deter pilling. However, it can pill if subjected to rough wash-



ing and drying, as well as frequent friction.

Linen

Linen is a natural fiber made from flax plants, known for its textured appearance. It is generally resistant to pilling due to its robust and durable fibers. The texture and structure of linen make it less prone to abrasion and friction-related pilling.

Pilling in Specific Garment Types

Pilling in Sweaters

Sweaters, especially in colder months, are prone to pilling.

Common Causes of Pilling in Sweaters

- **Friction:** Frequent rubbing against the body or other surfaces creates pilling.

- **Washing Mistakes:** Harsh detergents and high heat worsen pilling.

- **Yarn Quality:** Lower-quality yarns are more prone to pilling.

Techniques for Maintaining Sweater Quality

- **Hand Wash** or use a delicate washing machine cycle.
- **Gently Dry**, avoiding wringing.
- **Remove pills** using a fabric shaver or sweater stone.

Pilling in T-shirts and Casual Wear

Casual wear, like T-shirts, often faces pilling due to frequent use and laundering.

Why T-shirts and Casual Wear Pill?

- **Frequent Washing.**
- **Friction** from activities like

sports and rough play.

Tips for Preserving T-Shirts

- Turn them inside out before washing.
- Use a gentle washing cycle.
- Air dry to minimize abrasion.

Pilling in Bedding and Linens

Even bedding fabrics like sheets and pillowcases can pill.

How Bedding Can Pill?

- Regular use and friction.
- Frequent laundering.

Best Practices for Comfortable Bedding:

- Invest in high-quality, pilling-resistant materials.
- Use a gentle washing cycle and avoid lint-producing items.
- Rotate sheets and consider



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replacement with extensive pilling. Understanding the distinct pilling challenges each faces and the best maintenance practices is vital for preserving your favorite pieces.

Factors Influencing Pilling Tendencies

Knowing what causes fabrics to pill helps you choose clothing and textiles wisely.

Fiber Texture

Fiber texture varies significantly and directly affects pilling. Smooth fibers cause less friction and pill less, while bumpy or irregular



fibers lead to more pilling.

How Texture Affects Pilling?

Fabrics with smooth fibers like silk or high-quality cotton are durable and pilling-resistant. In contrast, fabrics with bumpy fibers, including many wool garments, are prone to pilling.

Fabric Weave/Construction

How a fabric is woven or constructed also influences its pilling tendencies. Tightly woven fabrics have closely packed fibers, reducing friction and pilling. Loosely woven fabrics allow more fiber rubbing, leading to pilling.

Different Weaves

Various weaves like plain, twill, and satin affect fabric texture and strength. Tight weaves, like satin, resist pilling, while looser weaves, like plain weaves, are more prone. Knowing the weave helps predict pilling tendencies.

Fabric Thickness/Weight

Heavier, thicker fabrics are more durable and pilling-resistant be-

cause they offer additional fiber layers that protect against abrasion. In contrast, lighter, thinner fabrics are more susceptible to pilling due to their limited fiber count.

Choosing Wisely

When choosing fabrics, especially for frequently worn items, consider their thickness and weight. Thicker and heavier fabrics are ideal for enduring repeated use without pilling.

Care Instructions

Choosing the appropriate washing and drying methods can significantly reduce the risk of pilling. Gentle handling and suitable temperatures are essential.

Tips for Care

Offering care tips, such as gentle cycles, lower heat settings, and air drying, helps readers maintain their textiles and minimize pilling.

Color and Dye Influence

Dark-colored fabrics can highlight pilling more than lighter ones. Considering color is vital when assess-

ing pilling risks.

Preserving Color and Reducing Pilling

To protect fabric vibrancy and minimize pilling, follow tips like using color-safe detergents and cold water.

Combination Fabrics

Mixed-fiber fabrics can exhibit varied characteristics, impacting their pilling tendencies. Understanding these nuances helps in choosing durable blends.

Mastering Combinations

Selecting the right fiber combinations and ratios when creating or choosing combination fabrics is crucial for achieving durability and resistance to pilling.

For informed choices, know how fiber texture, fabric weave, thickness/weight, care instructions, color and dye, and combination fabrics affect pilling.



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ENERGY COSTS, SECURITY OF SUPPLY AND THE FUTURE OF THE EUROPEAN TEXTILE INDUSTRY

Since 2020, the world of work, the political situation and, of course, the economic environment have changed for many people. Covid, the attack on Ukraine, de-coupling between the USA and China and much more have shaped the world and our lives since then. This has been accompanied by rising inflation, in particular energy costs have exploded, and in Germany there were even concerns about a



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gas supply shortage. Within a very short space of time, many employees moved to home offices and have remained there to this day. Schools and universities were only partially able to keep up and some companies were overwhelmed by these challenges. But what does this have to do with the textile industry?

The EU's textile and clothing industry currently consists of around 160,000 companies that employ around 1.5 million people. Added to this are the indirect jobs of suppliers (chemicals, mechanical engineering, etc.), universities, service providers and many more. The future of the European textile industry is strongly influenced by energy costs. High and extremely volatile energy costs affect their competitiveness, in addition to expensive and complex regulatory requirements for companies under the

EU's Green Deal.

As entrepreneurs, we think in terms of solutions, not problems. Especially in times of crisis and under pressure, solutions emerge that might otherwise not have been created. However, investments require a reliable political environment that, if not promotes entrepreneurship, at least does not block it!

For us as a mechanical engineering company, physical proximity to customers and universities, with whom we develop creative solutions, is extremely important. We are also convinced of the importance of medium-sized industry for secure jobs and prosperity. European textile companies and their environment create jobs and products that we need every day, both in clothing and in many other areas such as medicine, transportation, security, etc.

While Fridays for Future became more and more popular, climate opponents blocked the streets, energy costs exploded and the media spread fear about the future, we tried to find out how much of these extreme scenarios are scientifically proven. This gave rise to the idea of founding 4Pi-Solutions: a non-profit association that aims to provide impartial information about the scientific facts on climate change and the energy transition. The abbreviation stands for a comprehensive view of our planet: we are committed to realistically achievable climate targets that give mankind sufficient time to reduce CO2 emissions and limit global warming. At the same time, we show the economy and politics opportunities to remain competitive in Europe in the future.

It is important that industry optimizes its production processes and



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implements sustainable energy solutions worldwide. These must be accompanied by a global CO2 price, because we can only achieve something if we work towards this goal worldwide. Otherwise, companies will relocate to countries with lower energy costs and jobs in the textile industry will move from Europe to other regions. However, as there is currently no CO2 pricing in these regions and energy costs are very low, production takes place under worse conditions for people and nature. In extreme cases, even more CO2 is emitted and more resources are needed. In some areas, this is already happening today via platforms such as

“Temu” or “Shein”, which import to Europe at extremely low prices, thereby avoiding import taxes and making a new trend known as “ultra fast fashion”. All of the EU’s well-conceived ideas are being turned into the absolute opposite. So if we still want to keep a functioning textile industry going in Europe in the future, the following is essential:

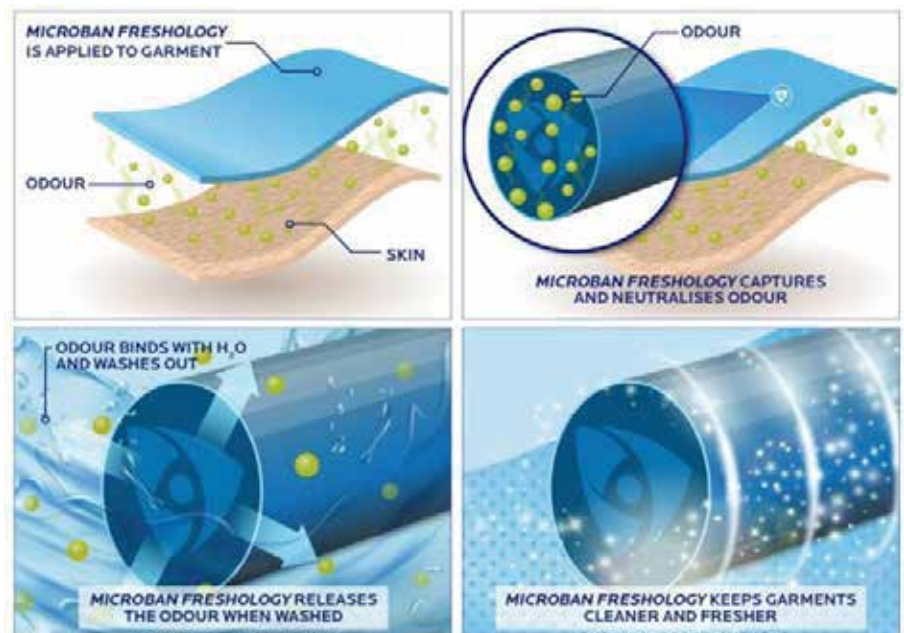
- Political and legal framework conditions in the interests of all market participants in the EU
- Stable and affordable energy
- Good education in schools, universities and companies for life-long learning

- A desire for performance must be defined positively again
 - A policy that is based on facts and expertise and is prepared to critically scrutinize past decisions
- With our association, we want to inform interested parties, explain the background, allay fears and also encourage the younger generation to play an active and positive role. Instead of blockades: develop new ideas, fight for good education, found start-ups and promote new ideas. You can read our demands regarding the energy transition and climate change on our website www.4PI-Solutions.com.

MICROBAN INTRODUCES FRESHOLOGY

4th December 2024

Microban International, a global leader in odour control technology, has unveiled its latest innovation, Freshology, a patent-pending solution that tackles odours with a nature-inspired approach. Officially launching at this week’s ISPO Munich, Freshology sets a new standard in textile odour control by addressing a broad spectrum of odours while enhancing fabric freshness and feel. Cutting-edge odour neutralisation Freshology targets four of the most pervasive odorants in textiles - isovaleric acid (IVA), acetic acid (HOAc), ammonia (NH3), and nonenal - meeting stringent global standards such as GB/T 33610 and ISO 17299.



Unlike traditional treatments that focus on a single odour, Freshology neutralizes a diverse range, mak-

ing it a comprehensive solution for activewear, athleisure, and everyday textiles. Ryan Scott, Senior

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Product Development Chemist at Microban, highlights the versatility of the innovation: “Freshology delivers advanced performance by neutralizing odors effectively while enhancing fabric properties such as moisture management and softness. Its nonionic nature ensures compatibility with additional treatments, offering manufacturers unprecedented flexibility in textile finishing processes.”

Eco-friendly and mill-friendly technology Freshology is heavy metal-free, addressing growing consumer and industry demand for sustainable alternatives to metal-based odour control treatments. Its compatibility with existing manufacturing processes also ensures seamless integration into the pro-

duction of synthetic textiles such as polyester, nylon, and spandex.

The technology works by capturing odours during wear and releasing them during washing, ensuring a continuously refreshed effect. This feature not only enhances consumer satisfaction but also reduces the environmental impact associated with frequent laundering.

Nature-inspired, performance-driven Microban’s Freshology draws inspiration from plant extracts and naturally occurring minerals, reinforcing the company’s commitment to sustainable innovation. This nature-inspired formulation positions Freshology as an environmentally conscious choice for brands looking to meet the demands of eco-savvy consumers

while maintaining top-tier performance. Visitors to ISPO Munich 2024 can explore Freshology in person at booth #508 in Hall A3. James Clayton, Director of Innovations at Microban, will deliver daily overviews at 10:00 a.m., providing insights into how the technology redefines odour control for textiles. With a legacy of over 100 years in antimicrobial and odour control technologies, Microban International is a trusted name in consumer, textile, industrial, and medical markets. Its flagship brands, Microban and Ultra-Fresh, are synonymous with innovative solutions that enhance product performance and durability.

MONFORTS IS 140 AND LOOKING TO THE FUTURE

Monforts recently celebrated its 140th anniversary at a special event for staff and their families at its headquarters in Mönchengladbach, Germany. Building on a very rich history since its foundation by August Monforts in 1884, the company remains 100% dedicated to the development of technologies that will ensure the future success of its textile industry customers.

Under the motto, ‘140 Years of Performance, Innovation and Partners’, Monforts is looking forward to further celebrating this

milestone with its representatives and customers at the forthcoming ITMA Asia + CITME exhibition in Shanghai from October 14-18, in Hall 5 at stand C09.

“We have moved over the many decades through mechanical and steam-powered technologies to the first mass production lines, electronic drives, special machine construction and highly modular machines,” observes Monforts Managing Director Gunnar Meyer. “Now we are truly in the digital age, and we are committed to investing

in the digitalization of our technology, with concepts which assure an overall quality control and energy monitoring.”

International outlook

The first Monforts machines were mechanical napping units for raising the surfaces of cotton fabrics, providing softness and warmth and adding value. By 1893, Monforts 24-roller napping machines were drawing appreciative crowds at the World Fair in Chicago – establishing international trade networks was paramount to the company from



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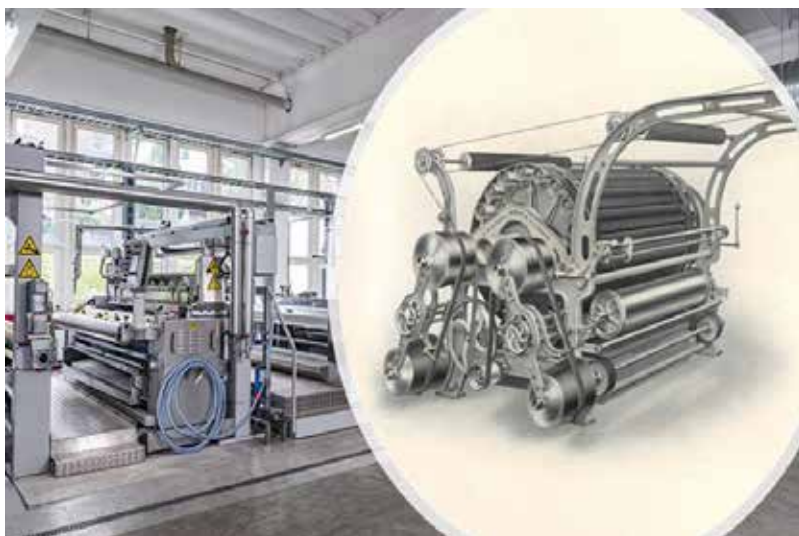
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the outset.

In 1897, August Monforts established an iron foundry equipped with hydraulic casting machines, by which time the company employed 1,200 people. This was followed by the introduction of semi-automatic manufacturing tools – an area in which Monforts achieved a number of firsts, such as the single-spindle lathe which became a big export hit in the late 1930s due to its unique and unmatched precision.

Overseen by successive four generations of the Monforts family, the company’s range of



textile machines has been significantly expanded based on decades of accumulated know-how and a dominant position in fabric finishing technologies has been established.

Since 2013, Monforts has been a member of the CHTC Fong’s Group, today one of the world’s largest textile machinery manufacturers.

Industry standard

Monforts Montex stenters – for processes such as drying, stretching, heat-setting and coating – are now the industry standard for the fabric finishing industry, not only in the sectors of denim and home textiles, but also in the field of technical textiles, with numerous patents registered over the course of the decades for premium quality and a number of advantages in terms of production throughput and especially in energy efficiency and savings. The other key technologies in the Monforts range include DynAir relaxation dryers, Thermex con-

tinuous dyeing ranges, Monfortex compressive shrinking ranges and Montex®Coat and coaTTex coating units.

ATC

Since its opening in 2013, the €2.5 million Monforts Advanced Technology Centre (ATC) in Mönchengladbach has proved an invaluable resource to customers for achieving new standards in fabric finishing. Over an area of 1,200 square metres, it houses two full finishing lines, engineered to accommodate an extremely diverse range of processes, in addition to a Thermex range for the continuous dyeing of denim and other woven fabrics, a full colour kitchen and a number of lab-scale systems for smaller batch trials. “The ATC allows our customers to test their own textiles and technical fabrics on Monforts dyeing and finishing machines under fully confidential, real production conditions,” says Monforts Technologist Saskia Kuhlen. “Using the

results from these trials, we are also able to make recommendations for improving many fabric finishes.”

Montex Austria

For over 40 years, Monforts finishing machines have been manufactured at Montex Maschinenfabrik based in St. Stefan, Austria.

“From the outset, we have specialised in all aspects of machine production, including high-precision sheet metal working, laser cutting and welding, and the pre-assembly of machines and components, along with a well-organised quality management and spare parts service,” says Montex plant manager Gert Hanzl. “We work very closely with the Monforts research and development team in Mönchengladbach to take the latest new ideas through testing and prototyping, in readiness for future series production. We are fully exploiting the many new possibilities in the continuous development of design

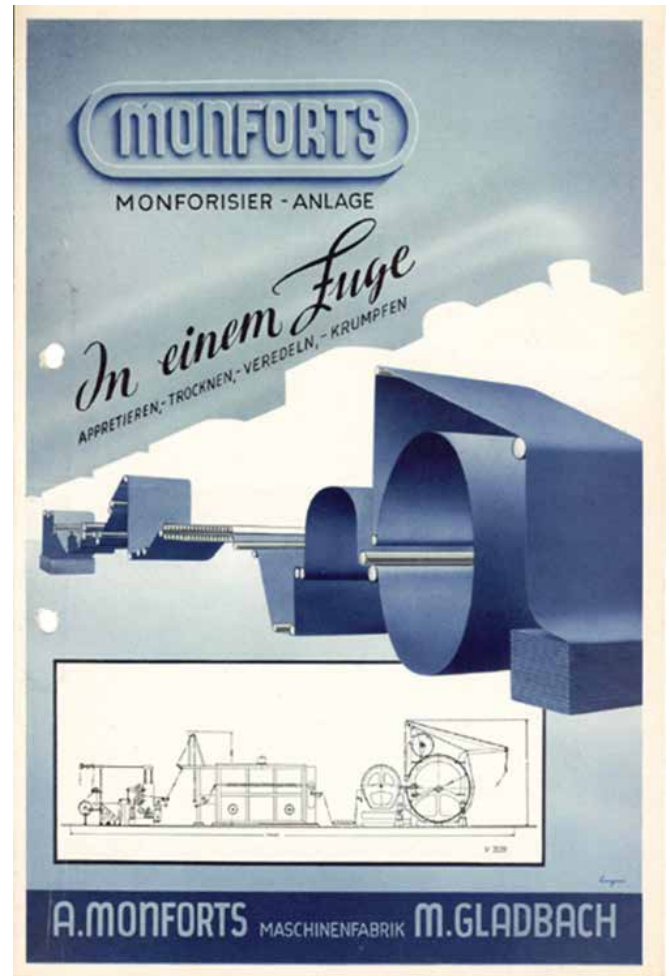
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and manufacturing methods.” While there is standardisation in series-produced Monforts machines, Montex Maschinenfabrik is also increasingly called upon to construct bespoke machines with unique designs, according to the special needs of customers in technical textile or special textiles.

Made to last

“Our machines are built to last and known for their robustness and long service life,” concludes Gunnar Meyer. “Textile companies making major capital investments in new manufacturing lines rely on durability from our production ranges, and it’s for this reason that there are currently an estimated 2,000 Monforts machines in operation worldwide – some of which were first installed over 30 years ago.

“It would not have been possible for Monforts to have thrived for 140 years without successfully and rapidly responding to industry changes and this continues today. I would like to thank all of our dedicated staff in Germany and Austria and our many colleagues and partners around the world for their continuous contributions to ensuring our further longevity.”



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HOW GENERATIVE AI IS RESHAPING THE FASHION INDUSTRY

AI's integration into fashion enhances design, customisation, and efficiency, with generative AI promising an additional \$150bn in revenue. Exploring AI's transformative role in fashion, from generative design and super-customisation to sustainable practices and immersive shopping experiences, this piece unveils how AI is reshaping the industry's future.

Artificial Intelligence (AI) has existed in our lives for many years now. Its primary function has been to work quietly in the background, customising our experiences when we use apps and websites. It is only now, with the advent of easily accessible generative AI models like Open AI's chat GPT, Midjourney, Google's Bard etc, that AI has become the new buzzword. Although AI has found various applications in the fashion industry for quite some time, McKinsey & Company predicts that generative AI will contribute an additional \$150 billion in revenue to the sector over the next three to five years.

Generative AI algorithms can assist designers in creating unique and innovative clothing designs. By feeding the AI with personalised parameters and design elements, designers can receive numerous design variations in a matter of minutes, saving time and expand-

ing creative horizons. Because of the vast amount of data available to these models and their high computation abilities, they become creative collaborators who can extend the boundaries of what an individual or a team can do. Generative AI is capable of processing various types of 'unstructured' data, such as raw text, images, and video. It can then produce diverse forms of media, including fully written scripts, 3-D designs, and lifelike virtual models suitable for video campaigns. Another breakthrough use of Gen AI is super-customisation. With the help of AI technology and AI-fuelled smart production, brands can build products to the unique size of customers at scale. And this same fundamental technology can be applied to customised consumer communication. The more personal the brand's exchange with the consumer, the higher the chances of brand loyalty and retention.

Moreover, in the area of production and inventory planning, instead of depending solely on trend reports and third-party market analysis for conceptualising upcoming seasonal collections, creative directors of both mass-market fashion retailers and luxury brands are now utilising generative and predictive AI. Technology enables real-time analysis

of diverse unstructured data sets and provides accurate results. For instance, it can very quickly aggregate and conduct sentiment analysis on social media videos or model trends by leveraging multiple sources of consumer data. It can advise brands on styles and sizes that will have a higher sell through so they can move towards lean manufacturing. When brands are able to do this at the planning stage, they can save costs and maximise profits without adversely impacting the environment by overproduction.

Sustainability is a pressing concern and casts a grey cloud, especially over the fashion industry. To combat this, AI is being used in the selection of sustainable materials by analysing their environmental impact and durability. Additionally, for the conscientious consumer, transparency, and traceability have become the new cornerstones for building trust with a brand. Blockchain technology, often integrated with AI, enables consumers to trace the entire lifecycle of a garment, from design to production and distribution, helping them make informed purchase decisions.

Further on the customer side, AI enhances the buying experience by enabling accurate digital fittings. AI tools improve immersive



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experiences through advanced object recognition, natural language processing, and real-time data analysis, thereby making AR more interactive. Using cutting-edge technologies, these tools simulate the appearance of a garment on a customer, thus diminishing the necessity for in-person fittings and lowering the likelihood of returns. Such advancements not only cater to the preferences of shoppers and bolster the efficiency of retailers but also contribute to the reduction of environmental footprint

associated with product transportation. Notably, a leading online retailer has introduced its own GPT, powered by ChatGPT, signalling a significant stride in the integration of AI within the e-commerce landscape. This feature allows customers to interact with the GPT as they would with a stylist and receive holistic recommendation that includes clothing and accessories customised to their gender and previous shopping history. This provides customers with a faster, highly personal, and curated shop-

ping experience. Some applications using AI can predict multiple variations of looks using the user's existing wardrobe. This can solve the issue of overconsumption to an extent. The user simply uploads images of all their existing clothing and accessories and the AI model generates different looks that are fresh and based on current trends. As the model continues to learn from the user's preferences, it provides more and more accurate results.



CLEANER PROCESS FOR DISTRESSED DENIM

3rd September 2024

Speciality chemical leader Archroma has collaborated with Turkey's Kipaş Denim and sustainable finishing technology developer Jeanologia, headquartered in Valencia, Spain, for the launch of the new Contra Denim concept.

The denim dyeing and finishing system enables brands to create stunning and long-lasting distressed looks and designs effects, including intricate patterns, whiskering and fades, through cleaner processes that save water and energy and reduce greenhouse gas emissions.

Denim has traditionally been challenging



to produce, especially for black and indigo fabric with a worn or distressed look, requiring significant water usage, harmful chemicals and intensive manual labor. The Contra Denim collection is laser and laundry-friendly, with colours that are deep and durable. Wash-down vintage effects and high contrasts are achieved via washing or laser techniques.

Contra Denim is based on Archroma's Denim Halo approach to denim production that incorporates resource-saving pre-treatment that includes Dirsol RD and dyeing processes to produce easy-wash laser-friendly denim. It delivers while reducing yarn shrinkage and im-

proving garment tensile strength. Contra Denim's vintage looks are achieved with advanced laser marking technology from Jeanologia. Thanks to the combination of Archroma and Jeanologia technologies, manual hand scraping or potassium permanganate spraying which are harmful for workers and the environment are completely eliminated.

"Part of Archroma's Super Systems+ portfolio of end-to-end solutions, Denim Halo is empowering our partners Kipaş and Jeanologia to deliver denim with measurable impact through environmental impact measuring software, as well as the colours and effects that con-

sumers want," says Umberto De Vita, market segment director for denim at Archroma Textile Effects. Initially producing a ContraBlack Denim collection, Kipaş Denim has now extended the Contra line to classic indigo and other colours from the Diresul RDT range.

The ContraBlack collection earned a Jeanologia environmental impact measurement (EIM) score of 11 on stone wash compared to the ring dyeing market standard score of 67. This confirms the low impact of the range in both water and energy consumption, chemical impact and workers' health.



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BIBERNA - H. und W. Schmänk today

The company is a traditional German textile producer located in western Germany centered around the processing of cotton. Biberna is a family run business in the fourth generation. Apart from its local production with the core product being bed linen, biberna uses a variety of international resources to gain yarn, gray

fabric and finished goods. The company is permanently adjusting to market needs with structural changes such as a adapting product spectrum and modern production facilities. Moreover, biberna keeps investing in modern it-technologies to promote and support efficiency and creativity. On top of that investments in a high-ware bay house system have created an exemplary logistics. Meanwhile biberna has been a forerunner in exploring market trends. This resorts back to the development of imprinted Beaver-bedding around 50 years ago as well as the introduction of the SANFOR Standard to have reliable sizes after washing and the certification of our products according to the "Öko Tex Standard 100", which we already do since receiving certificate no. 48 in 1993.



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Bierbaum Unternehmensgruppe GmbH & Co. manufactures and distributes blankets, bedspreads, sheets, table clothes, towels, shower curtains, and other household textiles. The Company markets its products to retail home furnishings outlets throughout Germany.



In 1882, the cotton company Samuel Wolle from Berlin, founded in 1848, acquired the weaving mill which had been in existence in Aue since 1867. The management was delegated to Alwin Bauer, who had learned the weaving and merchant profession at this mechanical weaving mill. Within a few years, Alwin Bauer expanded the company into an efficient, multi-tiered textile enterprise. Since then, the outstanding knowledge of the profession and passion for the trade have been passed on from generation to generation. With an awareness of our roots, we have been operating and selling through different sales channels as a global, German company to this day. Continuing the family tradition, the company Curt Bauer stands for family consciousness, open-mindedness, and exceptional quality. This legacy is carried on into the 5th generation by Michael's children, Claudia and Ralph Bauer. More than 135 years of his torical political milestones, natural disasters, but also economic progress have passed. Weaving machines and the passion for our trade have remained. Looking behind the scenes of the still imposing classical industrial mansion with elements from art-nouveau - the management's head office - one will discover a high-tech company, which exports roughly 60% of its products to over 40 countries worldwide

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As a subsidiary of the Dierig Group,



founded in 1805, we have the textile competence to create outstanding products – and we do! In-house designs, selected textile raw materials, stable branded zippers, brilliant printing inks, high-quality and gentle production mainly in Europe, certified skin-friendliness: It is these details that make the bedding from fleuresse® special – and with a good feeling.



In our Clean&Lean concept, we take up the three essential aspects of our business. We are suppliers of (bed) LINEN and terry towels, bath mats and bathrobes for the hotel and healthcare industry. Our product range is complemented by comprehensive SERVICE offers as well as SOLUTIONS for our customers, which go far beyond our core business.



Frottier Cawö

CAWÖ TEXTIL GmbH & Co. KG
Brookweg 91 · D-48282 Emsdetten
Fon: +49 (0) 2572/159-0
Fax: +49 (0) 2572/159-200
E-Mail: verkauf@cawoe.de



Our family-run business was founded in 1947 by the brothers Carl and Alfons Wölte as Erste Emsdettener Frotterweberei C. & A. Wölte. They laid the foundation stone and made their idea of a terry production site in Emsdetten come true. The sons of the founders, Konrad and Erich Wölte, successfully developed the company over decades and geared it permanently to the requirements of constantly changing markets. As one of the last terry weaving mills in Germany, we now produce high-quality terry towels and bathrobes at our fully integrated textile factory in Emsdetten. Sales of the entire product and brand portfolio have taken place since 1992 under Cawö Textil GmbH & Co.KG. Today, the company is in its 3rd generation and managed by Christian Wölte and Daniel Kordts-Wölte.

GERMAN HOME TEXTILES 2025



Qualität made in Germany seit 1927

Seit fast einem Jahrhundert steht MÖVE für höchste Frottierqualität, Innovation und Tradition und setzt immer wieder neue Maßstäbe für Wohlfühlerlebnisse. Kuschelige Handtücher, flauschige Bademäntel und weiche Badematten "Made in Germany" sind seit jeher das Markenzeichen unseres familiengeführten Unternehmens, das sich heute bereits in der 3. Generation befindet.

eurocentra
A COMPANY OF WÜNSCHE GROUP



Thomas Wuensche - CEO



Welcome to Eurocentra

As a trading company with over 35 years of business experience we are natives when it comes to trading apparel on the Asian market. In the world's fasted changing business environment Eurocentra has managed to grow due to the core strengths we have developed. With more than 250 employees in 8 offices in the Asian region we have always made extensive efforts in order to satisfy our customers' needs. Not only do we promise to provide all services from sourcing to product shipment, but we can grant you best practice through on-site representation and first-hand implementation of all services.

Our customers benefit from our large supplier base. To enhance sustainable and effective trade we have striven to establish long-term business contacts and have held close partnerships with many of our producers for more than 25 years. Because of our elaborate and trustful business network we can ensure the delivery of high-quality products, which meet all social and environmental requirements.

Simple but distinct business processes and the passion for high quality goods and highest care for our customers have become part of the DNA of Eurocentra. - A sustainable business partner that acts for tomorrow.

Eurocentra is part of the Wünsche Group, a leading retail supplier in Europe with market-oriented services and a variety of products in the areas of food, fashion, electronics and other hard goods.

The Wünsche Group is a family-owned and managed company built on a strong foundation of innovation skills, awareness of responsibility, and partnership-like business.

GERMAN HOME TEXTILES 2025



WÜLFING
... wirkt mit Leidenschaft!



Geschäftsleitung: Johannes Dowe



OVER 135 YEARS OF EXPERIENCE

THE WILH. Wülfing GmbH & Co. KG

Wilh. Wülfing GmbH & Co. KG with its Dormisette brand is an internationally active textile company with over 135 years of experience in the market. By producing high-quality home textiles, the family business from Borken has succeeded in establishing itself as a well-known brand manufacturer both at home and abroad. Since the company was founded in 1885, we have consistently pursued one goal above all - to develop top products in quality and design that offer our customers a high level of comfort and optimal functionality.

A STRONG PARTNER

FOR HIGH-QUALITY HOME TEXTILES & TRADE

Our product portfolio includes high-quality home textiles: bed linen, mattress protectors, fitted sheets and bed sheets, table linen, contract textiles and African damask. We serve all trade segments internationally.

ISA-TRAESKO 
lifestyle & fashion



Carsten Heinz
Managing Partner



Florian Starmann
Managing Partner

ISA-TRAESKO international

Those who work at ISA-TRAESKO see themselves as part of a global team. This applies to our sales teams in Australia, England and America as well as to our purchasing, quality and corporate responsibility teams in China, Bangladesh, India and Vietnam.



GERMAN HOME TEXTILES 2025



LOMOTEX

PASSION FOR TEXTILES



Mr. Dominik Herz

We offer a 360-degree range of services along the entire value chain for home textiles:

From trend scouting to design, sourcing and production to logistics.

Incontinence covers

Fitted sheets

Terry towels

Bed linen

Clinotest[®]
Die Textile Company

The joy and passion for working with textiles has now accompanied our company in the fourth generation. Clinotest has established itself as a specialist for high-quality, hard-wearing and stylish textiles, especially in the clinic, care and hotel sectors. Our customers value the quality of the textile products, our reliability and the fair prices.



We are a Polish manufacturer with 30 years of experience in the textile market. Our company is based in Krakow, but our activities cover the entire country and many countries in Europe. Over the years, our company has gained recognition, numerous influential awards and many certificates, which helped to gain the trust of so many well-known companies, such as Biedronka, Carrefour, Auchan, Tesco, Empik, Smyk, Netto, Agata Meble and become an important brand on a national scale as manufacturer of bedding, towels, blankets and more.

As a manufacturer, we rely on reliable cooperation with domestic buyers, moving towards continuous development of the quality and functionality of our licensed and non-licensed products. In consultation with foreign partners, we expand new ideas and apply international trends.

For many years, we have been a regular exhibitor at one of the largest international textile fairs Heimtextil in Frankfurt, during which we establish many important business contacts.

EUROPEN HOME TEXTILES 2025



Christian Fischbacher

ST. GALLEN – SWITZERLAND
EST. 1819

Christian Fischbacher has been creating luxurious fabrics for more than 200 years.

During this time, the family-run business with its headquarters in Sankt Gallen, Switzerland, has become a globally successful purveyor of the finest bed linen, home accessories, rugs, towels, cushions, pillows and duvets as well as furnishing fabrics for private and public spaces.



SkyBrands

With innovation and creativity, we create. Being one of the leading suppliers of licensed home textile and apparel products to all key retailers, it is our mission to bring leading brands and fashionable collections of licensed home textile and apparel products to all homes in Europe. Social media, movies, TV, sports, music and many other factors influence the dreams of all children, youth and adults. It is our clear ambition to make dreams come through and make our products available to all consumers around Europe. Our team continues to develop innovative and creative designs following the newest trends.



XXXLutz

The XXXLutz Group is an Austrian furniture chain. The company, which was founded in 1945, is located in Wels. The division includes the operation of furniture stores with products such as furniture, home textiles, floors, lamps and household items as well as decorative items. The group operates throughout Europe with brands such as XXXLutz, Aiko XXXL, Mömax, Möbelix and Poco.



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EUROPEAN HOME TEXTILES 2025



IKEA offers well-designed, functional and affordable, high-quality home furnishing, produced with care for people and the environment. There are several companies with different owners, working under the IKEA Brand, all sharing the same vision: to create a better everyday life for the many people. IKEA was founded in Sweden in 1943.



JYSK is an international home furnishing retailer with Scandinavian roots that makes it easy to furnish every room in any home and garden. JYSK delivers a great Scandinavian offer for everyone within sleeping and living. We are a global retail chain of stores and web shops, and part of the family-owned Lars Larsen Group. Our founder, Lars Larsen, opened his first JYSK store in Aarhus, Denmark, in 1979. Today, JYSK has more than 3,300 stores in 48 countries around the world. 28 countries are operated directly by JYSK, while the remaining 20 countries are part of JYSK Franchise. With thousands of stores across the world, there is often a JYSK nearby. This makes it quick to explore our assortment, and easy to bring products home. Online, we have room for even more products, and it is crucial for us to make it easy for customers to combine our great store service with our wide online assortment to give the best possible shopping experience.

beddinghouse
house of bed & bath

Bedding House B.V. is a Dutch family business specialising in the design and distribution of bed & bath linen. Our company is located in Lisse, not even half an hour away from Amsterdam. Founded in 1978, it is considered the market leader in bed linen in the Benelux.



Next to this, Bedding House has a large distribution in over thirty countries all over the world. Not only do we develop bed & bath linen for our own brands, such as Beddinghouse, Beddinghouse x Van Gogh Museum, Kardol and the lifestyle & accessory brand KAAT Amsterdam, but also for renowned international brands such as Auping, Oilily and Riviera Maison.

EUROPEN HOME TEXTILES 2025



COELIMA

- Est. 1922 -

Coelima began with Mr. Albano Coelho Lima, a handloom and a dream, in 1922. To them, the Mr. Albano added linen and cotton, and colored them with the most beautiful intentions and fantasies of one day becoming a great company, made for people. Years passed, many other people passed by Coelima too, but something remained unchanged: the resilience of its workers, the values instilled by Mr. Albano, and the concern to always do more and better. Everything we do is done with love and passion, from our home to yours!



Bellezza HOME

Italian Home Textiles

With a wide selection of colorful and practical Italian-designed textiles for tabletop, kitchen, living room and bedroom, Bellezza offers armfuls of beautiful fabrics to set the table, dry the dishes, or cozy-up with.



COGAL HOME

Home textiles, since 1949.

Since 1949 COGAL INDUSTRY® produces, in Italy, a wide range of household linen. The company is specialized in home textile production since the beginning, building its success from generation to generation, as a result of enthusiasm and daily hard work. For more than 70 years, COGAL INDUSTRY® has been offering products and services, careful to the modern trends and needs of customers.



EUROPEN HOME TEXTILES 2025



Giving your home a makeover is easy with ALDI. Our range of bedding, home & living products are perfect for breathing new life into your home. With everything from furniture and lighting to overall home decor, ALDI's got you sorted.



Few things are better than the feeling of fresh sheets before bed. When it comes to the basics like bedding and linen, we don't think you should be breaking the bank to find what you need. Maybe you've been dreaming of buying some memory foam pillows? Or perhaps you've been longing to wrap yourself up in some soft new bamboo sheets? ALDI's bedding Special Buys™ make your homemaking dreams a reality with affordable options for every size and shape of bed. Get a good night's sleep knowing your next bedroom setup won't cost you the world with bedding and linen at ALDI.



Future Home is a French company created in 2008 after the merger of Tissage Fremaux and Joseph Hacot, two strong players with more than 100 years in the textile industry. The company has now its own factory in Pakistan since its union in 2013 with the global actor in bed linen Yunus Textile.

Located in the north of France near Lille, Future Home, firstly specialized in bed linen, quickly became a key player in home textile thanks to its personalized and exclusive offers.



SPANISH HOME TEXTILES 2025



At Home Textiles from Spain, we coordinate the foreign promotion strategies of Spanish manufacturers of Home Textiles whose activity is export and internationalization.

Directed and coordinated by ATEVAL (Textile Business Association, its headquarter is in Valencia), we are the international brand of reference of the Home Textiles sector and the platform that projects SMEs towards internationalization.

Quality, innovation, creativity and design are the main lines of our work in the sector.

We represent employers and defend the interests of companies in international Bodies and Institutions. We promote and support the Spanish Home Textiles Industry and we foster business opportunities in international markets. We coordinate business activities in foreign markets: fairs, monographic exhibitions, reverse trade missions of buyers and prescribers: We also organize presentations for the specialized press and manage the coordination of B2B meetings. In addition, we coordinate internationalization plans and subsidies procedures.

(agora)[®]

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<https://agorafabrics.com>
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WE ARE AGORA

For more than 10 years we develop high-end fabrics for decoration and upholstery offering the best performance. Agora[®] uses 100% solution-dyed acrylic fibre throughout its range. Fabrics made to withstand harsh outdoor conditions, incorporating multiple qualities and treatments to cope with the most demanding environments and ensuring excellent performance.

Strength, quality, durability, easy care and incomparable resistance to fading and degradation. Agora[®] fabrics also have a 5-year warranty against fading due to exposure to sunlight.

These features make Agora[®] the perfect solution for outdoor and indoor use.

But Agora[®] does not stop there: each of our collections offers unique qualities, benefits and brand values. Colours, design, creativity, quality, resistance, reliability, cultures and people. Because Agora[®] is not just a product but a set of qualities, services and values, capable of offering a real experience in everyday living.

ALHAMBRA

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Alhambra Fabrics is a textile editor company located on the shores of the Mediterranean, in Alicante, with a presence in the world of high-end interior design since 1977. Inspired by our homeland, we create fabric collections designed to craft warm and elegant spaces. Our design team works with passion and precision to offer exclusive, high-quality fabrics, combining the finest raw materials with advanced weaving techniques and innovative finishes. Alhambra Fabrics represents the perfect harmony between artisanal heritage, innovation, and a commitment to excellence in every detail.



SPANISH HOME TEXTILES 2025



ANTILO

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Textil Antilo began its activity in the year 2000, specializing in fabric for upholstery and decoration. It wasn't until some years later, they decided to amplify (what they could offer) OR(Port Folio) and started dedicating themselves to interior design, offering a collection of clothing items for home and fabrics which are developed following the latest trends and achieving the highest standards demanded by the market.

Currently offered by Textil Antilo is based in three lines of products:

Contract, in which we work to aim for the clients demands in order to achieve their expectations and projects. The fact of being manufactures allows us to create personalized collections and this way guarantees exclusiveness with an impeccable result.

Home is developed to be reborn every year and offer a collection of winter articles and a home decoration. In it we can find a selection of products designed and inspired by the latest trends.

Fabrics, designed and made in our facilities. Here the effort is focused on the behaviour of the fabrics to be optimal in its final use. Besides this there's also the focus on design, always looking for versatility and chromatic harmony to be taken into account.

In Textil Antilo S.L. we follow a very rigorous policy of quality, established with the intention to offer a product in accordance with the demands of the market. To achieve this objective, we have imposed an integrated system of management of quality that joined with an attitude of constant improvement and a commitment with caring for the environment, they form an appealing base from the starting point of any manufacturing project.

ATHENEA

TEX. ATHENEA, S.L.
 Ctra. de Caudete, km. 1
 03400 – VILLENA (ALICANTE)
 Teléfono: 96 581 50 01 ·
 hello@texathenea.com
 www.texathenea.com
 www.atheneatapiceria.com



We are Texathenea, a family business born in 1976 specialised in high quality textile manufacturing for fashion, decoration and contract projects. From the beginning we've betted on innovation, design and sustainability in all the areas and production processes, being able to undertake any type of production: weave development, dyes, preparation, sublimation, rotary printing and digital printing, finishing, embroidery and make up, in a wide variety of qualities and finishes.

In Texathenea we count with a big team of designers which allows us to consult and guide our clients in all the ideation and production process, as well as offer unique and personalized solutions. We support proximity production, and that's why we can guarantee the fulfillment of high standards in quality, the cost to the environment, production and labor. The 130.000 square metres of our production plant has the biggest solar panel installation in Spain which generates 5 megawatts, this equals the electric consumption of 2.200 homes and it covers approximately 67% of our daytime electric factory needs, avoiding the emission of 2.700 tons of CO2 into the atmosphere, that is to say, 170.000 trees absorbing CO2.



SPANISH HOME TEXTILES 2025



Belpla
MANTAS BLANKETS

Belpla, S.A.
Polígono Industrial IE-1, Barranc del
Marqués 38 .46890 Agullent (Valencia-Spain)
Tel: +34 96 290 70 07 / Fax: +34 96 290 71 91
belpla@belpla.es
www.belpla.com



Belpla, S.A. is an entirely Spanish company that manufactures and sells blankets. It has over fifty years' experience in the textile industry and is considered to be one of the most important on the international market. Belpla has a wide range of exclusive products that are the result of continual research and development that combines design with continuous technological progress. It provides high quality blankets and quilts along with the most classic and modern successful designs that are sold under registered trademarks that guarantee their quality and worldwide renown.



CAÑETE, S.A.
Pol. Ind. El Pla, Carrer Borreres, 23
46870 ONTINYENT (Valencia – España)
Tel. 96 291 13 38 – Fax 96 291 09 80
tono_canete@canetes.es
www.canete1984.com



CAÑETE S.A. is a textile company specialized in the manufacture of fabrics for decoration and upholstery: prints, jacquards, outdoor, tablecloths, etc...

Today the company Cañete S.A. It is a symbol of quality, supported by obtaining the ISO 9001 certificate, which includes all production processes.

Cañete S.A. is an exporting company having the authorized exporter number and the REX certificate.

With a weaving department capable of producing 1.5 million meters per year, Cañete launches up to 10 collections per season between the Export and National market.

Due to our quality, service and design Departments our clients trust us more and more every day.



CASTILLA TEXTIL 2 S.L.
CTRA. NAVAHERMOSA-QUINTANAR,
KM. 90,200
45780 – TEMBLEQUE (TOLEDO)
Tlf./Fax: 92 514 52 76 / 92 514 52 40
vickyexport@castillatextil.com
www.castillatextil.com

Castilla Textil is well known for the wide floral and its coordinates collections, in all possible styles. Nowadays, Castilla is strongly working in the digital printing and jacquard collections, all this backed up by our own designing team. The international growth and opening of new markets has always been our main goal. We are exporting to more than 80 countries and we take part in the most important textile fairs and events.



SPANISH HOME TEXTILES 2025



COMERCIAL IND. DE MANUFACT. TEXTILES, S.L.
(COIMASA)
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03820 Cocentaina (Spain)
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www.bimbidreams.com



At BimbChic we have been taking care of babies for over 40 years. Our textile baby products combine the best designs and the best quality materials in articles such as nordic covers, footmuffs, quilt covers, cushions and many others among a wide range of products.

Nowadays, BimbChic has become one of the most important and benchmark companies in the textile baby products industry. Finding new raw materials and focusing on the study and development of new designs, BimbChic is right now at the cutting edge of the textile baby products industry in the world.



COMERSAN, S.A.
P.I. ELS ALGARS, C/BANYERES DE MARIOLA S/N
03820 – COCENTAINA (ALICANTE)
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comersan@comersan.com
www.comersan.com

Comersan provides their clients with a wide range of products giving good design and color. The offer goes from the classical design to the most modern and striking printed and jacquard designs, high-quality microfibres, innovative range of technical textiles, and a full range of contract products to satisfy this sector requirements.



COTOPUR, S.A.
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www.cotopur.com



At Cotopur we specialise in providing you a comfortable and hygienic sleeping environment. Cotopur is regarded as one of the leading European companies in the manufacture of covers and protectors for mattresses and pillows.

This recognition has been achieved thanks to our commitment to you and to the need to offer you a high-quality product at all times, a product that involves in accordance with your needs and which nowadays possesses the properties to combat such common problems as asthma and allergies.



SPANISH HOME TEXTILES 2025



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www.creaciones-euromoda.com



Creaciones Euromoda is a leading company in home textiles' innovation. We have over 30 years of experience with a featured item of clients, firms and designers, both national and international.

Innovation, originality and quality have always been three basic principles of our company. With the arrival of digital printing –we have four digital machines at our facilities– we have been able to maintain the quality standards required by the market.

Due to digital printing technology we can create quality prints on any fabric with millions of possible combinations of designs and colours with the personal touch for each client.

We are still betting high on bedding and some good examples are our duvet covers that stand out for the colour and the precision of designs that provides us the digital printing.



EXPORT PABLO'S, S.L.
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www.pablos-sl.com



We are an enterprise leader in the export market, with a wide range of article for decoration, upholstery and curtains. Different qualities, designs and colours always at the forefront of the fashion.

We participate in the main international textile fairs in the world to consolidate our presence in the international markets.



EYSA CONFECCION, S.L.
POL. IND. LA PEDRERA, PAR. 15
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www.eysa.com



Eysa, a Valencian company with more than 25 years of experience in the textile sector, is one of the leading Spanish brands in fabrics for decoration, upholstery and home textiles, especially sofa covers.

Our experience and presence in the most prestigious international fairs of the home textile sector, such as Heimtextil, and others, in real boom, such as Home Textiles Premium, has positioned us in the national and international market as one of the leading companies in the market of the sofa covers.

As a company in constant evolution and with the hope of offering our customers the best quality and the best products, we have developed, registered and patented a new fabric called "EYSA PROTECT".



SPANISH HOME TEXTILES 2025



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Francisco Jover S.A. is a Spanish company with over 60 years of experience in textile manufacturing. Specializing in both home decoration and contract projects, it has established itself as a reference point for interior designers, architects, and businesses seeking high-quality fabrics with exclusive designs.

From its facilities in Spain, Jover develops and produces technical and flame-retardant fabrics with international certifications, ideal for large spaces such as hotels, restaurants, and other contract settings where functionality and aesthetics are essential.

The company also offers an extensive collection of decorative fabrics, including printed and jacquard designs, known for their style and versatility, perfect for creating unique home environments.



FROCA, S.L.
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FROCA is one of the Spanish leaders in the design and manufacture of fabrics for upholstery and decoration, dyed, printed, flame retardant, hostelry, outdoor and table linen fabrics.

They have the ecological Öko tex certification including the new generation of easy-clean fabrics JUST WITH WATER, "H2OH!" This fabric can be easily cleaned by rubbing with water, avoiding the need to wash the entire piece, this action reduces the consumption of water and detergents throughout the life of our products.

They have also developed the new Green Line by FROCA brand, made out of recycled yarn from used plastic bottles, verifying its traceability through GRS certification. This high-quality sustainable fabric preserves and protects our planet. It's a reliable bet for those who value the respect and importance of the environment and, therefore, of our future.



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SPANISH HOME TEXTILES 2025



gancedo
1945

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www.gancedo.com



We are a Spanish brand born in 1945, a family business in its fourth generation, with a heritage of almost 80 years dedicated to textile interior design. The textile publisher has now embarked on a real revolution, which has included a change of headquarters – the new flagship store at Velázquez, 38 in Madrid – a renewed corporate image, as well as an extensive digitalization project and efficiency in internal processes. In this textile decoration universe, there are also wallpapers, carpets, trimmings, paints and, above all, professional experts who inspire, advise and help those who create spaces to connect with beauty, innovation and design. Gancedo is also aware of the need to fight against the “throwaway culture” by focusing on durability, sustainability and quality.



GONZALEZ LLADO, S.A.
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GONZÁLEZ LLADÓ, S.A., a family company run nowadays by the third generation, creates, manufactures and distributes textile fabrics for decoration since 1951. Constantly seeking for new technologies allowing the modernization of its factory, we face with enthusiasm the challenges and opportunities of this XXI century. With an export mentality since the beginning, GONZÁLEZ LLADÓ, S.A. decided to launch, either in the national market as well as in the international one, the cut length service through the brand EUROPA, with a selection of the most suitable collections, guaranteeing 24 hour deliveries. Rest of collections can be supplied by 1 roll minimum order.



GONZALO FERRI, SA
CAMINO VIEJO DE JATIVA, S/N
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IN ADDITION TO EXTRAORDINARY FABRICS, AT GONZALO FERRI, SA WE HAVE BUILT OUR BUSINESS BASED ON HUMAN RELATIONS, DAILY COMMITMENT TO INNOVATION AND RESPECT FOR THE ENVIRONMENT.



SPANISH HOME TEXTILES 2025



a ANTONIO
FERRE

WEAVING SUSTAINABLE FABRICS SINCE 1914

HIJOS DE ANTONIO FERRE S.A.
LES MOLINES, 2
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www.aferre.com



Hijos de Antonio Ferre, S.A. is a family business founded in 1914, currently run by the fourth FERRE family generation.

We are professionals producing and merchandising NATURAL, SUSTAINABLE, OUTDOOR and FIRE RETARDANT (Contract), FABRICS

Our company stands for an elegant and natural look, a variety of linen and linen blends confer a freshness, natural elegance and sophistication

to our fabrics environments spaces, both in residential decorations as in the Contract sector. Our OUTDOOR collections are refined, fresh and elegant to give the best look to your exterior furniture.

We belong to a group with Hilaturas Ferre, S.A., which elevate us a company that covers the entire production process from the recovery of recycled fiber, which is transformed into yarn, as well as weaving.

JUAN CAMPOS
Textile Factory

JUAN CAMPOS, S.A.
AVDA. DE ELCHE, 40
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www.juancampos.com



The firm Juan Campos, S.A. , whose former name was Textil Campos, started its activities within the textile sector in 1965 as a company of nation-wide basis. Later it started its own production and in view of innovation needs, it has provided itself with the most advanced machinery, with the result of being one of the leading companies in the field of export since 1981 and many awards confirm this. Throughout the years, the company has managed to set up a working system in which quality and flexibility in their process of manufacturing have become a competitive brand that ensures its growth over the most important markets.


manterol
CASA

MANTEROL, S.A.
AVDA. DEL TEXTIL, S/N
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manterol@manterol.es
www.manterolcasa.com



Our passion is textiles and our inspiration is nature. With a Mediterranean character and more than 75 years of experience, differentiation in our designs and attention to detail are our hallmark.

Dressing homes with style is our speciality and that is why every year we design 3 summer and 3 winter collections. We use the latest trends in decoration and transform them into house linen by combining colours, textures and fabrics to create small visual universes that bring warmth and harmony to each space.



SPANISH HOME TEXTILES 2025



MARUTX, S.L.
 P.I. Llano de San Vicente
 C/ Melcior Torró, nº3 Apdo.275
 46870 – ONTINYENT (VALENCIA)
 Tlf./Fax: 96 291 09 46 / 96 238 63 22
 info@marutx.com
 www.loneta.com



Marutx sl, A history of more than 15 years in the textile industry , European Quality Mediterranean, entrepreneurial, restless, dynamic and above all passionate about the world of fabrics. We love providing creativity and originality to the most demanding spaces, by studying the new trends in textile decoration.

We distinguish ourselves for being a solid, well-rounded company, able to meet the needs of our clients and committed to original designs, quality and innovation. Our extensive collection allow you to recreate exactly the atmosphere and style you are looking for. We have a wide, diverse catalog of original desings, as well as a colourful range of basic fabrics.



C/ Josep Ros i Ros, 46B – Pol. Ind. La Clota
 08740 – Sant Andreu de la Barca
 (BARCELONA)
 +34 934219403
 comercial@royaleuropetextile.com
 www.royaleuropetextile.com



Royal Europe Textile is a company dedicated to the manufacture and wholesale of quality textiles for the hospitality, home, work, and hospital sectors, among other sectors, such as fashion and advertising. Being a vertical and integrated company, it manages to cover the entire textile process, from the design to the commercialization of the garment, going through spinning, weaving, dyeing and clothing. In addition, by importing both the raw material and the finished product directly from its factories, without intermediaries, it is able to offer its products and services both in Spain and anywhere in the world, making sure that the client receives quality at competitive prices. The result of this hard work is the wide variety of bedding, bath and accessories that are seen in the most diverse institutions and hotels dressed by Royal Europe Textile throughout the world.



SANJUAN HERMANOS, S.A.
 VENTORRILLO, 19
 03450 – BANYERES DE MARIOLA (ALICANTE)
 Tlf./Fax: 96 556 60 77 / 96 556 64 45





SPANISH HOME TEXTILES 2025



JOSE ALBERO PUERTO S,L
Ctra Villena Alcúdia Km. 19.5
03450 Banyeres de Mariola (ALICANTE)
Tlf. 0034 965 566 820 / 966 567 350
secaneta@secaneta.com



JOSE ALBERO PUERTO S.L. is a well-established company not only in the Spanish market, but also within the European Union. Our main business is the production and distribution of all sort of towels, terry confectioned articles and other home textiles. A dynamic and reactive team is managing the company. These are the premises that we understand as a key factor in order to succeed in a current changeable and competitive environment. The latest textile technology, a flexible and well-defined structure, linked to a quality control system in all the stages of our production process, lead us to achieve our main objective: our customers satisfaction



TEJIDOS CAVITEX, S.L.
POL.IND. L'ALCUDIA – C/ CAVES D'AGRES, 10-12
03820 – L'ALCUDIA DE COCENTAINA (ALICANTE)
Tlf./Fax: 966501240 / 966501241
info@cavitex.es
www.cavitex.es



In 1983 José Vicente and Juan Carlos Soriano founded Cavitex C.B, which was the beginning of a long adventure in the Textile sector. Due to the growth in sales, in 1990 Tejidos Cavitex S.L. was founded. It's a specialized company dedicated to the manufacture and commercialization of Jacquard and plain fabrics for upholstery and decoration with a young, dynamic and enterprising spirit.

In 2009 the company consolidated its exports with an ascending line, basing its policy on service and quality by creating its own brand "MOMPO'S by CAVITEX".

In 2015, with the desire to continue taking care of the environment and the constant struggle for improvement in R & D, it became possible to carry out their own project "Ecofiretex" which gained for Cavitex with the seal of Innovative Pyme.

In 2017 Cavitex carried out a new project "Nautex", which ended in September 2018, providing an improvement in R & D in the Outdoor and Contract sector.



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SPANISH HOME TEXTILES 2025



TEXTIL CASA MODA, S.L.
 P.I. CASA MONTORO, C/ DE MANRESA,
 2,4 Y 6
 46890 – AGULLENT (VALENCIA)
 Phone./Fax: 96 290 85 05 / 96 290 77 60
casamoda@textil.org
www.casamoda.es



Textil Casamoda is specialised in the export markets Since year 1993, selling 90% of his turnover to more than 30 countries. The Casamoda's collections are made to fit different markets and clients, This is Casamoda's main strength.



TEXTILES VISATEX, S.L.
 POL. IND. EL PI – C/TRANSPORT, 45
 03830 – MURO DE ALCOY (ALICANTE)
 SPAIN
 Tlf./Fax: 965592130 / 965592588
textiles@visatex.com
www.grupovisatex.com



VISATEX Group is a family business with more than 20 years of experience in the home textiles sector, that has been developing Fabrics since 1998, being focused on the design, manufacturing and distribution of fabrics for the home, fashion, health and wellbeing.

Printings, Jacquards, light curtains, gobelins, fabrics for the hotel industry, sanforized and resonated. High featured fabrics. For outdoor use.



VELAMEN S.A.
 J. TARRADELLAS, 123
 08029 – BARCELONA (BARCELONA)
 Tlf./Fax: 934106061 / 934192729
export@velamen.com
www.velamen.com

Since 1971, taking care of your nightly rest
 VELAMEN, S.A. is a Spanish firm specializing in the manufacture and marketing of textile products for the home. Thanks to our extensive experience and high degree of specialization, VELAMEN, S.A. meets the requirements of the most demanding customers by offering a product for every need.





SUSTAINABILITY COMMITMENTS:



ABOUT AHMED FINE TEXTILE MILLS:

Ahmed Fine Textile Mills Limited, incorporated in Pakistan in 1989, is a public limited company specializing in the manufacturing and sale of yarn, fabric, and towels. Its state-of-the-art facilities are located in Rahim Yar Khan and Multan, Punjab. The company purchased its first spinning unit in 1992 and currently operates two spinning units with 78,960 spindles and 554 air-jet looms. The towel unit, with a daily production capacity of 20 tons, features a complete vertical setup, including weaving, dyeing, and stitching. We are proud to be the only LEED-certified towel unit in Pakistan. With captive gas-fired power generation of 24 MW and a solar capacity of 20 MW, along with cutting-edge equipment, Ahmed Fine Textile Mills is economically significant, employing over 4,500 people and achieving annual global sales exceeding \$215 million, predominantly from exports. Monthly production includes 2,000 tons of yarn and 9 million yards of fabric, catering to a range of counts from NE 10/1 to NE 40/1. Customer satisfaction and environmental responsibility are core to the company's operations. Continuous reinvestments ensure modernization and diversification, while strict compliance with environmental regulations and investments in human resource development underscore its commitment to sustainable growth.

INFO@FAZALGROUP.COM

WWW.FAZALGROUP.COM

(+92) (061) 4579001-10



Liberty Mills Limited
Elevating home experiences since 1964

As recognized suppliers for a diverse range of home textiles, we'll be presenting at heimtextil 2025 with our latest collection, showcasing trendy fabrics and creative designs that are sure to reignite creativity and reimagine your living spaces.

HEIMTEXTIL

14-17 JANUARY 2025
Hall# 9.0 - Booth# C31

Factory Office: A/51-A S.I.T.E Area Karachi, Pakistan
US Office: 330 Fifth Avenue, New York, NY 10001

www.libertymillslimited.com

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

A.B EXPORTS, FAISALABAD – PAKISTAN

HALL 8.0 C70



Muhammad Ahmad
Chief Executive Officer



Manufacturer and exporters of textile products for Home, Hospitality and Health care had been in the field of Textiles since 1997. A certified organization. Approved (OKEOTEX 100, BSCI, SEDEX, ISO 9001-2008), Vertical Set Up of Weaving Sulzer looms 215 – looms, Processing Bleaching, Dying, (Reactive & Vat) Printing, Finishing & packing.

ABDUR RAHMAN CORPORATION, FAISALABAD - PAKISTAN

HALL 8.0 F56

ARC / ABDUR RAHMAN CORPORATION PRIVATE LTD, PAKISTAN is one of the oldest manufactures/exporters of home textiles & institutional linen from Pakistan it is a family concern, dealing in textiles and exporting to different parts of the world since 1968 under the name of arc.arc has proved its identity as one of the best suppliers from Pakistan due its trustable management, honoring all its firm commitments, assured quality and prompt shipments to the satisfaction of our valued customers. arc at present is exporting to fifty-three (53) traditional and non-traditional markets, this is achieved due to the trust of our valued customers built on our dealings during the last 46 years



ADAMJEE TEXTILE MILLS

PVT. LTD, KARACHI- PAKISTAN

HALL 8.0 B30 (MUHAMMAD LAKHANY)

Adamjee Textile Mills (Pvt) Ltd is as one of the leading composite Textile Processing Mills, based in the port City of Karachi (Pakistan). We have in house Weaving, Processing and



Stitching facility, having efficient modern machinery, fully equipped laboratory and Effluent Treatment Plant (ETP). We specialise in Woven Bedlinen & Fabric from Printed to Dyed & Bleached and Institutional Garment like Scrubs / Chef Coats etc. We have over 40 years of experience to supply Sheets and Fabrics to



ADAMJEE TEXTILE MILLS

Adamjee Textile Mills, based in Karachi, Pakistan, stands as a pioneer among the country's leading composite textile processing mills. With more than 50 years of expertise, we specialize in producing Premium Woven Bed Linens, Fabrics, and Garments.

Our fully vertical operations integrate in-house Weaving, Processing (Bleaching, Dyeing & Printing) & Stitching. Equipped with modern European Machinery and a comprehensive Laboratory, we deliver precision and quality at every step. As a socially and environmentally complaint Enterprise, we proudly maintain certifications and operate a 400,000-gallon-capacity Effluent Treatment Plant (ETP).

Our diverse product portfolio serves a wide range of industries, including retail, hospitality, healthcare, and contract textiles. From down-proof fabrics to linen blends and advanced technical textiles, we are committed to innovation and excellence for customers across the globe.

Join us at Heimtextil | Hall 8.0, B30



www.adamjeetextile.com

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

Institutional buyers including all types of Hotels and Hospitals. Our expertise also includes Down Proof and other Air Permeable Fabrics that we supply to world market. We do not work with bank and our costing does not include hidden debt financing charges, making us competitive. You may also visit our website www.adamjee.com.pk.

AI TEXTILES, FAISALABAD – PAKISTAN

HALL 8.0 D02

Since its inception in 1975. AI Textiles has been well grown as Pakistan’s leading manufacturing and exporters of fabrics, mad ups and towels. Time has been witnessed our commitment to our excellence. Determination, innovation and the undying attentions to our customers’ need continue to be the base of our success. We anticipate market needs; respond quickly to changes in customer’s requirement, completely focus on quality, delivery, com-



mitment on time and every time. AI expertise is end to end applying exacting standard of innovation, design and services throughout journey from its origin of single fiber of cotton all the way to its end as an exciting and satisfying shopping experience for all our customers.

ADNAN APPAREL, KARACHI – PAKISTAN

HALL 8.0 A92



AL BARKA FABRICS PVT. LTD, FAISALABAD – PAKISTAN



Our journey began over two decades ago in 1998 as a small processing unit. Today, it is a leading name in the export of quality home-textile fabrics and made-ups from Pakistan. We are producing wide range of fabrics for bedding, institutional, pocketing/lining, mattress ticking and the furnishing industry, in greige (loom-state), bleached, and finished form. We convert almost half of these manufactured fabrics through our stitching units into sheets, pillows, shams, bed-skirts, duvets, quilts, comforters, drapes, and kitchen linen for our retail and institutional buyers around the globe.

*Muhammad Saad - Company Owner
Al Barka Fabrics Pvt Ltd*

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

AFROZE
TEXTILES SINCE 1973



Feroze Alam Lari
President

Afroze Textiles has been Privileged, our commitment to quality, innovation & hard work of our people is the true success of the company.

Afroze Alam Lari
Director

Afroze Textiles continue to innovate, inspire and lead the way in the textiles locally and internationally.



Bilal Alam Lari
Director

When we come together, supporting each other, sharing ideas, and striving toward a common goal, we create a force that is unstoppable. A single player may have a moment of glory, but it is the team that achieves lasting victory.



I trust this message finds you in good health and high spirits. As we stand on the threshold of a new chapter at Afroze Textiles Industries (Pvt.) Ltd, I am filled with pride and excitement to address each and every one of you.

Firstly, I want to express my heartfelt gratitude for your unwavering dedication and hard work. It is the collective effort of our dynamic team that has propelled Afroze Textiles to new heights, and I am confident that together, we will continue to achieve even greater success in the days ahead.

In an industry that is constantly evolving, we must not only adapt but also lead with innovation. Our commitment to quality and excellence has been the cornerstone of our success, and it is imperative that we build upon this foundation. Let us embrace change as an opportunity for growth and stay ahead of the curve by investing in cutting-edge technologies, sustainable practices, and market-driven strategies. Afroze

Textiles has always been more than just a business; it is a family. Our success is not measured solely in financial terms but also in the positive impact we have on the lives of our employees, their families, and the communities in which we operate. As we grow, let us remain committed to our core values of integrity, transparency, and social responsibility. I encourage each one of you to foster a culture of collaboration and open communication. Our diversity is our strength, and by harnessing the collective power of our talents and ideas, we can overcome any challenge and achieve our shared goals. In the coming months, we will embark on new explore untapped markets, and further strengthen our position as a leader in the textile industry. I invite you to bring your passion, creativity, and commitment to the forefront as we collectively shape the future of Afroze Textiles. Remember, success is not a destination but a journey. Let us embark on this journey together, with a shared vision and unwavering determination. I have full confidence in the capabilities of each member of the Afroze family, and I look forward to celebrating our triumphs as we continue to make history.

Thank you for your hard work, dedication, and commitment to excellence. Here's to a successful and fulfilling year ahead!



AFROZE



Sales Team



In the world of home textiles, where quality meets innovation, our Sales and Marketing team stands as a beacon of dedication and excellence. They are the driving force behind every handshake, every deal, and every lasting partnership.

Their tireless efforts in representing our brand to buyers go beyond selling products; they tell the story of craftsmanship, reliability, and trust that defines us. By understanding the unique needs of our customers and fostering meaningful relationships with buyers, they have built bridges that connect our company to homes across the globe.

Our Sales and Marketing team isn't just about numbers—they're about people. Their ability to turn challenges into opportunities and ideas into relationships has been instrumental in our growth and success.



PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

AL GHANI TERRY MILLS, FAISALABAD – PAKISTAN

HALL 8.0 H73A

Al Ghani Terry Mills (Pvt.) Ltd. is a leading player of textile industry in Pakistan. It has acquired a status that is desired by many but achieved by a few. Over the years, Al Ghani Terry Mills (Pvt.) Ltd. has become one the most modern terry towel manufacturing firms in Pakistan today. We are fully equipped to meet both domestic as well as international customers' requirements. Al Ghani Terry Mills (Pvt.) Ltd. with its various interests is rolling ahead with drive and determination to be the best in all the areas that it operates in. Backed by a high density of advanced technology and modern manufacturing facilities, it's no surprise that the group is advancing towards an outstanding future.



ALI TEXTILES, FAISALABAD – PAKISTAN

HALL 8.0 H73A



AL HADI TEXTILE PVT. LTD, KARACHI – PAKISTAN

HALL 8.0 A80



Al Hadi Textile is the leading manufacturer and exporter of knitted textile items based in Pakistan. We specialise in producing high quality home and institutional textiles, and some of our key products include jersey fitted sheets, baby sheets, sheet sets, bed sets, duvet covers, and hospital sheets. Over the last 30 years, Al Hadi has focused on continual innovation to expand product offerings, aligning production to sustainability principles and ensuring complete customer satisfaction.

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

AL KARAM TEXTILE MILLS, KARACHI – PAKISTAN

HALL 9.0 D11



Mr. Fawad Anwar, Managing Director

Al Karam Textile Mills is a renowned textile manufacturing company that has established a strong presence in the global textile industry. With a rich heritage spanning 35 years, Al Karam Textile has become synonymous with quality, innovation, and excellence in the world of textiles. Our journey started in 1986 when Al Karam Textile Mills was setup to provide innovative textile solutions across the globe. Soon, Al Karam Textile Mills emerged as one of the leading textile manufacturing and exporting companies of Pakistan, with a global footprint in the US, UK, France and Portugal. For more than 35 years, Al Karam's reputation and distinctive image have been consistently developed across an expanding number of products, brands, and international markets. Currently, Al Karam Textile Mills is the largest vertically integrated textile setup in Pakistan.

AL KARAM TOWEL INDUSTRIES, KARACHI – PAKISTAN

HALL 8.0 C25



Alkaram Towel Industries was envisioned in 1986 by a dynamic leader Late Mehtab Uddin Chawla (I.T). Since then, we are growing and have become one of the leading industries in Pakistan.

Revenues crossing US \$110 million. Alkaram Towel Industries is tirelessly working towards making its operations Sustainable and is fully dedicated to the cause of Environmental Conservation.

We have state of the art Italian and Spanish processing technologies that too with latest inventions and equipment's. Alkaram Towel Industries is officially certified from OEKO-TEX (MADE IN GREEN) and aim to become preferred supplier of Sustainable Terry made-up Products.



Design with a Difference
Alkaram Textile Mills



HALL 9.0 D11



Colors have a language of their own; they resonate with people in ways unseen. Being at the textile industry's forefront, Alkaram embraces the nation's color vocabulary as its own. Using this simple philosophy, the identity of Alkaram has become synonymous to quality and commitment that is par excellence. Our customers are the partners we go in hand with, to establish alliances and deliver beyond expectations.

Come celebrate long lasting alliances or discover new friends at Alkaram, Pakistan's premier bed linen producer. Be pleasantly surprised with our new developments and offerings. We look forward to welcoming you warmly.

Alkaram Textile Mills (Pvt) Ltd.
H.T/11, Landhi Industrial Area
Karachi, Pakistan
UAN: +92 21-111-111-258
Email: alkaram@alkaram.com
Telephone: +92 21-35018638-44
Fax: +92 21 - 35018631-2

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

AL RAHIM TEXTILE INDUSTRIES, KARACHI – PAKISTAN

HALL 8.0 A64



*Mr. Faisal Saya,
Director*



Established in 1991, Al-Rahim is a leading home textile manufacturer and exporter from Pakistan with a modern, state of the art plant & machinery to produce quality towel products. Constructed over an area of 38 acres of land near Karachi, Al Rahim has a vertically integrated setup under one roof that allows good control over production & quality. With an annual capacity of 100 million pounds of finished terry towels, we rely on latest technology and skilled human resources to ensure quality and on-time delivery. Stringent process controls and quality parameters are maintained with an agile, well-equipped laboratory- to support our manufacturing processes at every step. Al-Rahim has direct access to best cotton growing areas of Pakistan giving a competitive cost advantage. Continuous efforts towards enhancing manufacturing efficiency and achieving economies of scale helps us to remain competitive in our manufacturing cost.

AL QURESHI FABRICS PVT, LTD, FAISALABAD – PAKISTAN

HALL 8.0 E71

ANWARTEX INDUSTRIES PVT. LTD, KARACHI – PAKISTAN



HALL 8.0 F01

The family members of Anwartex Industries are in business of different segments of textile industry since last few generations from sub-continent. Anwartex Industries through business know-how and experience of the family started operation in 1974. to manufacture different quality textile & textile made ups. Over the passage of time we have built a reputation of producing good quality fabrics and home textile made ups ensuring buyerâ€™s specifications and quality assurance.

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

ARSHAD CORPORATION, LAHORE – PAKISTAN

HALL 9.0 A48



Mr. Shahzad A. Sheikh



Miss Resham Shahzad



Arshad Corporation is part of Arshad Group an internationally certified, leading vertically integrated textile group comprising of spinning, weaving, dyeing, printing, stitching & energy units. The Group has been serving the textile sector since 6 decades by providing the premium and exemplary quality of integrated textile products and also contributing to the national economy by adding \$110 Million through its exports with prudent management policies, commitment to its core values and responsiveness to the customers, hardworking and dedicated employees. The Group is always in a process to adopt ultra-modern quality enhancement techniques and state of the art technology to cater the customers' demands. A welfare program under the title of "Arshad Welfare Foundation" has been launched to cater their labor force and the impoverished people of the society, providing them with health care, education, zakat (to the eligible) and loans.

AS'HABI TEXTILE MILLS PVT. LTD, KARACHI – PAKISTAN

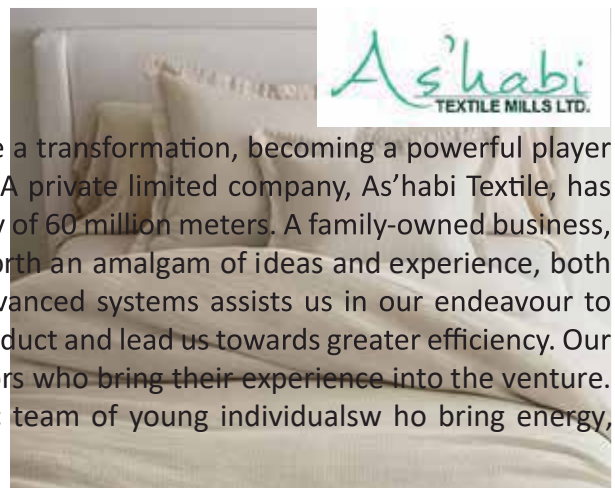
HALL 9.0 E39



Mr. Muzammil Merchant
CEO

Ashabi Textile Mills (Pvt.) Ltd

As'habi Textile has undergone a transformation, becoming a powerful player in the field of home textiles. A private limited company, As'habi Textile, has an annual production capacity of 60 million meters. A family-owned business, the company aims to bring forth an amalgam of ideas and experience, both old and new. Investing in advanced systems assists us in our endeavour to improve the quality of the product and lead us towards greater efficiency. Our team is led by a set of directors who bring their experience into the venture. It is supported by a dynamic team of young individuals who bring energy, creativity and innovation.



SINCE 1944
bari

producing for better living...

BARI TEXTILE MILLS (PVT) LTD.



KNIT QUILTED BLANKET



MICROFIBER TOWEL



MATTRESS PROTECTOR



TOWELS

join us

Heimtextil-2025
(FROM 14TH JANUARY TO 17TH JANUARY)
AT OUR STAND IN HALL 8.0 STAND # H 15



<https://www.facebook.com/BariTextilemills>



<https://www.instagram.com/baritextilemills>



<https://www.linkedin.com/bari-textile-mills-pvt-ltd>



More information WhatsApp:
0321 8750010



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www.baritextilemills.com

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

CHAUDHARY IJAZ AHMAD AND SONS, FAISALABAD – PAKISTAN

HALL 8.0 H73C

CLASSIQUE TEXTILE (PVT.) LTD, FAISALABAD – PAKISTAN

HALL 8.0 B93

CONTINENTAL HOME TEXTILES (PVT) LTD, KARACHI – PAKISTAN

HALL 8.0 C57

CONTINENTAL HOME TEXTILES (PVT) LTD, KARACHI – PAKISTAN

HALL 8.0 C57

THE CRESCENT TEXTILE MILLS LIMITED – FAISALABAD – PAKISTAN

HALL 9.0 A25



*Mr. Ahmad Shafi
Director Crescent Textile Mills*



Crescent Textile Mills Limited (Crestex) was founded in 1950. It's a vertically integrated composite textile unit, engaged in supreme quality manufacturing of Yarn, Greige/Processed Fabrics, Home Textile, and Institutional products. Since its inception, the name Crestex is known for its quality, innovation and reliability all over the world. Crescent Textile Mills Limited is a Public Limited Company registered with Pakistan Stock Exchange.



crescenttextile.com



The Crescent Textile Mills Limited
#yourhomeourstory

Comprehensive Vertically Integrated
Leaders in Home Textiles

heimtextil



messe frankfurt

14-17 January, 2025

Stand A25 Hall 9.0

+92 41 111 105 105

crescenttextile.com

sales@crestex.pk

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

DALAL INDUSTRIES (PVT) LTD, KARACHI – PAKISTAN

HALL 8.0 B45

DAWOOD EXPORTS (PVT) LTD, KARACHI – PAKISTAN

HALL 8.0 D58

DECENT TEXTILES, FAISALABAD – PAKISTAN

HALL 8.0 G24

Decent Textiles is producing a complete range of hotel, hospital and home textile products Printed and Dyed in both pigment and Reactive process including, Duvet Covers, Sheet sets, Flat and Fitted Sheets, Pillow Covers, Valance Sheets, Bolster pillow Case (Embroidery), kitchen accessories, readymade curtains, cushion covers, Institutional Garments Vat Dyed Doctors Gown and printed Patient Gown and Work wear Garments in different styles with different type of fabrics like Polyester Cotton, 100% Cotton, Cotton Rich, Damask and superior quality Blends in different weaves making for sheeting in Plain Percale, Twill, Plain & Stripe Sateen T200 -T300- T500, Twill Drill, Duck, Jacquard, Dobby, Linen and special finishes are also available.

DIN TEXTILE MILLS LTD, KARACHI – PAKISTAN

HALL 8.0 A50

The DIN Group, established in 1954, has played a pivotal role in Pakistan's economic development. It embarked on its journey with commodity trading and gradually expanded into various sectors. Today, the group is involved in renewable energy (specifically wind power), textile manufacturing, farming, financial institutions, and fertilizer production, boasting a dedicated workforce of approximately 5,000 employees.

ELLAHI FABRICS, MULTAN – PAKISTAN

HALL 9.1 D31

ESMAIL TOWELS & TEXTILES, KARACHI – PAKISTAN

HALL 8.0 C86

A. ESSAK & SONS HOME TEXTILES, KARACHI – PAKISTAN

HALL 8.0 C86

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

ESSATEX INDUSTRIES – KARACHI – PAKISTAN

HALL 8.0 B73

Home textiles unit with vertical setup.
comprising of following:

Weaving

Printing and dyeing unit with latest machineries.

Full setup for flannel processing.

state of the Art stitching units.

Capability of special finishes such as anti-microbial, anti-stain, etc.



FAISAL SPINNING MILLS LTD. DYEING, PROCESSING AND HOME LAHORE, PAKISTAN **HALL 9.0 D39**

FASHION ART INTERNATIONAL – KARACHI – PAKISTAN

HALL 9.0 D31

Fashion Art International
YOUR TOWEL TEAM



Mr. Muhammad Asif
Director



Mr. Muhammad Amir
Director

We are one of the leading vertical Manufacturers & Exporters of Terry Towels, Bathrobes, Institutional Towels & other Terry products with in-house facilities of weaving, dyeing & cut to pack on latest Machines. Fashion Art International produces products for many prestigious international brands & retailers. Positioned as a quality conscious manufacturer, we take pride on offering state of the art, fully customized and cost-effective solutions along with challenging fabric styles, flexible ordering choices & prompt deliveries.

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

FASHION KNIT INDUSTRIES, KARACHI – PAKISTAN

HALL 8.0 B24

The company emerged from its humble beginning with a few knitting machines in 1980 and today the company prides itself on being one of the leading exporters of home textiles in Knitted fabric with a huge number of advanced machines. Chief Managing Director Mr. Ashraf Machiyara has been performing a vital role in every process, new developments, investments, finance, marketing & innovation at all stages along with the marketing director Mr. Farhan Saya. The production, processing, and planning site have been looked after by the production director Mr. Iqbal Saya. In 2005, we laid the foundations for an extensive ring spinning unit and converted our entire setup into a vertical unit. Being a true vertical unit, it enables us to control and check the quality at every step of our supply chain. The



product exports in European & US markets and has received seven consecutive awards for highest exports to European markets from the Federation of Pakistan Chambers of Commerce and Industry (FPCCI). Achieved the target of 23 million pcs and will reach up to 30 million Next Year

FATIMA WEAVING MILLS (PVT) LTD, KARACHI – PAKISTAN

HALL 9.0 F28



FATIMA WEAVING MILLS (PVT) LTD

Mr. Omer Khalid Chaudri
Chief Executive Officer

Mr. Usman Khalid Chaudri
Director

Mr. Furqan Khalid Chaudri
Director

Fatima weaving proudly boasts the number of in-house looms to a staggering 48 units which are operating at the maximum capacity, producing world class quality products that add up the favorability of positive balance of payments in the economy. Our company has constantly been ranked in the top 5 towel manufacturers in Pakistan for the past decade equipped with Jacquard capacity. The Revolutionary Pentek continuous tumble dryer equipment has multiplied the finished material output by a substantial amount, and which this technological edge Fatima weaving has placed itself in the league of its own.

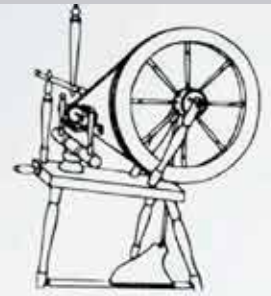


FATIMA WEAVING MILLS (PVT) LTD.

heimtextil



HALL 9.0 F28



Celebrating the incredible era of towel transformation, from an ordinary product this has now become fashion merchandise. Woven with different blends, colored with some extraordinary finishes has made this product range more elegant.

“Elegance is the only beauty that never fades.”

Sedex

BCI Better Cotton Initiative

amfori BSCI

OEKO-TEX® INSPIRING CONFIDENCE MADE IN GREEN

CFRAT

Global Recycled Standard

GLOBAL ORGANIC TEXTILE STANDARD - GOTS - GRS



Head Office: 201,131/I 2nd Floor, Speedy Tower, Defence Phase-I Karachi-75560, Pakistan.

Manufacturing Facility: LE 28, 28/I, 28/II Landhi Industrial Area Karachi.

Tele: +92 21 35392273, Fax: +92 21 35392274

Email: info@fatimaweavingmills.com

www.fatimaweavingmills.com



PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

With the weaving capacity of a thousand tons per month, dyeing strength of over twelve hundred tons on monthly basis, stitching strength of over 4.5 million pieces of towels in the span of thirty days & the output of sixty thousand bathrobe units on monthly basis, Fatima weaving mills has come a long way since its inception in 2000. We are armed with Karl Mayer warping and sizing 38 Toyota air jet looms and 10 Toyota air jet jacquards which help us attain the output and cost advantage that other can only dream of.

FEROZE 1888 MILLS LIMITED, KARACHI – PAKISTAN



HALL 9.0 B41

We are one of the leading Manufacturer and Exporter of specialised Yarn & Textile products not only in Pakistan but across the globe. The company began its journey in 1970s, with each passing year adding immense value and progression, aligning and integrating seamlessly with the innovative advancements & globalization, becoming an emblem of Excellent Execution Every time. Being partnered with 1888 Mills (USA), we are recognised as a Progressive and Global manufacturer of quality textiles for Home, Hospitality & Healthcare.

F.B INDUSTRIES, KARACHI – PAKISTAN

HALL 8.0 A70

GADOON TEXTILE MILLS LIMITED, KARACHI – PAKISTAN

HALL 8.0 F53



Mr. Mohammad Sohail Tabba



Gadoon Textile Mills Limited was established in 1988 and became one of the largest spinning units of Pakistan. Our principal activity is manufacturing and sale of yarn and knitted fabrics. We process all types of cotton & manmade fibers, operating state-of-the-art manufacturing units in Karachi and Gadoon Amazai, KPK province. We consistently strive to foster innovation throughout the organization and in delivering high-quality products for our valued customers worldwide. The knitting division of the Company was incorporated in 1992, and since then, it has developed to become a prominent segment of the Company. With a diverse product portfolio, our knitted home textile products cater to the retail and institutional sector for the US and EU markets.

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

GOHAR TEXTILE MILLS (PVT) LTD, FAISALABAD – PAKISTAN

HALL 8.0 A32



GOHAR⁸⁰
TEXTILE

Gohar Textile Mills is a vertically integrated textile manufacturing specialist working with retailers, distributors, hospitality and institutional wholesalers worldwide. At Gohar Textile state of the art equipment from Europe converts 50 tons of cotton per day through the various stages of manufacturing and into an array of products. We have 6 factories and 3,000 staff members spread across 150 acres of land in Faisalabad, Pakistan combined with a manufacturing facility in Manchester, UK to ensure consistent output and the quality Gohar Textile is synonymous with. Our teams of international designers based in Pakistan and U.K. consistently monitor trends, techniques and finishes to offer the best designs. At Gohar Textile innovation is key and with 40 years of experience in the industry we stay at the forefront of cutting-edge technology and combined with our strict quality, technical and social compliance policies we ensure that customers' requirements are met.

GHAZALI TEXTILE INDUSTRIES – KARACHI – PAKISTAN

HALL 8.0 H41

We are proud to be with you since 2004...where we have been starting the manufacturing life with the experience of several years in the world market, GTI towels and bathrobes develops the experience within the production and sales. GTI, a leading name in textile business especially in Terry Products, was established in 2004 in Karachi Pakistan where the world's finest towels are produced being a country growing in large volume and finest quality cotton. It occupies an area of 7500 sq yard with covered area 105,000 SQ.FEET GTI is equipped with modern & latest technology looms and works with very experienced and qualified personnel. The monthly production is about 500,000 pounds. Our Quality standard of the products is at the level to compete global standard.



PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

GUL AHMED TEXTILE MILLS LTD, KARACHI – PAKISTAN

HALL 9.0 C11



Amongst the largest home textile manufacturers of Pakistan, Vertically Integrated Mill, established in 1953, Amongst the largest home textile manufacturers of Pakistan.

Spinning: State of the art spinning facility encompassing both Ring & Open End technology Flexible yarn production from Ne 4/1 to 120/1 Capability to blend with fibers like polyester, Tencel, viscose, modal, bamboo, linen & many more Capability to produce Slub, Siro & Core Yarns Production capacity of over 100 Million yarn per annum **Yarn Dyeing:** State of the art yarn dyeing facility with Cone Dyeing, Hank Dyeing, Yarn Singeing & Yarn Mercerizing capability complemented by most modern infrastructure to ensure quality & consistency. **Weaving:** Modern weaving unit with 500 looms up to 3.4 meters wide. Weaving unit is equipped with sectional warping capability and has a monthly production capacity of 4.5 million meters. Stringent quality control is in place complemented by most modern grey warehousing facility to ensure transparency in supply chain.

BARI MILLS PVT. LIMITED, KARACHI - PAKISTAN



BARI MILLS
M. YAHYA M. YOUSUF BARI
M. Y. BARI MILLS (PVT) LTD.

Bari Mills is a leading, home textiles company, that stands with a cut above the rest in Pakistan as well as internationally. We export bath products to leading retailers, hospitality and healthcare industries a cross the world, primarily to the USA, Canada, Australia, and Europe. Bari Mills Limited is a state of the art Terry products manufacturing plant set up in Karachi, Pakistan. We have dedicated manufacturing facilities for Weaving, Processing and Stitching spread over three units which have their own, independent quality teams to ensure all products meet the quality standards of Bari Mills.

19 GOHAR 80

TEXTILE

Style Meets Sustainability in Every Stitch

Gohar Textile Mills is a vertically integrated textile manufacturing specialist working with retailers, distributors and wholesalers worldwide.

Discover the excellence of Gohar Textile, your trusted partner in delivering premium home textiles that combine sustainability, innovation, and style. Our products are crafted using eco-friendly, sustainable materials, ensuring a responsible choice for your customers. From richly textured fabrics that add depth and elegance to interiors, to cutting-edge design innovations that set trends, Gohar Textile stands at the forefront of the industry. Our design team excels in blending timeless aesthetics with modern flair, creating collections that captivate and inspire.

With a commitment to recycling and circularity, we ensure that every product not only enhances homes but also contributes to a healthier planet. As a leading supplier to major retailers and textile distributors, we guarantee exceptional quality and seamless collaboration. Our innovative processes, including unique weaves and sustainable technologies, set us apart as industry pioneers. Elevate your product offerings with textiles that reflect both luxury and responsibility. Partner with Gohar Textile to redefine the future of home textiles with sustainable, stylish, and high-performance solutions.

Together, let's create a world where innovation meets eco-consciousness in every thread.



Address: 3.5-K.M. Chak Jhumra Road Khurrianwala, Faisalabad, Pakistan. +92-41-4360929
 info@gohartextile.com | www.gohartextile.com | www.linkedin.com/company/gohartextile

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

HAROON FABRICS (PVT) LTD, FAISALABAD – PAKISTAN



HALL 8.0 A44

Haroon Fabrics Private Limited, is a leading manufacturer and exporter of textile products and its allied made ups, in 100%cotton, Polycotton, grey, Bleached, dyed and printed.

we are specialized in Institutional textiles as well as in home textiles, we have aim to increase business by keeping our customer happy with earliest delivery and best quality goods, well intime to provide with the best quality products.



HAROON CORPORATION (PVT.) LTD, FAISALABAD – PAKISTAN

HALL 8.0 D77



*Mr. Haroon Qasim
Director*



Manufacturer & Exporter of Bath & Bed Linen

HAROON CORPORATION is a Bath Linens manufacturing and export-oriented company established in 1989 in Faisalabad, Pakistan.

Having our own Weaving, Bleaching, Dyeing and Stitching under one roof give us more control on price and quality. Our state-of-the-art manufacturing units are well equipped with latest technology and skilled human resource to produce diversified range of products.

HEMOCARE TEXTILES, KARACHI – PAKISTAN

HALL 8.0 E25

Homecare Textiles is a company dedicated to meet the growing requirements of its esteem clients throughout the world. A company is capable to producing high quality products under strict supervision of its skilled staff. Homecare Textiles enlarged its activities with special focus on Bed Linen. The product range was steadily enlarged to include the whole range of household textiles and eventually to premium products and garments also. A product range was increased more and more production processes were brought in-house to ensure both quality and timely delivery.



Homecare
Textiles





Homecare Textiles

Manufacturer & Exporter

heimtextil
14. – 17. 1. 2025
FRANKFURT / MAIN
HALL # 8.0
STAND # E-25

Better than

EVER



Home • Fashion • Decor
Exceeding our customer expectations for 30 years



We are thrilled to share the remarkable strides we're making at Homecare Textiles. Our unwavering dedication to sustainability and ethical practices in producing woven and knit sheet sets as the core of our operations is a promise to minimize our ecological impact, offering meticulously crafted, eco-friendly materials that embody both luxury and conscientious living. Our transparent supply chain ensures ethical production, and we continually push boundaries by adopting cutting-edge technologies. We should join hands in shaping a future where impeccable home textiles contribute to a healthier planet.

DIRECTOR

**WE ARE MANUFACTURER AND EXPORTER OF HOME TEXTILES
PRODUCTS MADE OF KNITTED, WOVEN & TERRY FABRICS**

- BED SETS • SHEET SETS • FITTED SHEET • BLANKETS • BABY PRODUCTS
- INSTITUTIONAL PRODUCTS •

ACCREDITED BY



HEAD OFFICE & KNITS UNIT

D-115, S.I.I.E., Karachi, 75700, Pakistan.
Tel: (9221) 3256 3025-26
contact@homecaretextiles.com
www.homecaretextiles.com

WOMEN PROCESSING UNIT

A-22, NorthWest Industrial Zone,
Port Qasim, Karachi, 75020, Pakistan
Tel: (9221) 3256 3025-26
contact@homecaretextiles.com

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

INTERNATIONAL TEXTILE LIMITED, KARACHI PAKISTAN

HALL 8.0 E31



*Mr. Adnan Khan
Director, International Textiles*

Our journey began in 1970 when ITL was founded to supply textile solutions around the world. ITL quickly established itself as one of Pakistan's largest textile manufacturing and exporting firms, having a global presence in the United States, the United Kingdom, and Europe. ITL's reputation and distinctive image have been consistently developed over more than 50 years across a widening range of goods and international markets.

IMPERIAL TOWEL INDUSTRIES – KARACHI – PAKISTAN

HALL 8.0 E44

We at Imperial Towel Industries (pvt) Ltd based on our decades of experience, quality conscious management and international quality certifications have provided our wholesale towel customers the quality, which we claim second to none. When looking for wholesale towel manufacturer, wholesaler and supplier! Imperial Towel Industries (pvt) Ltd is the secure the future through quality Imperial Towel Industries (pvt) Ltd is one of the most reliable wholesale towel suppliers around the world.



KAMAL LIMITED, FAISALABAD – PAKISTAN



HALL 8.0 C33



*Mr. Ahmad Kamal.
Director Kamal Limited*

Kamal has been the name of one of the most innovative textile producers for over 60 years now.

1950 was the year when Kamal Limited was established in Faisalabad with the aim to support to and improve the quality of textile products and service in its broadest scenario. We at Kamal Limited take pride in quality manufacturing top of the line textile products. It has been growing globally like USA, UK, Europe, Latin America and South Africa.

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

KAMAL TEXTILE MILLS (PVT) LTD. FAISALABAD-PAKISTAN

HALL 8.0 F44



Mr. Abid Kamal
CEO

Kamal has been the name of one of the most innovative textile producers for over 50 years now. Kamal Spinning Mill's first spindle of yarn in 1954 set the ball rolling for dynamic development culminating in the inception of a total independent and vertical textile unit in the late 20th century. Today Kamal Group is one of the lead-

ing producers of textiles. Our technical perfection, quality standards and innovative impact are unique.

KAMAL
— TEXTILE MILLS (PVT) LTD. —



KAM INTERNATIONAL, KARACHI – PAKISTAN

HALL 8.0 B11



Kam International is a part of Mekotex Group of Companies established in Karachi in the year 1979. One of the largest home textile exporters from Pakistan and leading supplier to top importers and retailers providing complete solutions to end consumer. Annual Turnover: USD 250 million as a whole group, home textile group volume is USD 65 -70 million. Leader in vertically integrated set-up consisting of spinning, weaving, printing (heat transfer, digital, etc.), dyeing, finishing and cut & sew.

Mr. Rayyan Ashraf

KOHINOOR TEXTILE MILLS LIMITED, RAWALPINDI – PAKISTAN

HALL 8.0 D21



Kohinoor Textile Mills Limited (KTML) is a vertically-integrated home textiles manufacturer. The company has two high-tech spinning plants which produce a wide-range of counts in both cotton and man-made fibers, able to service anything from high-end home products to institutional bed linens. The company's weaving division utilizes state-of-the-art looms to weave natural and synthetic yarns in a huge-range of thread counts and constructions, making it one of Pakistan's leading manufacturers of wide-width greige fabric. The company's processing, finishing, and cut-and-sew operations produce high-quality printed and dyed fabrics, and high-end made-up products for both the institutional and home-textile markets.

Innovating Quality Fabrics Since Last 70 Years



14.01.2025 - 17.01.2025

HEIMTEX 2025 - MESSE FRANKFURT
HALL/FLOOR : 9.0
AISLE/STAND # : D21



HEIMTEXTIL 2025

CORE STRENGTH

- HIGH-QUALITY SPUN AND FILAMENT YARNS
- SPECIALIZED BLENDS, WOVEN FABRICS
- ADVANCED FINISHES LIKE WRINKLE-FREE, WATER-REPELLENT, AND ANTIMICROBIAL
- STATE-OF-THE-ART DIGITAL AND ROTARY PRINTING TECHNOLOGIES
- ECO-FRIENDLY DYEING PROCESSES
- ORGANIC, RECYCLED, AND INNOVATIVE FIBER USAGE
- CUSTOM-DESIGNED SOLUTIONS FOR NICHE MARKETS



LINKEDIN

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

LIBERTY MILLS LTD – KARACHI – PAKISTAN

HALL 8.0 C31



Liberty Mills Limited, located in the industrial heart of Karachi, Pakistan, was established in 1964. From humble beginning it is today one of the largest textile processing and production unit in Karachi, Pakistan with a production capacity of about 500,000 square meters of fabric per day. The whole production is exported directly and indirectly to customers which include vendors of internationally recognized brands, departmental stores and mail order firms.

LUCKY IMPEX, KARACHI – PAKISTAN

HALL 8.0 G50

Lucky Impex, is a manufacturer and exporter from Karachi – Pakistan. The company was established by the late Chairman Haji Ali Muhammad Tabba in 1955. Lucky Impex was started with the trading of yarn and later evolved into providing a sourcing gateway to overseas customers for their requirements to source high-end fabric from Pakistan.



LUCKY TEXTILE MILLS LTD. KARACHI – PAKISTAN

HALL 8.0 B37



Lucky Textile Mills Limited was established in 1983 and has since remained one of the leading textile manufacturers in the country to-date. With an indelible commitment to employing the most modern technology and providing outstanding working conditions for all our staff, we have always believed in creating the best value for any entity that invests its time with us. For 40 years, our continued focal point has remained on our esteemed customers and their satisfaction, which we always strive to guarantee.

In the late 80s, the company set up its manufacturing unit to grow its business of exports of Fabrics, Bed Linens, Home Textiles, and Institutional linens to the UK, USA, and Japan as well. The business has been growing at a steady rate and now it's amongst one of the well-known businesses in the textiles world and enjoys a major share in Pakistan's export.

MAHEEN TEXTILE MILLS (PVT.) LTD. FAISALABAD – PAKISTAN

HALL 8.0 A34



We at Maheen Textiles have invested heavily throughout the Covid Pandemic to re-invent and bring you the best in NEW and UPCYCLED textile products in; Bed linen, waterproof mattress protection, Children Nursery, Hospitality and Curtains. All produced at our new built vertically integrated state of the art ECO FACTORY.

heimtextil

LUCKY IMPEX, KARACHI - PAKISTAN HALL 8.0 G50



Lucky Impex is a reputable manufacturer and exporter based in Karachi, Pakistan. Established in 1955, the company boasts nearly seven decades of experience in the textiles industry, with over 40 years dedicated to manufacturing and exporting globally.

We take pride in our well experienced team of professionals and skilled workforce, who oversee every step of production, from loom-state fabric to bulk production. Our commitment to meeting buyers' specifications ensures our status as a prominent and trusted supplier in the textile industry.

Lucky Impex has been a regular exhibitor to the Heimtextil Fair, Frankfurt since 1995.



PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

MAGNA GROUP OF INDUSTRIES. FAISALABAD - PAKISTAN

HALL 8.0 E21

Magna Group is a vertically integrated unit including Sizing, Warping, Weaving, Processing, Stitching etc. Our product range includes Bed linen, Curtain, Quilted Products, Furnishings, Kitchen Linen and Apparels. Our philosophy is to provide our clients with just one place to satisfy all their diverse and high profile needs, utilizing the most modern and efficient machinery.

Mr. Farhat Sheikh
Chief Executive



MAHMOOD TEXTILE MILLS LTD. MULTAN - PAKISTAN

HALL 8.0 G72C

Mahmood Textile is committed to: Be a part of country's economic development and social prosperity. Achieve Excellence in the quality of our product. Retain our position as leaders and innovators in the Textile Industry. Excel through continuous improvement by adopting most modernized technology in production.



M.K. SONS (PVT) LTD. FAISALABAD - PAKISTAN

HALL 8.0 D28

M.K. Sons (PVT) Ltd has been contributing to Pakistan's economy since 1987. The company is successfully dealing with medium to large scale customers worldwide. We at M.K. Sons have a passion of relentless pursuit innovation and quality standardization which keeps us ready for tomorrow. Today our approach of "Raising the Bar" is key to our growth and sustainability. Our popular infrastructure and services backed by our innovative solutions deliver enhanced results for our customers.



MOUNT FUJI TEXTILES LIMITED, KARACHI - PAKISTAN

HALL 8.0 J76

We are a 35 Years old textiles concern, working in all kind of fabrics. With rich experience of Weaving on Water Jet, Rapier, Power, Sulzer and now air jet Looms, in the last three decades we have grown ourselves to become one of the most reputed and skilled exporters and manufacturers of Textile Products made of Polyester, cotton and blended Yarns. Not only that, in the last one and a half decade we have equipped ourselves to become a reputed exporter of knitted products as well. With a dedicated and skilled team and a manufacturing facility spread over a land of twelve acres capable of knitting as well as fabric weaving supported by sectional warping and rewinding machines, we also have the unique ability to stitch Textile products as diverse as Home Textiles, Garden Furnishings and Garments.



MAGNA GROUP OF INDUSTRIES



ABOUT MAGNA

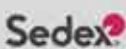
Magna is a fully vertically integrated home textile manufacturing unit, catering to retailers, distributors, and wholesalers globally. With expertise across every step of production, we deliver high-quality textile solutions that meet the evolving needs of our customers.

WE ARE SPECIALIZED IN:

- Home and Décor
- Kitchen Linen
- Filled Bedding
- Window Textiles
- Hospitality Linen
- Disney and Character Bedding
- Tufted and Value-Added Bedding

OUR CAPABILITIES INCLUDE:

- Weaving
- Dyeing
- Printing
- Stitching



Magna Processing • 2.6-K.M., Khurrianwala, Jaranwala Road, Faisalabad-Pakistan.
info@magnaprocessing.com • +(92) 41-2424070,71,72,74

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

MUSTAQIM DYEING AND PRINTING IND. (PVT) LTD.

KARACHI – PAKISTAN – HALL 8.0 E38



Mustaqim Dyeing & Printing Industries (Pvt.) Ltd., is established. The company possesses state-of-the art technology to print and dye over 24,000,000 meters per annum of Poly/Cot, cotton woven and knitted fabrics. More than five decades of operational excellence, experience and expertise have all formed a combined strength to empower the group as the pioneer in synthetic textiles in Pakistan. Over 6,500 employees represent a skilled, trained and professionally dedicated work force in all its group companies.

NAGARIA TEXTILE MILLS (PVT) LTD. FAISALABAD- PAKISTAN

HALL 8.0 A34

Nagaria Textile Mills (Pvt) Ltd. is a venerable Home Textiles based vertically integrated manufacturing unit from the cosmic industrial zone in Karachi-Pakistan. It is a part of one of the leading and growing conglomerates named Premier Group having annual sales of more than 600 million during the year 2022-23 with expertise in Home Textiles, Healthcare, distribution and the consumer sector.



NAZEER DYEING & BLEACHING, KARACHI – PAKISTAN

HALL 8.0 A34



Miss. Faryal Shafiq
Director



SINCE 1989. THE NAME BEHIND THE SUCCESS OF PAKISTAN'S TERRY EXPORTERS HAS BEEN NONE OTHER THAN "NAZEER DYEING & BLEACHING". A PARTNERSHIP CONCERN ENGAGED IN EXTENSIVE AND DIVERSIFIED PROCESSING OF TERRY. TERRY TOWEL, HOSIERY, YARN AND FABRIC.

NAZEER DYEING BEING THE PARENTS COMPANY WITH UNMATCHED INFRASTRUCTURE HAS A FRONT FACE BY NAME OF FOGNUM FOGNUM EMPOWERED BY NAZEER DYEING WITH ABSOLUTE VERTICAL SETUP FROM YARN TO FINISHED GOODS, RESULTING IN PLANNED AND PROFICIENT QUALITY CHECKS AT EVERY LEVEL OF PROMINENCE.

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

NISHAT CHUNIAN LIMITED, LAHORE – PAKISTAN

HALL 8.0 B36



Nishat Chunian Group is a Pakistani vertically integrated textile company which was founded in 1990. The company is owned by Nishat Group. NCL values quality both in our products and our people. We strongly believe that hiring the best people will result in the best practices and eventually the finest products and customer services. The vision and values of the Group remain integrated and aligned with the group's culture and work ethics in all companies. We value honesty, commitment, passion, innovation and courage at the workplace. At Nishat Chunian we have zero tolerance for any kind of reprehensible behavior- we promote an environment where respect and diligence is paramount. We are committed to providing our employees with a work environment that is healthy, safe and conducive to continuous learning. The company continues to employ people irrespective of ethnicities, cultures or gender. We pride ourselves in being an equal opportunity employer. We are one of the few companies in Pakistan where the majority (nearly 60%) of our senior management consists of women.

NISHAT MILLS LIMITED, LAHORE – PAKISTAN



*Mr. Ahmed Jahangir Ellahi,
Executive Director*



*Mr. Omer Mansha
Director*

Nishat Mills Limited is the flagship company of Nishat Group. It was established in 1951, became a public limited company by 1959 and a listed company in 1961. It is one of the most modern and largest vertically integrated textile companies of Pakistan comprising of spinning, weaving, processing and stitching facilities. The product range covers, bed linen, window treatment, terry towels, work-wear, garments.



PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

ORIENT TEXTILE MILLS (PVT.) LTD. KARACHI – PAKISTAN

HALL 8.0 C21

Orient
TEXTILE MILLS



Orient Textile Mills Pvt. Ltd, established in 2000, provides superior quality textiles to a wide range of customers around the globe. The company brings an innovative approach to the world of textiles, provides all-solutions for everything textile within a single system and acts as a liaison between the end user and cotton grower. This mill situated at the Centre of industrial state, producing superior qualities along with conventional qualities with their best. This unit is catering vast need of textile world with a support of our well-equipped weaving unit. We have state of art Air jet Dornier looms. Orient has capabilities to produce Jacquard, Dobbie's, Percale, Twills, Hearing bone and other normal qualities with better specification as compare to the other because of Air jet looms. Orient Textile Mills has a complete state-of-the-art textile, spinning, processing and stitching facility that has the capacity to produce over 3M meters of fabric per month.

PEARL FABRICS COMPANY, KARACHI – PAKISTAN

HALL 8.0 F24



Pearl Fabrics Company was Established in 1968, embarking on its journey in the textile industry by producing cotton terry towels using Northrop looms. At that time, the textile sector in Pakistan had yet to establish a significant presence. Pearl Fabrics Company emerged as one of the pioneering terry towel units that played a pivotal role in introducing a new product with substantial export potential for Pakistan.



PLANET TEXTILE INDUSTRIES, KARACHI – PAKISTAN


HALL 8.0 F71

We are a leading manufacturer and exporter of household textiles, which include Terry Towels, Wash Gloves, Bathmats, Beach Towels, Bathrobes, Baby Caps, Bedsheet, Pillows and Kitchen Towels etc. All our products are available in different qualities and in a large range of solid colors and also in various beautiful designs of Stripes, Jacquards, Printed and Embroidered etc.

H

Orient
TEXTILE MILLS

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SALES@SHOPATORIENT.COM

heimtextil 

HALL 8.0 C21



PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

RAINBOW INDUSTRIES, MULTAN – PAKISTAN

HALL 8.0 B54

We are Manufacturers and Exporters of Home textile items, established since 1988.

We have a vertical in-house setup of Weaving, Dyeing, Processing, Screen-Printing, Stitching, Cut-stitch-pack unit. We are a Oekotex-, BSCI, Sedex and GOTS (Organic cotton) certified company. Our Major Markets are Europe, U.S, and Canada.



ROOMI FABRICS LIMITED, MULTAN – PAKISTAN

HALL 8.0 D49



MASOOD
ROOMI

Masood Roomi Group is a perfect example of a multi-faceted business empire strengthened with core values to serve, innovate and lead. Our strong business model; automation, advancement, consistency, and credibility require a passion for innovation and growth. Masood Roomi Group is striving hard to create shared value by ensuring long term success of the business while serving for the society through various social projects. We are extremely grateful to our employees, customers, and supporters in all business areas for their constant trust in Masood Roomi Group.

ROOMI TEX – KARACHI – PAKISTAN

HALL 8.0 B29

Roomi Tex is a part of Roomi Group that has diversified business interests in textiles, machinery, automobile, construction and agricultural products. With its headquarter in Karachi, Pakistan, the group operates in different parts of the world.

Roomi Tex was established in 1985 as a weaving unit in the port city of Karachi,



RUSTAM TOWEL (PVT) LTD. LAHORE – PAKISTAN

HALL 8.0 G63



Rustam Towel

Rustam Towel started its towel business little more than 30 years ago with only 12 Pakistani looms. With passage of time and with continue effort of keeping services and quality assurance, now, it has become one of the largest manufacturers and exporters of terry towels, kitchen towels and bathrobes in Pakistan. The factory is fully integrated on 15 Acres of land and employees + -600 staff. The production includes weaving, dyeing and Finishing / packing. All units equipped with Latest machineries to give best possible qualities. Our factory included embroidery facilities as well.

Roomi Tex



You are cordially invited to
visit us at Heimtextil 2025
Frankfurt, Germany.
Jan 14th to 17th 2025
Hall 9.0, Stand B29



ROOMI TEX; F122/B S.I.T.E KARACHI, PAKISTAN
TEL; +9221 - 32585603, +9221 - 35562978
Email; Sales@roomitex.com

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

SAPPHIRE TEXTILE MILLS LTD, LAHORE – PAKISTAN

HALL 8.0 C29



Mr. Nabeel Abdullah
Director

Sapphire is one of the largest conglomerates of Pakistan, having history of over 40 years. Group portfolio includes textile, power and dairy entities with textile being a major contributor. The group had an annual sales revenue of over billion dollars and an asset base of \$ 900+ million. With 22 textile manufacturing units in the country and exports to approximately 35 countries it is one of the leading textile enterprises in Pakistan. Group has achieved several accreditations and certificates testifying their commitment to high quality and global standards. It is managed by professional and experienced management team having several years of experience in business management. The core strength being melange and yarn dyed fabrics. Group is actively involved in community welfare programs.

SAYA WEAVING MILLS (PVT) LTD. KARACHI – PAKISTAN

HALL 8.0 B01



Mr. MOAZZAM SAYA
DIRECTOR



The Company is one of the most progressive and quality-oriented Textile Manufacturers of Pakistan. Since its inception in 1984, it has been manufacturing and exporting to quality conscious markets in the EU, Far East and USA. The clientele includes some of the major institutional buyers, wholesalers, department stores, and the designer brands. The home textiles segment includes bed linen, kitchen linen, and drapery, with towels and bathrobes being the latest addition to our product line. The company prides itself on being able to offer its customers high quality products and a reliable service. Through effective cost controls, punctual deliveries and investments in technology, it has managed to provide excellent service to all its customers.

SILVERFOX TEXTILES PVT. LTD. FAISALABAD – PAKISTAN

HALL 8.0 D31

“SILVERFOX TEXTILES PVT LTD” proudly introduced as a manufacturer and supplier in the field of WOVEN TEXTILES established in 2019 in Faisalabad- Pakistan.

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

SIDDIQSONS LIMITED, KARACHI – PAKISTAN

HALL 8.0 E33



Siddiqsons is a large conglomerate which stems from powerful roots; those encapsulated in the name of the organization. "SIDDIQ" which means 'truthful' plays an important role in the overall vision of the group.

SYLVANA PAKISTAN, KARACHI – PAKISTAN

Following this motto, we at SYLVANA PAKISTAN, are glad to introduce ourselves as the leading manufacturer and exporter of home textile products. With the vast range of products put forward, we are known in various sectors ranging from the retail sector to institutional sectors.



TOWELLERS LIMITED, KARACHI – PAKISTAN

HALL 8.0 B31



Celebrating 50 years of unwavering commitment to quality, innovation, and workmanship, Towellers Limited is a remarkable textile manufacturing company led by women in Pakistan. Our enduring legacy of excellence is woven into every thread of our products, which encompass a wide range of



home textile essentials including towels, knit bedding, blankets, knit apparel and baby for both the hospitality and retail markets around the world.

With half a century of experience, we have honed our skills and techniques to perfection. Our products are the result of decades of learning, adapting, and evolving to meet the ever-changing needs of our valued customers. We are not just a company with a long history but a company with a strong commitment to sustainability and ethical practices

PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

UNIBRO INDUSTRIES LIMITED, KARACHI – PAKISTAN

HALL 8.0 B35



*Muhammad Ali Pervez
Director*



Unibro is a long-established export house exporting quality home textiles products from Pakistan. Our products comprise of the following: - Loom state greige - bleached - dyed - printed fabrics both in woven & knits the product ranges from plain weave to drills, ducks, satins and other special weaves single, double and textured knits, in 100% cotton and cotton polyester blends. Our business activity is to deal with the entire processing of the printed & dyed fabrics. We have a strength of 600 people who are well trained & experienced in their designated departments, from mending to finishing. With excellent designing and detailed processing treatment, you will find exquisite bed linen. We have a highly professional team that understands what buyers need about the design and the raw material. Buyers are free to choose their required designs and the raw materials. Once the order is confirmed the goods will be produced under highly controlled environment to get the best quality.

UNION FABRICS (PVT.) LTD. KARACHI – PAKISTAN



HALL 8.0 A24



*Asif Siddiq
Director*



Union Fabrics (Pvt) Ltd, is among the leading names in the manufacturing of Home textile products in Pakistan, reputed for our greige & finished fabric exports for the past 28 years specifically in Europe & USA. We have 137 Picanol air jet looms (commissioned in 2012) and strong back up of in-house 250 Sulzers to cater to our customer requirements.



UNION FABRICS

New year

New beginnings

New possibilities!!

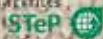


Join us

to review our latest collection at
HEIMTEX 2025
HALL 8.0 STAND A-24
from
14TH-17TH JANUARY 2025
Frankfurt, Germany



OEKO-TEX®



MADE IN GREEN



PAKISTAN-HOME OF HOME TEXTILES AT HEIMTEXTIL 2025

UNITED TOWEL EXPORTERS (PVT) LTD. KARACHI – PAKISTAN



HALL 9.0 C46



Rehmat Ali Rauf
Director

We firmly believe in the value of customer trust. We take great pride in the full and unshakable trust given to us by our clients, who come from across the globe. With a team of highly motivated professionals and making use of the latest technology, we have continued to live up to high standards of performance, accommodating varied and often challenging demands of our valued clients.

We adhere to the principles of corporate responsibility, integrity, dedication and commitment to fulfill our professional obligations. In our quest for excellence, United Towel Exporters remains loyal to its objective of conquering the high standards set before us. Despite the challenges posed by global trade complexities, we remain committed to the ideals of professional organization and deliverance of quality for optimum customer satisfaction.

YUNUS TEXTILE MILLS LIMITED, KARACHI – PAKISTAN



HALL 9.0 F01 - HALL 9.0 F11



Mr. Muhammad Ali Tabba
CEO



Mr. Hassan Tabba
Director



Yunus Textile Mills Limited is a global leader when it comes to design, marketing and distribution of premium textile products. For more than 20 years, YTML's reputation and distinctive image has been developed via an expanding number of products, brands and network in the international market.

The story began with a state-of-the-art Processing and Finishing facility being set up in Karachi's industrial hub, under the supervision of (late) Abdul Razzak Tabba. Gradually, YTML began producing their own fabric in-house after adding 120 Air jet looms in 2001.

Yunus Textile Mills Limited supplies a wide range of bedding products under branded and private label packaging to department stores, mass merchants, off-price retailers and eCommerce.



YUNUS

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heimtextil2025

in Frankfurt

14th to 17th January

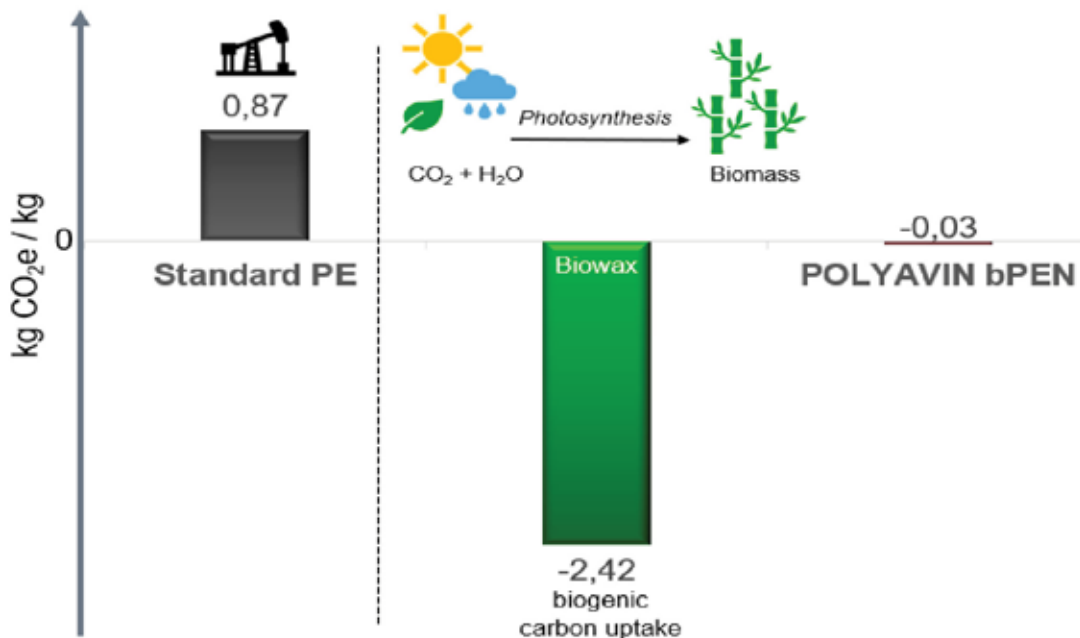
Hall 9.0 Stands F01-F11

info@yunustextile.com | www.yunustextile.com

POLYAVIN bPEN – bio-polyethylene

POLYAVIN bPEN is the new plug-in solution to replace fossil feedstock. Thus, CHT lifts the use of polyethylene-based products in the textile chain to the next level. **POLYAVIN bPEN** is the first finishing agent coming with a carbon uptake. The use of biobased raw materials, capturing carbon dioxide from the atmosphere, achieves the reduction. Take the opportunity to improve the CO₂ footprint on your processing of textiles. **POLYAVIN bPEN** does not require any compromise versus a standard polyethylene and performs on a similar performance level.

PRODUCT CARBON FOOTPRINT (PCF) ANALYSIS* – POTENTIAL TO REDUCE EMISSIONS



*Greenhouse Gas (GHG) Protocol, TFS methodology_{ctg}

The biobased content of **POLYAVIN bPEN** has been tested according to the C-14 Radio-Carbon Method ASTM D6866-22 (*Standard Test Methods for Determining the Biobased Content of Liquid*) with a result of 91%.

POLYAVIN bPEN is approved biobased product at USDA (*United States Department of Agriculture*)



<https://www.biopreferred.gov/BioPreferred/faces/catalog/Catalog.xhtml>

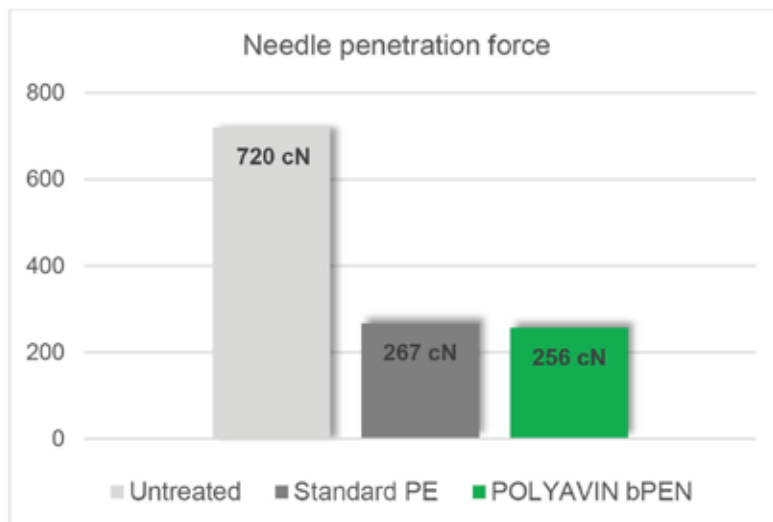
POLYAVIN bPEN – versatile benefits

POLYAVIN bPEN is a versatile lubricant. The product can be used as processing aid to reduce yarn friction, to prevent sewing damage during confection, to achieve uniform raising effects and to support compressive shrinkage during sanforizing/compacting of fabrics.

POLYAVIN bPEN is also excellently suited as a performance additive to increase tear and abrasion resistance, to variate haptics. In combination with calendering processes, the product acts as a gloss enhancer to create valuable surface effects.

PERFORMER FOR IMPROVED SEWABILITY

100 % CO knitted fabric with 2 % o.w.f. **POLYAVIN bPEN** vs. Standard PE (pad application)



PERFORMANCE OVERVIEW

- ✓ pleasant and bulky touch
- ✓ good rewettability of treated articles
- ✓ support compacting and sanforizing process steps
- ✓ improves tear strength by easy care processes
- ✓ excellent suitable for raising and emerizing articles
- ✓ perfect for white and colours, compatible with selected optical brighteners
- ✓ good durability to washing and dry clean
- ✓ based on biobased renewable resources, no fossil resources used
- ✓ biocarbon content of 91% (according to ASTM D6866-22)
- ✓ suitable for pad application

FOR SUSTAINABLE TEXTILES – THE GOLD STANDARD IS BLUE

Bluesign offers the textile value chain a full-service solution, with a focus on sustainable chemistry. Founded with the mission to change outdated mentalities in the industry, Bluesign drives companies to take responsibility for the wider ecological impact of their activities. Its tools and solutions aim to meet ever-higher sustainability standards. Customers benefit from safer workplaces, greater environmental responsibility and consumer trust.

Established in 2000, Bluesign is a true millennial. The new century brought a change in mindsets. Polluted waters, smoggy air and tainted soils were no longer quietly accepted. Instead, they were acknowledged as a global environmental burden resulting from human activities – demanding immediate action. Bluesign made its name as a certification specialist, then extending the concept from simple product documentation to develop the Bluesign System, covering the whole business approach for textile manufacturers and chemical suppliers.

Pioneering sustainable manufacturing

Input Stream Management, as part of the Bluesign System, guarantees the safe use of textiles and related products by removing hazardous chemicals before they enter the supply chain.

Three levels of service packages suit the different needs of companies. 'System Partnership' is the highest level of cooperation, including all Bluesign services. Companies working with major fashion brands use the partnership to certify their processes and label their goods as Bluesign products. 'Impact Services' provides companies with sustainability-related data, as well as a basic assessment of their overall performance and a detailed analysis of their suppliers. 'Data Service' allows representatives of textile brands and manufacturers to access data from their individual supply chains – and provides a snapshot of end-product impact on the environment. Reduction of negative impact along the textile value chain.

Trusted analysis, solutions and ratings

The Bluesign System unites players along the entire textile value chain to reduce the negative impact on people and the environment. Customers such as textile and chemical companies benefit from comprehensive on-site risk analysis and support for continuous improvement. They especially appreciate customized guidelines for more sustainable production methods, with the aim of saving natural resources and ensuring they are effectively managed. Bluesign has devised a rating system for textile companies, to show their sustainable development performance. Companies sourcing textile products also take advantage of the Bluesign online portal, which gives reliable data to guide the selection of suppliers for sustainable and more consumer-friendly goods. This platform is extremely popular with representatives of big brands.







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Join Now

With increased scrutiny on sustainability, brands and retailers want to ensure what they buy is what they get, making transparent raw material sourcing more important today than ever before.

Mills and manufacturers who join the U.S. Cotton Trust Protocol can be identified as part of a fully transparent supply chain and selected by brands and retailers as they look to source U.S. Cotton or Protocol Cotton.



Learn more and become a member at
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